



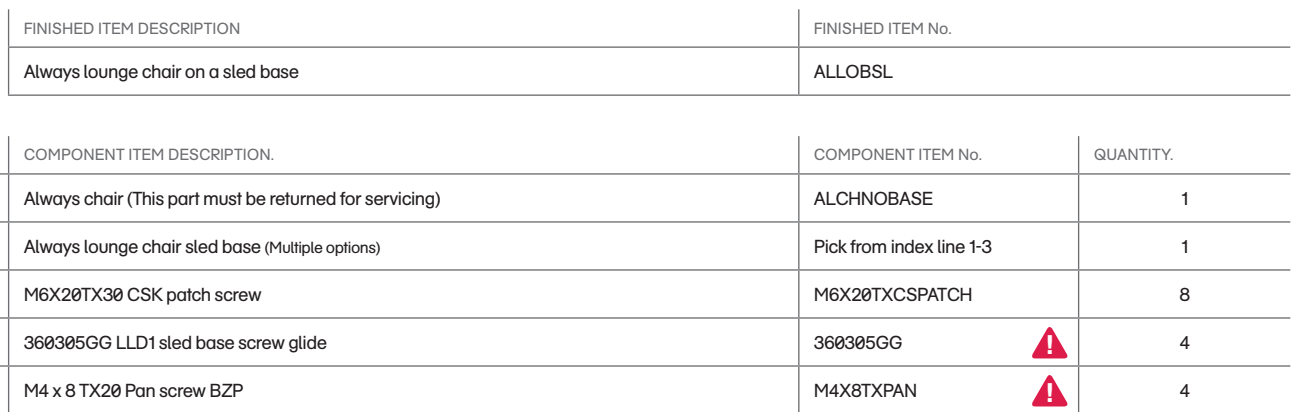
always lounge service parts catalogue

Page 2	Always lounge on a sled base
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Page 4	Always lounge swivel base - Discontinued
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Page 6	Always lounge on 4 star base
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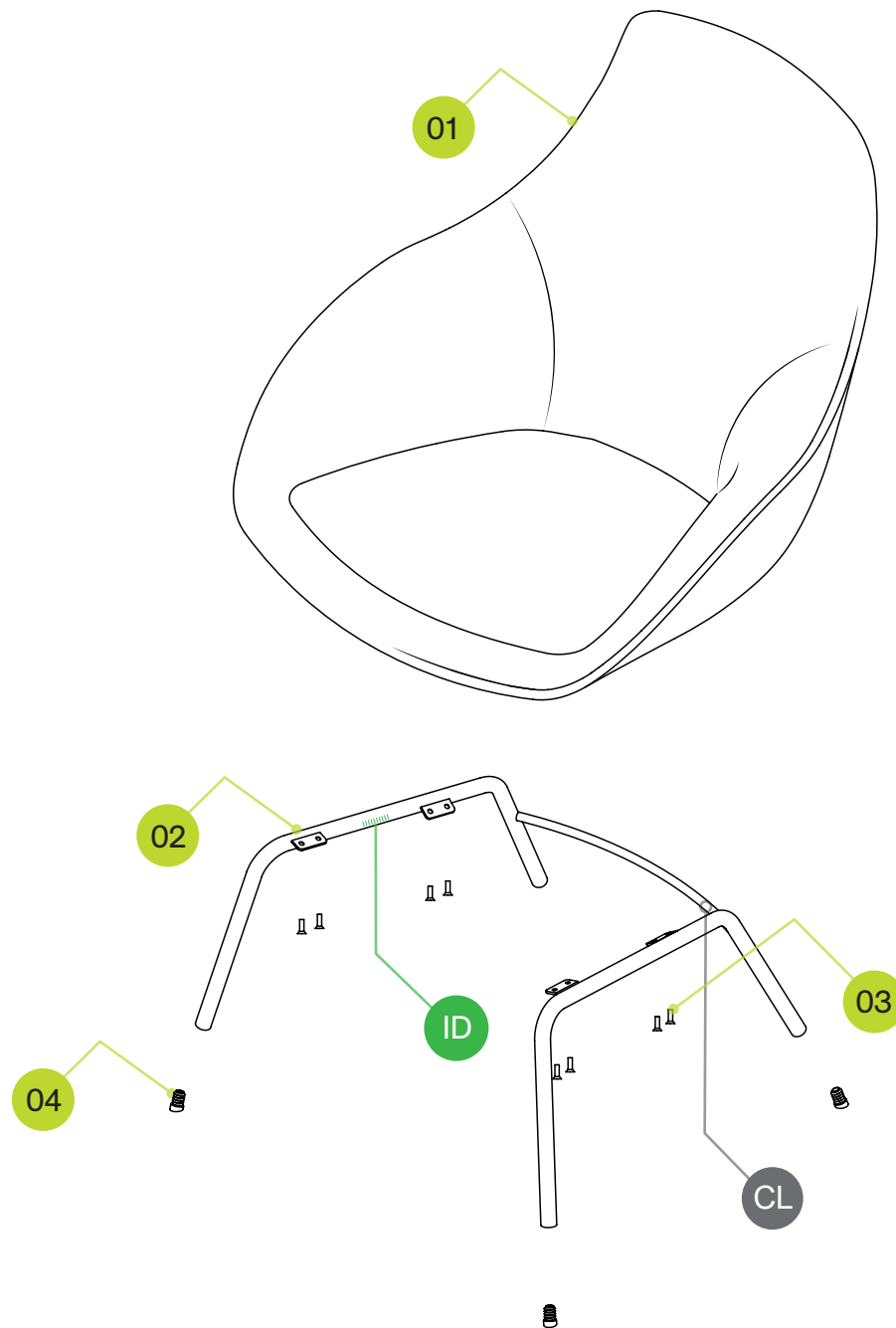
Company reg number: 5285557



CL regional compliance labels located on a swing tag or sticker here if applicable **!** see engineering changes page

always lounge

4 leg base



FINISHED ITEM DESCRIPTION		FINISHED ITEM No.	
Always lounge with 4 steel leg base		ALLOBST4	
COMPONENT ITEM DESCRIPTION.		COMPONENT ITEM No.	QUANTITY.
01	Always lounge chair (This part must be returned for servicing)	ALLONOBASE	1
02	Always lounge chair 4 leg base (Multiple options)	Pick from index line 4-6	1
03	M6 X 20 TX 30 CSK patch screw	M6X20TXCSPATCH	8
04	22mm 15 degree glide 497420	497420	4

further information for all our products can be downloaded from the website www.naughtone.com.

ID product identification label is located here, please reference this number when you require a replacement part

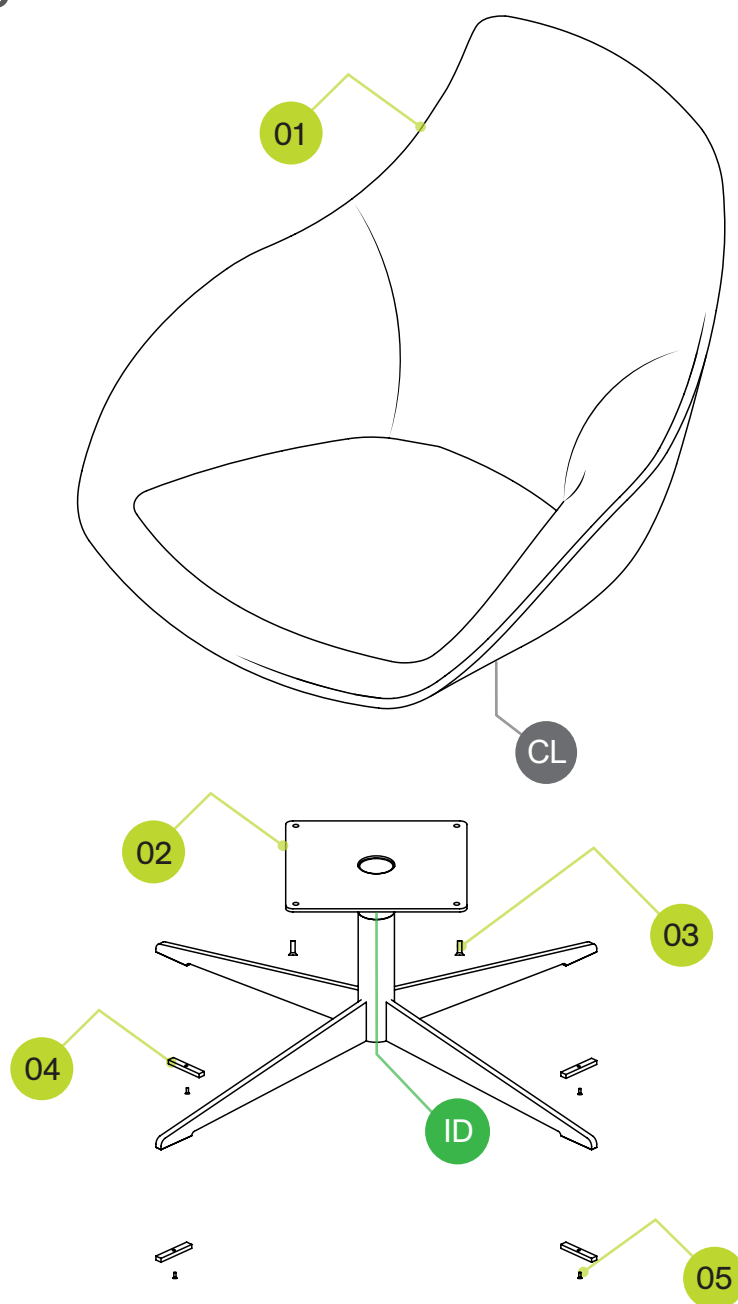
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always lounge

Page 4

DISCONTINUED

4 star base



FINISHED ITEM DESCRIPTION	FINISHED ITEM No.
Always lounge chair with a 4 star base	ALLOBSW

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always lounge chair (This part must be returned for servicing)	ALLONOBASE	1
02	Always lounge chair 4 star base (Multiple options)	Pick from index line 7-9	1
03	M6 X 20 TX 30 CSK patch screw	M6X20TXCSPATCH	4
04	Flat black glide 10 x 60mm GK10606S	GK10606S	1
05	M4 X 10 TX 20 CSK screw	M4X10TXCS	4

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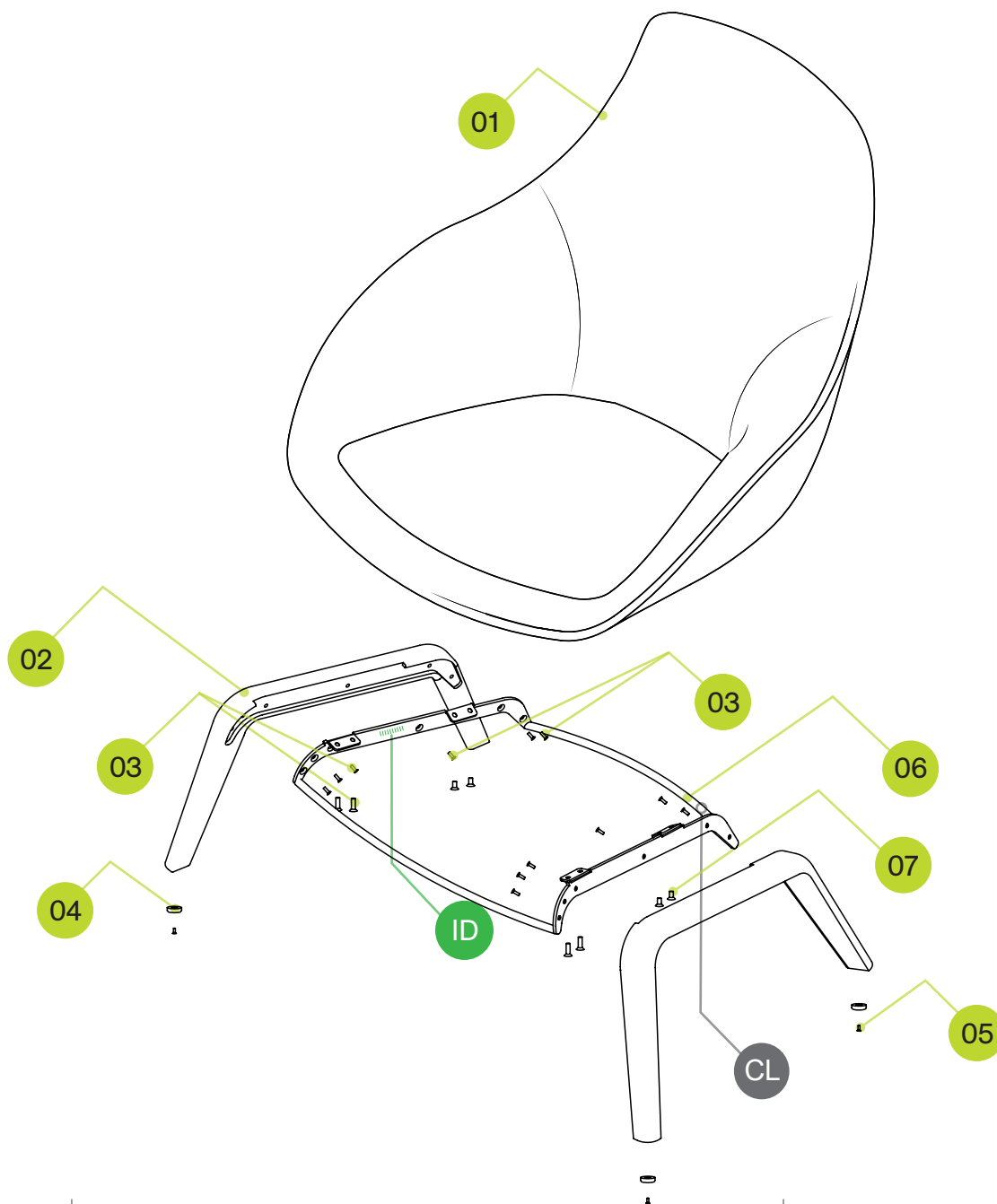
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always lounge

wooden base

Page 5



FINISHED ITEM DESCRIPTION	FINISHED ITEM No.
Always lounge chair with wooden base	ALLOBWD 

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always lounge chair (This part must be returned for servicing)	ALLONOBASE	1
02	Always lounge chair wooden base (2 part set, left and right leg) (Multiple options)	Pick from index line 22-23 	1
03	M6 X 20 TX 30 CSK black patch screw	M6X20TXCSPATCHBL	16
04	499483 22mm PTFE Glide	22PTFEGlide	4
05	No6 X 3/4 Flange Pozi self tapping screw zinc	NO6FLANGEPOZI	4
06	Always lounge chair oak base subframe	ALWLOOAKSUBASE	1
07	M6 X 10 TX 30 CSK black screw	M6X10TXCSBL	4

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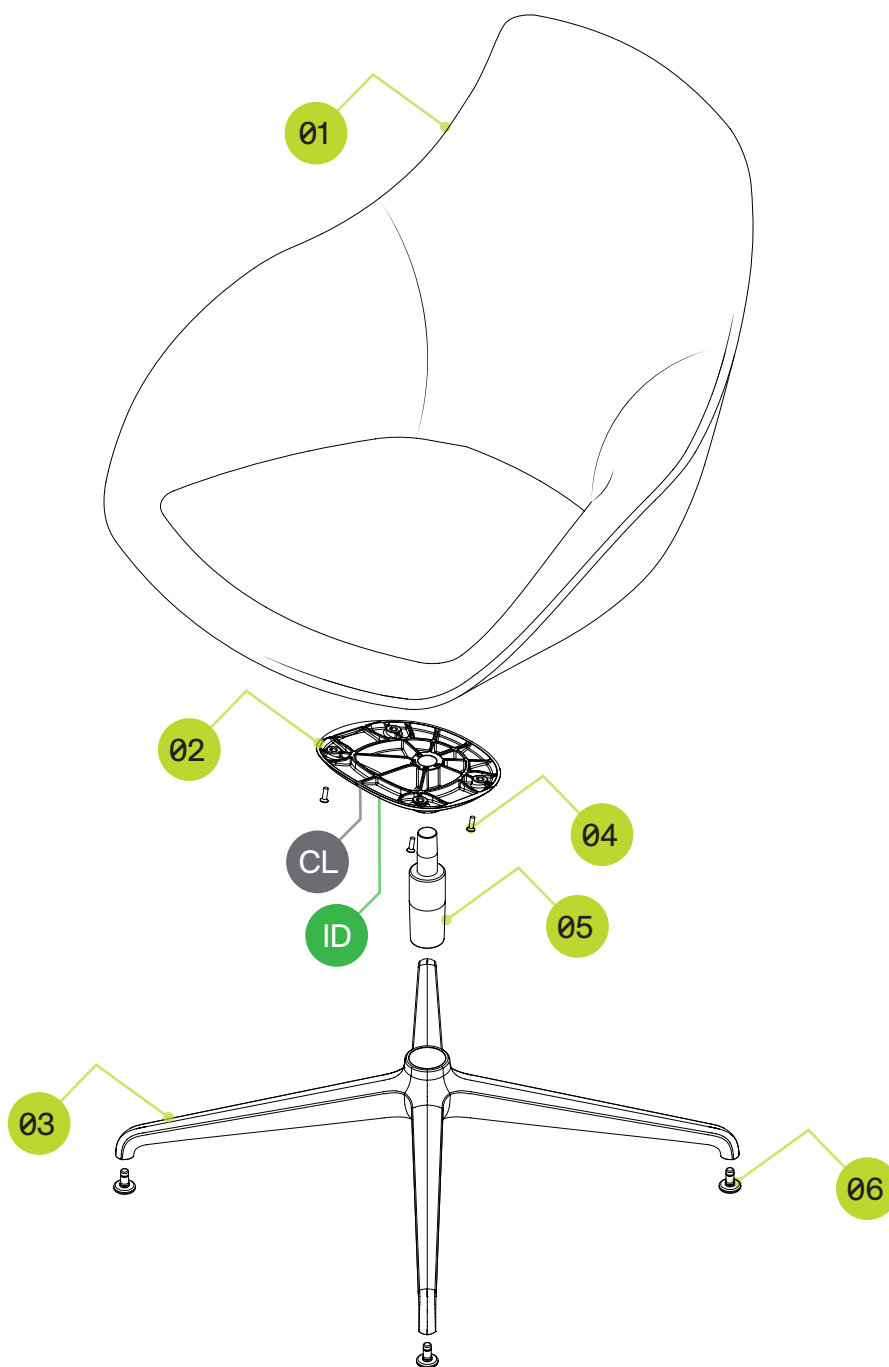
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 regional compliance labels located on a swing tag or sticker here if applicable  see engineering changes page

always lounge

4 star base

Page 6



FINISHED ITEM DESCRIPTION	FINISHED ITEM No.
Always lounge chair with 4 star base	ALCHB4S

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always lounge chair (This part must be returned for servicing)	ALLONOBASE	1
02	Always lounge chair 4 star base top plate (Multiple options)	Pick from index line 10-12	1
03	Lounge chair 4 star base (Multiple options)	Pick from index line 13-15	1
04	M6 X 25 TX30 CSK black patch screw	M6X25TXCSPATCHBL	4
05	Stem for a 4 star base auto return KGR 0027-5055CS1577-AU Black	STEM4STBAUTO	1
06	1823A091 knock in swivel base glide	1823A091	4

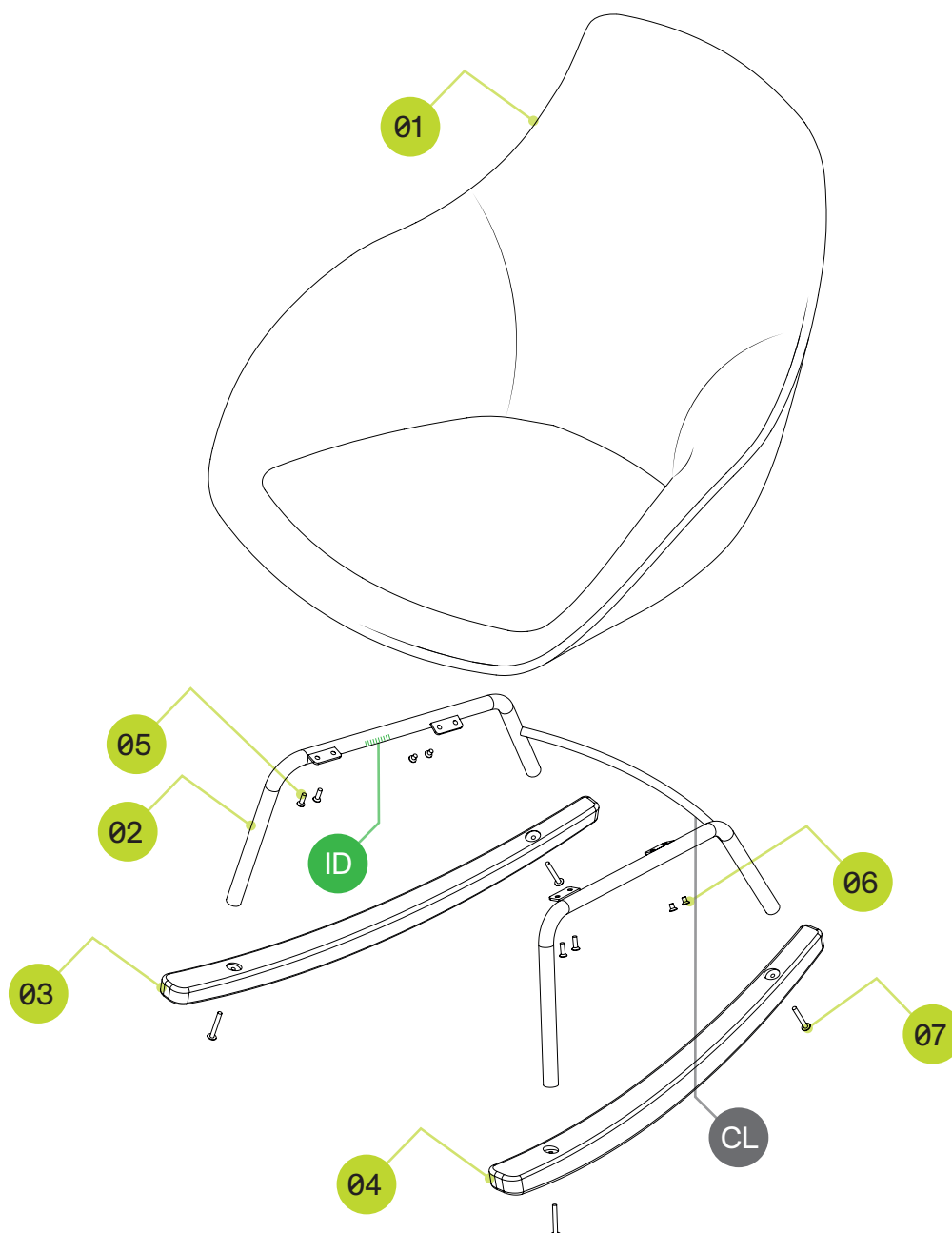
further information for all our products can be downloaded from the website www.naughtone.com.

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always lounge rocker

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FINISHED ITEM DESCRIPTION	FINISHED ITEM No.
Always lounge chair with 4 star base	ALCHB4S

	COMPONENT ITEM DESCRIPTION.	COMPONENT ITEM No.	QUANTITY.
01	Always lounge chair (This part must be returned for servicing)	ALLONOBASE	1
02	Always lounge chair rocker sub base (Multiple options)	Pick from index line 20-21	1
03	Always lounge chair rocker base leg right hand	Pick from index line 16-17	1
04	Always lounge chair rocker base leg left hand	Pick from index line 18-19	1
05	M6 x 20 TX30 CSK black patch screw	M6X20TXCSPATCHBL	4
06	M6 x 10 TX30 CSK black screw	M6X10TXCSBL	4
07	M6 x 45 TX30 flange screw	M6X45TXFLANGE	4

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always lounge index

INDEX REF No.	COMPONENT ITEM No.	COMPONENT ITEM DESCRIPTION.
1	ALWLOSLBASEBL	Always lounge chair sled base 9005 black
2	ALWLOSLBASECHR	Always lounge chair sled base chrome
3	ALWLOSLBASEWH	Always lounge chair sled base 9003 white
4	ALWLOST4BASEBL	Always lounge chair 4 leg base 9005 black
5	ALWLOST4BASECHR	Always lounge chair 4 leg base chrome
6	ALWLOST4BASEWH	Always lounge chair 4 leg base 9003 white
7	ALWLOSWBASEBL	Always lounge chair 4 star base 9005 black
8	ALWLOSWBASECHR	Always lounge chair 4 star base chrome
9	ALWLOSWBASEWH	Always lounge chair 4 star base 9003 white
10	ALWLOSTTOPPLATEBL	Always lounge chair 4 star base top plate 9005 black
11	ALWLOSTTOPPLATEPOL	Always lounge chair 4 star base top plate polished
12	ALWLOSTTOPPLATESUBWH	Always lounge chair 4 star base top plate 9003 white SUB ASSEMBLY
13	LOU4STBASEBL	Lounge chair 4 star base 9005 black
14	LOU4STBASEPOL	Lounge chair 4 star base polished
15	LOU4STBASESUBWH	Lounge chair 4 star base 9003 white SUB ASSEMBLY
16	ALWLOROCKRIGHTLEGOAK	Always lounge chair rocker base leg right hand oak
17	ALWLOROCKRIGHTLEGWAL	Always lounge chair rocker base leg right hand walnut
18	ALWLOROCKLEFTLEGOAK	Always lounge chair rocker base leg left hand oak
19	ALWLOROCKLEFTLEGWAL	Always lounge chair rocker base leg left hand walnut
20	ALWLOROCKSUBBASEBL	Always lounge chair rocker sub base 9005 black
21	ALWLOROCKSUBBASEWH	Always lounge chair rocker sub base 9003 white
22	ALWLOWDSOBASEOAK	Always lounge chair solid oak wooden base
23	ALWLOWDSOBASEWAL	Always lounge chair solid walnut wooden base

engineering changes

ECO REF	FINISHED ITEMS AFFECTED	DATE CHANGED
00034	ALLOBSL	12/11/2018

DESCRIPTION OF ENGINEERING CHANGE	OLD Component item No.	NEW Component item No.
Changed sled glide material and fixing	1823A M4X10TXCS	360305GG M4X8TXPAN

ECO REF	FINISHED ITEMS AFFECTED	DATE CHANGED
00048	ALLOBWD [Previous product code was ALLOBOAK]	30/09/2019

DESCRIPTION OF ENGINEERING CHANGE	OLD Component item No.	NEW Component item No.
Changed oak plywood base to solid wood base [available as Oak or Walnut]	ALWLOAKBASE *New Component*	ALWLOWDSOBASEOAK ALWLOWDSOBASEWAL