



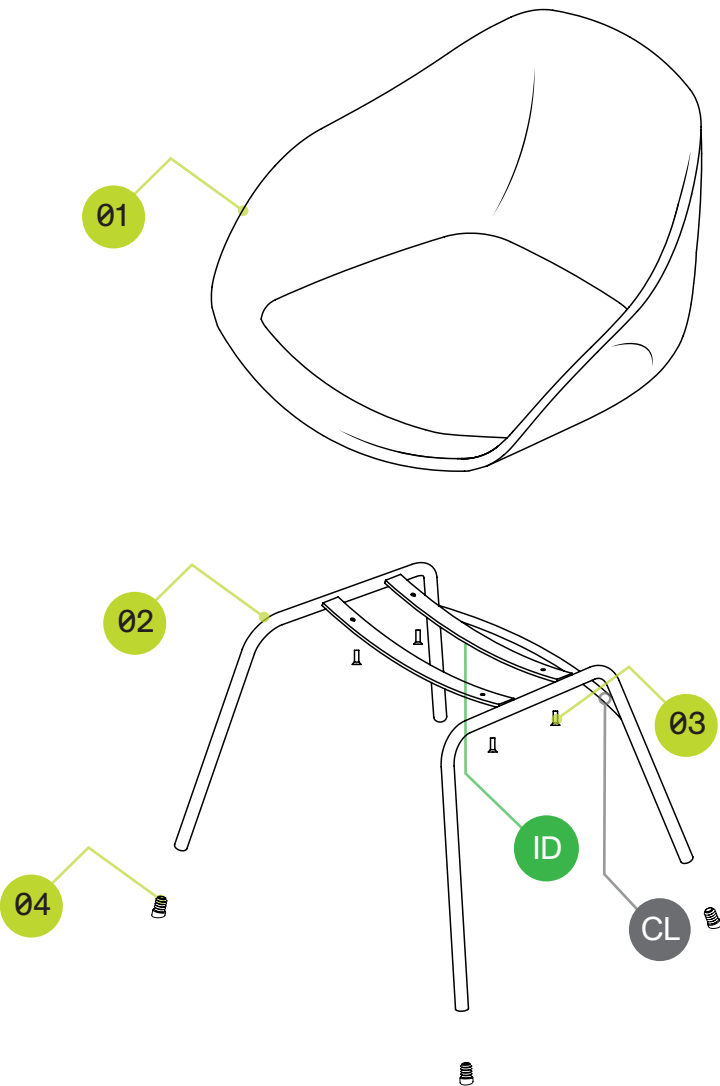
always chair service parts catalogue

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naughtone
Unit D Knaresborough Tech Park,
Knaresborough, HG5 8LF

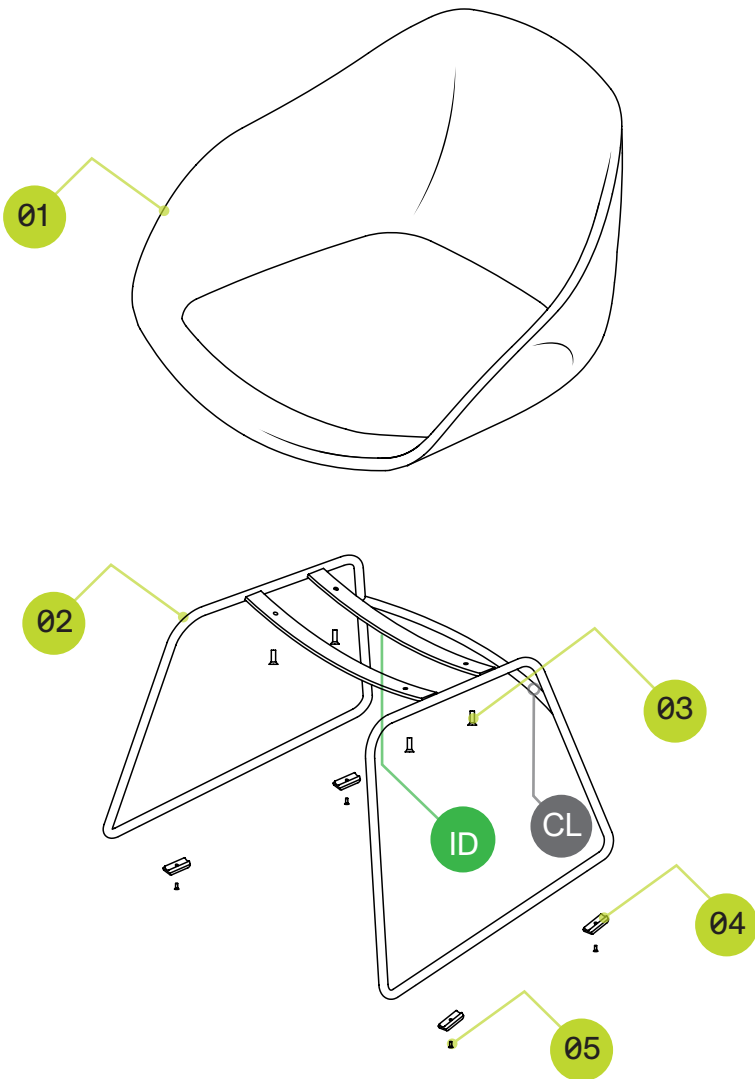
www.naughtone.com
T: +44 1423 816500
E: sales@naughtone.com

Company reg number: 5285557



FINISHED ITEM DESCRIPTION		FINISHED ITEM No.	
Always chair on a 4 steel leg base		ALCHBST4	

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always chair (This part must be returned for servicing)	ALCHNOBASE	1
02	Always chair 4 leg base (Multiple options)	Pick from index line 4-6	1
03	M6X20TX30CSK patch screw	M6X20TXCSPATCH	4
04	18mm 15 degree glide 460751	460751	4

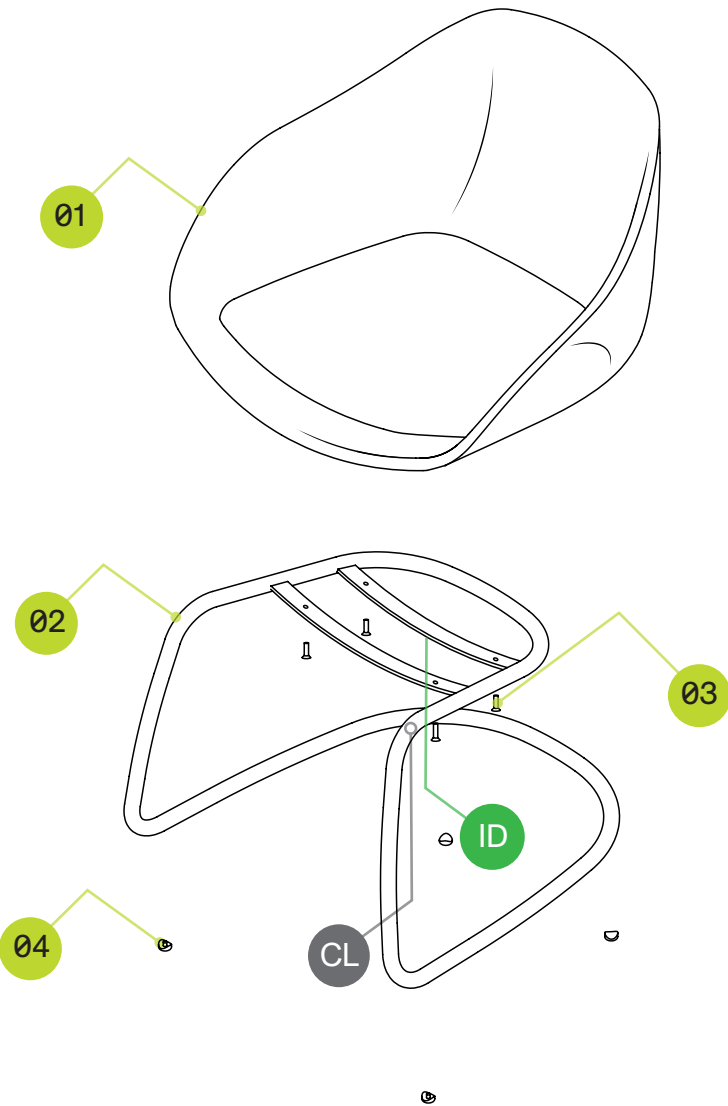


FINISHED ITEM DESCRIPTION		FINISHED ITEM No.	
Always chair on a sled base		ALCHBSL	

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always chair (This part must be returned for servicing)	ALCHNOBASE	1
02	Always chair sled base (Multiple options)	Pick from index line 1-3	1
03	M6X20TX30 CSK patch screw	M6X20XCSPATCH	4
04	360305GG LLD1 sled base screw glide	360305GG	4
05	M4 x 8 TX20 Pan screw BZP	M4X8TXPAN	4

always

cantilever base



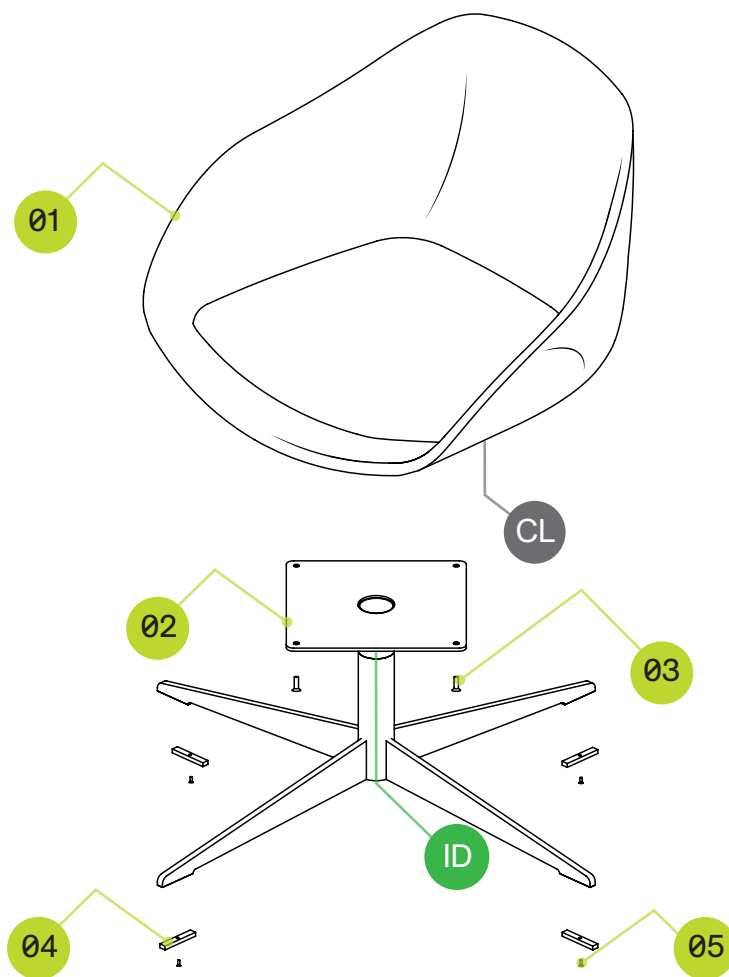
FINISHED ITEM DESCRIPTION		FINISHED ITEM No.	
Always chair with cantilever base		ALCHBCL	

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always chair (This part must be returned for servicing)	ALCHNOBASE	1
02	Always chair cantilever base (Multiple options)	Pick from index line 7-9	1
03	M6X20TX30CSK patch screw	M6X20TXCSPATCH	4
04	STAR1622-255S Tube glide 18mm diameter	TUBEGLIDE18MM	4

always

DISCONTINUED
swivel base

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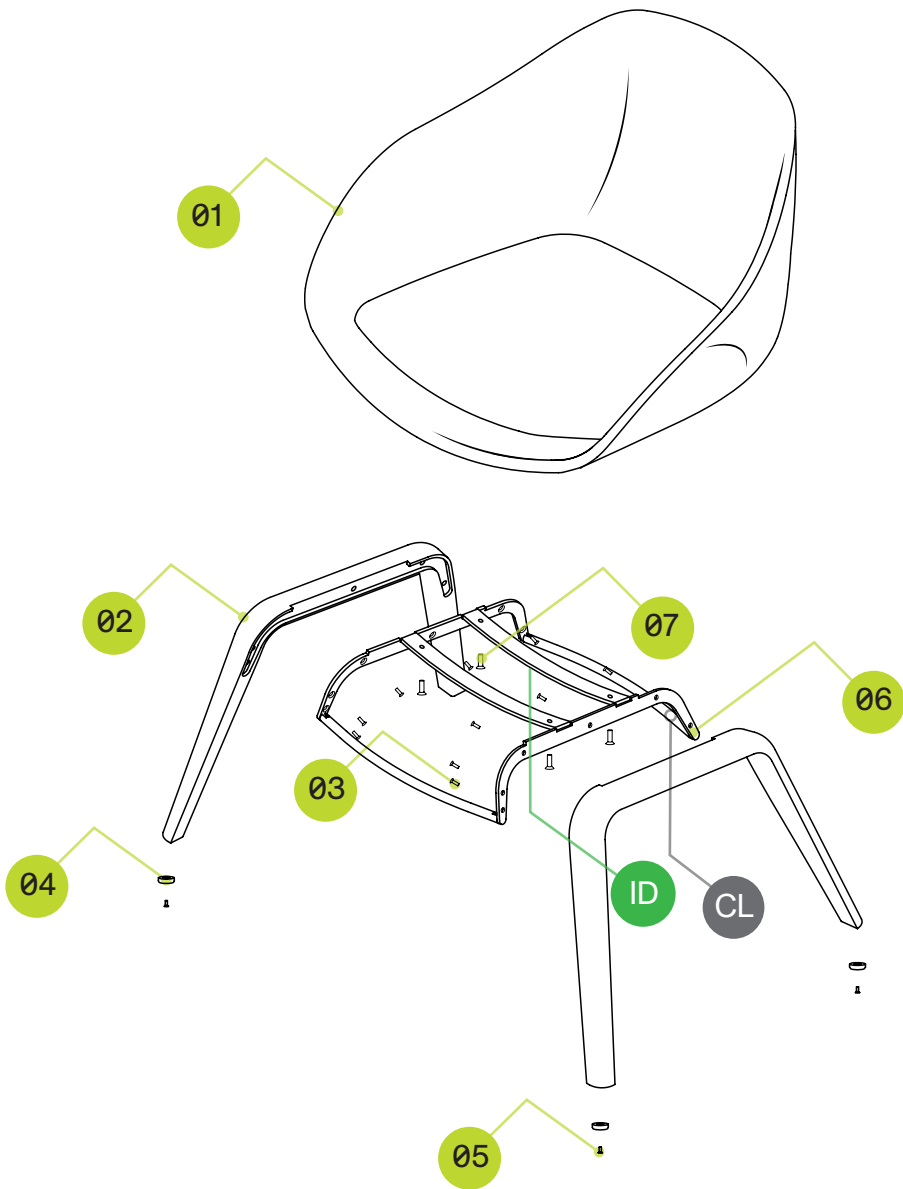
FINISHED ITEM DESCRIPTION		FINISHED ITEM No.	
Always chair with swivel base		ALCHBSW	

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always chair (This part must be returned for servicing)	ALCHNOBASE	1
02	Always chair swivel base (Multiple options)	Pick from index line 10-12	1
03	M6X20TX30CSK patch screw	M6X20TXCPATCH	4
04	Flat black glide 10x60mm GK10606S	GK10606S	4
05	M4X10TX20CSK screw	M4X10TXCS	4

further information for all our products can be downloaded from the website www.naughtone.com.

ID product identification label is located here, please reference this number when you require a replacement part

CL regional compliance labels located on a swing tag or sticker here if applicable



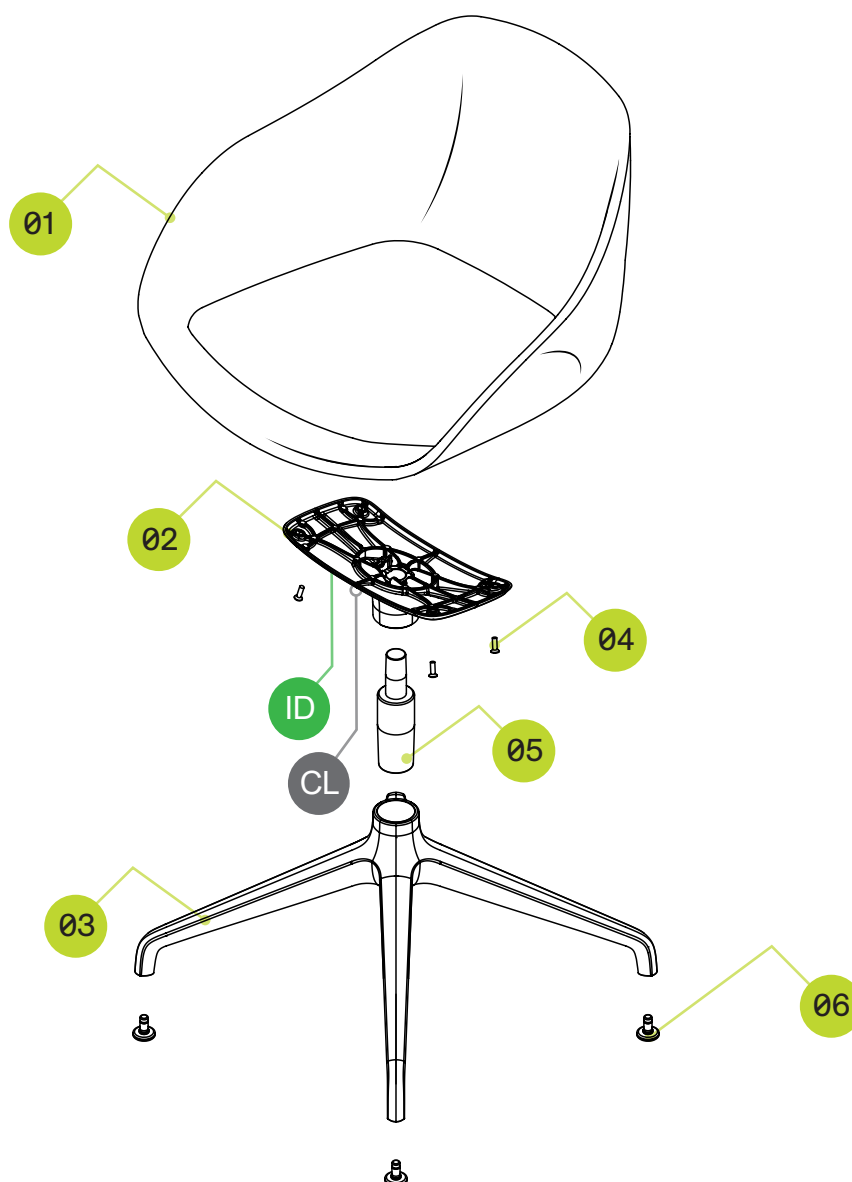
FINISHED ITEM DESCRIPTION	FINISHED ITEM No.
Always chair with wooden base	ALCHBWD 

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always chair (This part must be returned for servicing)	ALCHNOBASE	1
02	Always chair solid wood base (2 part set, left and right leg) (Multiple options)	Pick from index line 29-30 	1
03	M6X20TX30CSK black patch screw	M6X20TXCSPATCHBL	12
04	499483 22mm PTFE Glide	22PTFEGSLIDE	4
05	No6x3/4 Flange Poziselftappingscrew Zinc	NO6FLANGEPOZI	4
06	Always chair oaks sub base	ALWCHOAKSUBASE	1
07	M6x20TX30CSK black screw	M6X20TXCSBL	4

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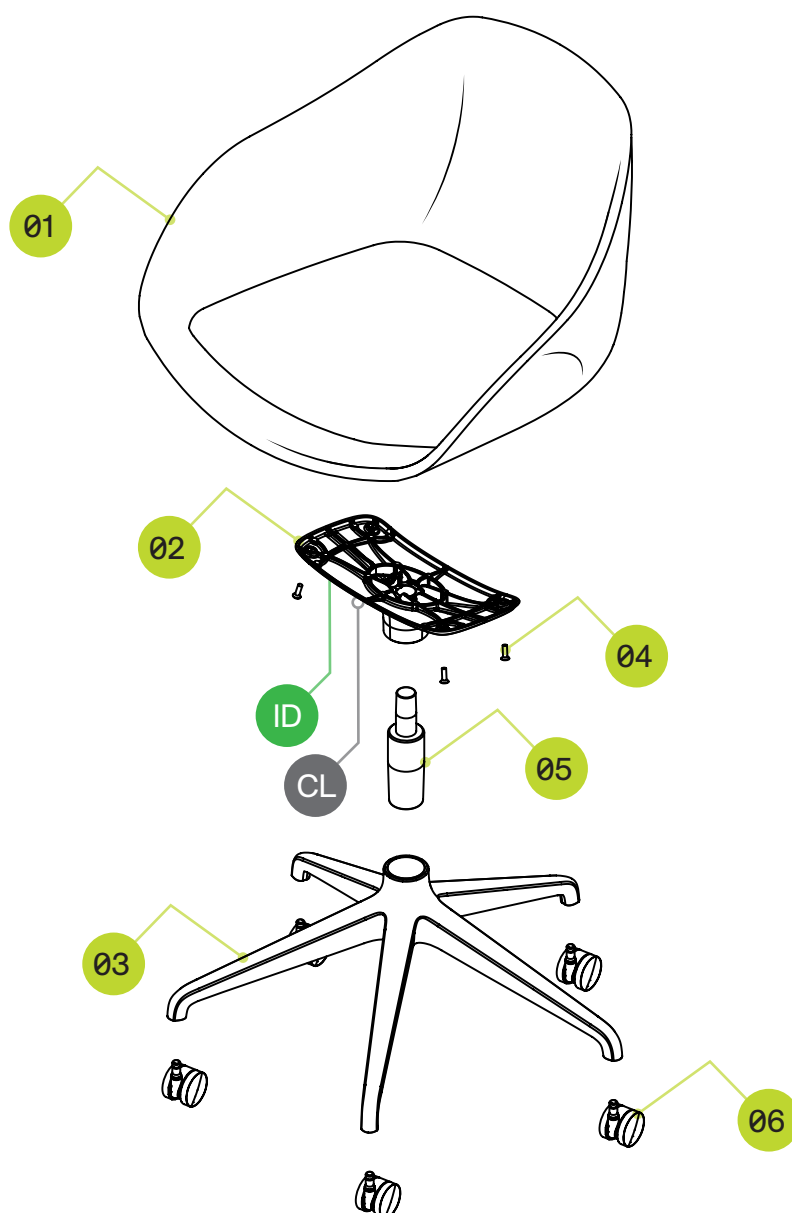
FINISHED ITEM DESCRIPTION	FINISHED ITEM No.
Always chair with 4 star base	ALCHB4S

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always chair (This part must be returned for servicing)	ALCHNOBASE	1
02	Always chair star base top plate (Multiple options)	Pick from index line 13-15	1
03	Visitor chair 4 star base (Multiple options)	Pick from index line 16-18	1
04	M6 X 25 TX30 CSK black patch screw	M6X25TXCSPATCHBL	4
05	Stem for a 4 star base auto return KGR 0027-5055CS1577-AU Black	STEM4STBAUTO	1
06	1823A091 knock in swivel base glide	1823A091	4

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FINISHED ITEM DESCRIPTION	FINISHED ITEM No.
Always chair with 5 star base	ALCHB5S

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always chair (This part must be returned for servicing)	ALCHNOBASE	1
02	Always chair star base top plate (Multiple options)	Pick from index line 13-15	1
03	Visitor chair 5 star base (Multiple options)	Pick from index line 19-21	1
04	M6 X 25 TX30 CSK black patch screw	M6X25TXCSPATCHBL	4
05	Stem for a 4 and 5 star base free swivel KGS 1027-5055cs1660-AU Black	STEM5STBSWIV	1
06	Castor 50mm hard wheel black freewheeling Ref: CAS-NT.50	CASTORNT50	5

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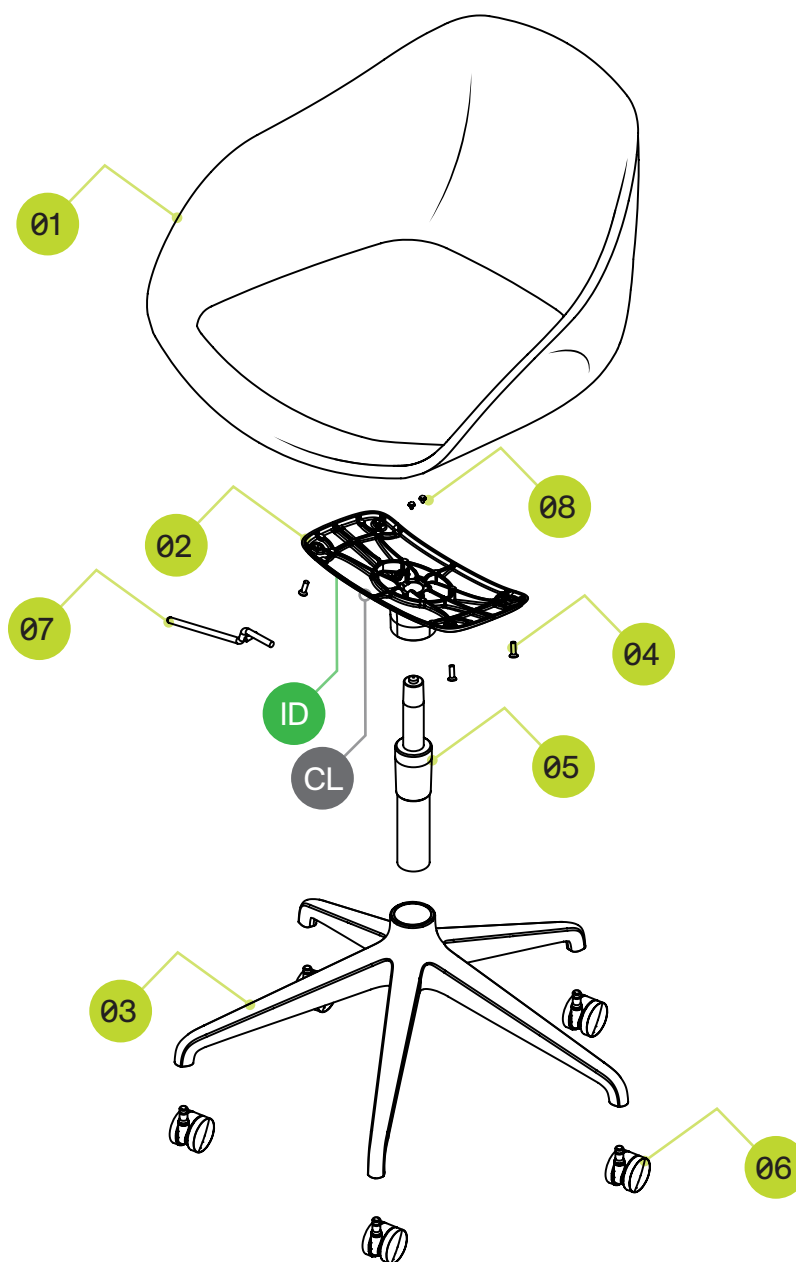
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always

5 star base with lift mechanism

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FINISHED ITEM DESCRIPTION	FINISHED ITEM No.
Always chair with 5 star base with lift mechanism	ALCHB5SL

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always chair (This part must be returned for servicing)	ALCHNOBASE	1
02	Always chair star base top plate with hole for lift mechanism (Multiple options)	Pick from index line 22-24	1
03	Visitor chair 5 star base (Multiple options)	Pick from index line 19-21	1
04	M6 X 25 TX30 CSK black patch screw	M6X25TXCSPATCHBL	4
05	Stem for a 5 star base with lift	STEM5STBSWIVLIFT	1
06	Castor 50mm hard wheel black freewheeling Ref: CAS-NT.50	CASTORNT50	5
07	5 star aluminium base lever 9005 black	GASLIFT5SLEVERBL	1
08	Self-tapping screw	48X95UNI6950	2

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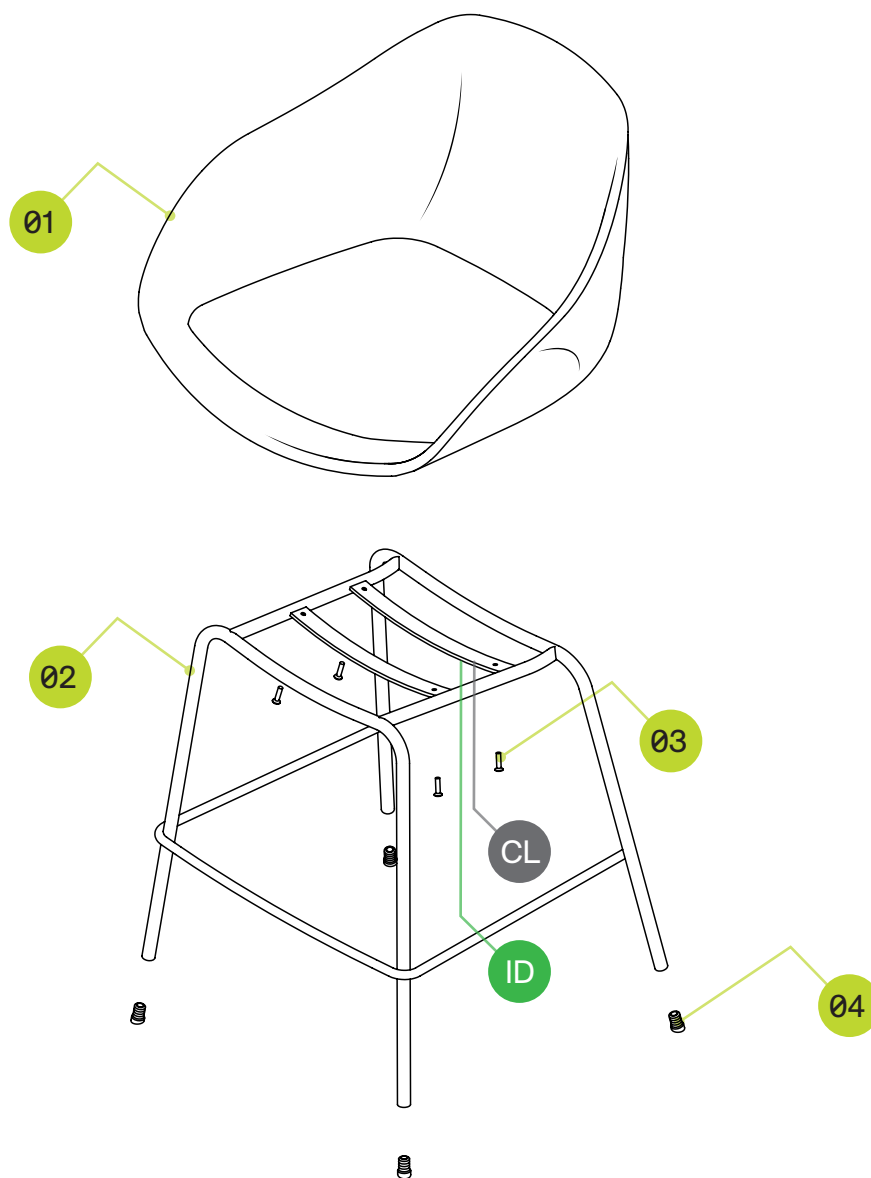
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always

counter height stool on 4 leg base

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FINISHED ITEM DESCRIPTION		FINISHED ITEM No.	
Always counter height stool on 4 leg base		ALCHSST4	

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
Ø1	Always chair (This part must be returned for servicing)	ALCHNOBASE	1
Ø2	Always counter height stool 4 leg base (Multiple options)	Pick from index line 25-26	1
Ø3	M6 X 25 TX30 CSK patch screw	M6X25TXCSPATCH	4
Ø4	18mm 12 degree glide IFS18141612S	IFS18141612S	4

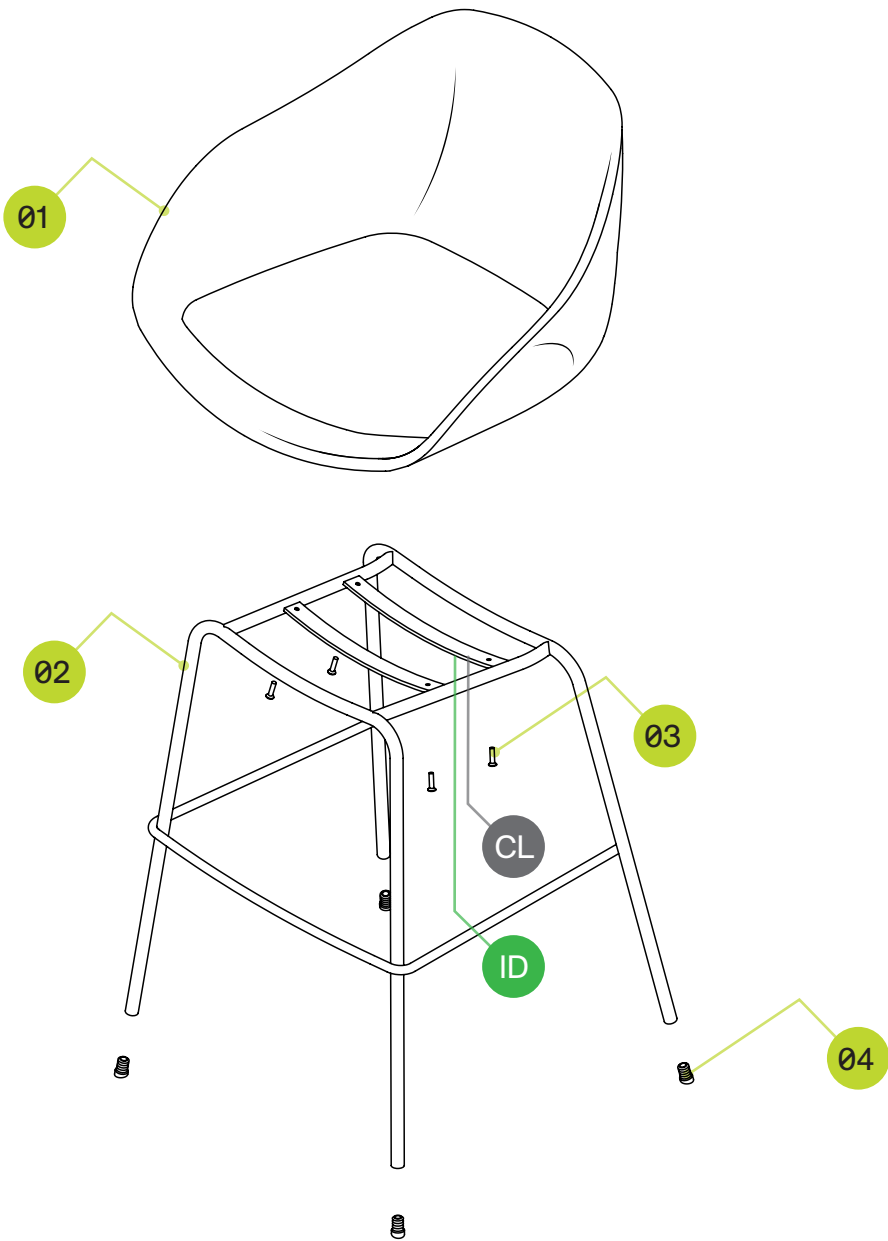
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always

barstool on 4 leg base



FINISHED ITEM DESCRIPTION	FINISHED ITEM No.
Always barstool on 4 leg base	ALBSST4

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always chair (This part must be returned for servicing)	ALCHNOBASE	1
02	Always bar stool 4 leg base (Multiple options)	Pick from index line 27-28	1
03	M6 X 25 TX30 CSK patch screw	M6X25TXCSPATCH	4
04	18mm 12 degree glide IFS18141612S	IFS18141612S	4

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INDEX REF No.	COMPONENT ITEM No.	COMPONENT ITEM DESCRIPTION.
1	ALWCHSLBASEBL	Always chair sled base 9005 black
2	ALWCHSLBASECHR	Always chair sled base chrome
3	ALWCHSLBASEWH	Always chair sled base 9003 white
4	ALWCHST4BASEBL	Always chair 4 leg base 9005 black
5	ALWCHST4BASECHR	Always chair 4 leg base chrome
6	ALWCHST4BASEWH	Always chair 4 leg base 9003 white
7	ALWCHCLBASEBL	Always chair cantilever base 9005 black
8	ALWCHCLBASECHR	Always chair cantilever base chrome
9	ALWCHCLBASEWH	Always chair cantilever base 9003 white
10	ALWCHSWBASEBL	Always chair swivel base 9005 black
11	ALWCHSWBASECHR	Always chair swivel base chrome
12	ALWCHSWBASEWH	Always chair swivel base 9003 white
13	ALWCHSTTOPPLTBL	Always chair star base top plate 9005 black
14	ALWCHSTTOPPLTPOL	Always chair star base top plate polished
15	ALWCHSTTOPPLTWH	Always chair star base top plate 9003 white
16	VIS4STBASEBL	Visitor chair 4 star base 9005 black
17	VIS4STBASEPOL	Visitor chair 4 star base polished
18	VIS4STBASEWH	Visitor chair 4 star base 9003 white
19	VIS5STBASEBL	Visitor chair 5 star base 9005 black
20	VIS5STBASEPOL	Visitor chair 5 star base polished
21	VIS5STBASESUBWH	Visitor chair 5 star base 9003 white
22	ALWCHSTTOPPLTLIBL	Always chair star base top plate with hole for lift mechanism 9005 Black
23	ALWCHSTTOPPLTLIBL9006	Always chair star base top plate with hole for lift mechanism 9006 Silver
24	ALWCHSTTOPPLTLIBL9003	Always chair star base top plate with hole for lift mechanism 9003 White
25	ALWCHSST4BASEBL	Always counter height stool 4 leg base 9005 black
26	ALWCHSST4BASEWH	Always counter height stool 4 leg base 9003 white
27	ALWBSST4BASEBL	Always barstool 4 leg base 9005 black
28	ALWBSST4BASEWH	Always barstool 4 leg base 9003 white
29	ALWCHWDSOBASEOAK	Always chair solid oak wooden base
30	ALWCHWDSOBASEWAL	Always chair solid walnut wooden base

engineering changes

ECO REF	FINISHED ITEMS AFFECTED	DATE CHANGED
00042	ALCHB5S,ALCHB5SL	03/12/2018

DESCRIPTION OF ENGINEERING CHANGE	OLD Component item No.	NEW Component item No.
Changed castor for 5 star base	DUK49024X2	CASTORNT50

ECO REF	FINISHED ITEMS AFFECTED	DATE CHANGED
00034	ALCHBSL	12/11/2018

DESCRIPTION OF ENGINEERING CHANGE	OLD Component item No.	NEW Component item No.
Changed sled glide material and fixing	1823A M4X10TXCS	360305GG M4X8TXPAN

ECO REF	FINISHED ITEMS AFFECTED	DATE CHANGED
00037	ALCHBWD [Previous product code was ALCHBOAK]	30/09/2019

DESCRIPTION OF ENGINEERING CHANGE	OLD Component item No.	NEW Component item No.
Changed oak plywood base to solid wood base [available as Oak or Walnut]	ALWCHOAKBASE *New Component*	ALWCHWDSOBASEOAK ALWCHWDSOBASEWAL