



Pullman Sofa designed by naughtone 2020

About Pullman Sofa

The Pullman sofa is part of the wider Pullman range of high back seating products. The Pullman range functions as an attractive private retreat or group collaboration space, on an economical footprint.

Pullman Sofa is a compact high back sofa range; the high back creates an ideal retreat for individuals to relax in, take private phone calls within or to have a chat with a colleague in an informal environment.

The addition of the integrated tablet arms transforms the sofa into an option for private or collaborative working.

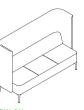
Compliance

- SCS Indoor Advantage™ Gold Certificate
- FSC®certified products available upon request
 naughtone is FISP and ISO14001 certified
- Our seating is designed to meet or exceed all EN performance requirements per BS EN 16139:2013

Sizes $\,^{\rm All\, dimensions}$ quoted are rounded to the nearest 5mm or nearest 1/2 inch



Pullman 2 Seat Sofa with Legs mm W 1300 D 675 H 1300 Seat 450 inch **W** 51 **D** 26.5 **H** 51 **Seat** 18



Pullman 3 Seat Sofa with Legs mm W 1900 D 675 H 1300 Seat 450 inch W 75 D 26.5 H 51 **Seat** 18

Table Top Options



White / Black MFMDF with reverse chamfer polished MDF edge



polished MDF edge



with reverse chamfe polished MDF edge

Other Options

Two Tone Sofa

Outer screen / seat & backrest

Accessories

Tablet Arms & Power



Leg Finishes



White / Black Steel Legs



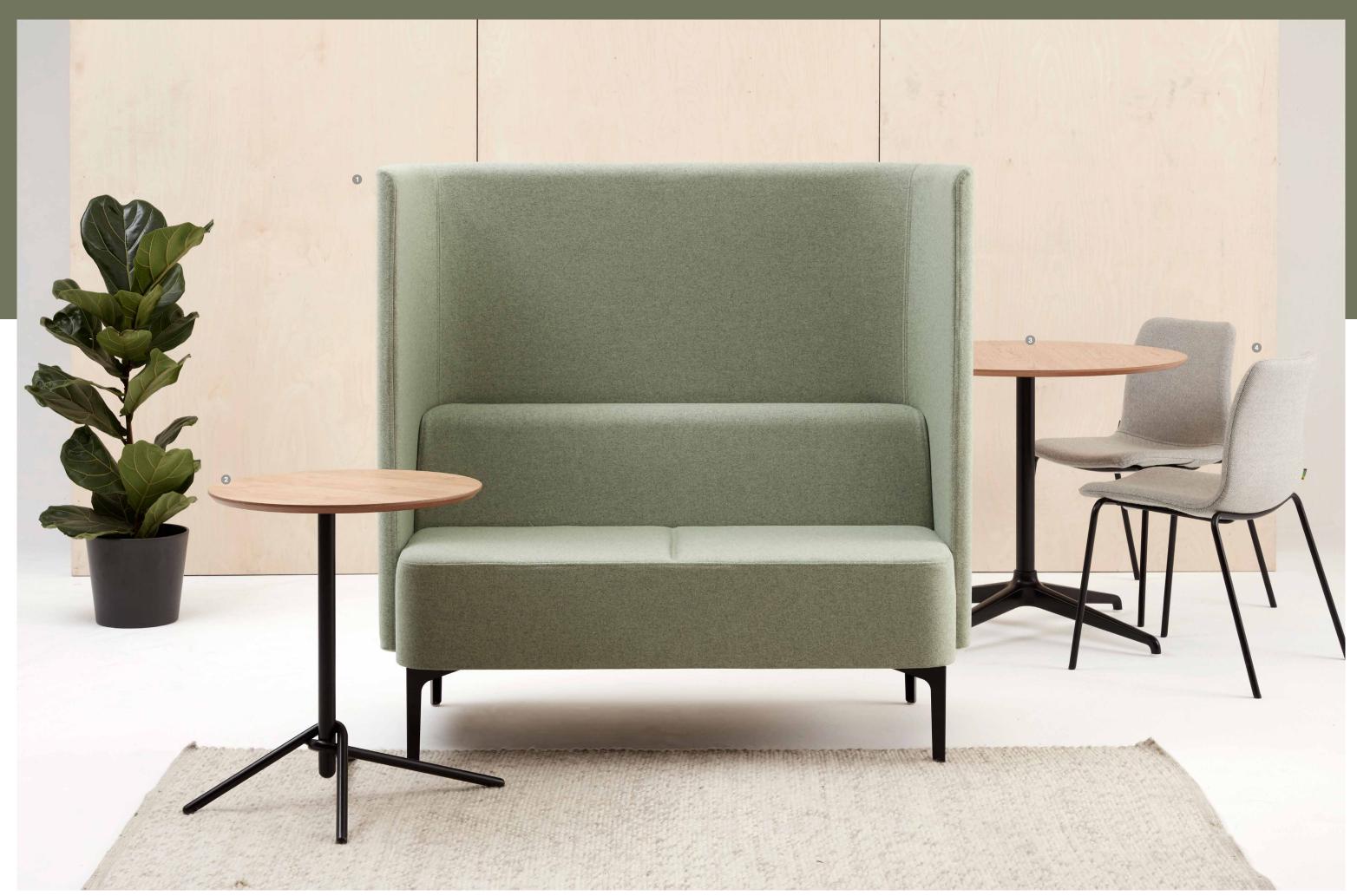
Solid Oak Legs

Solid Walnut Legs

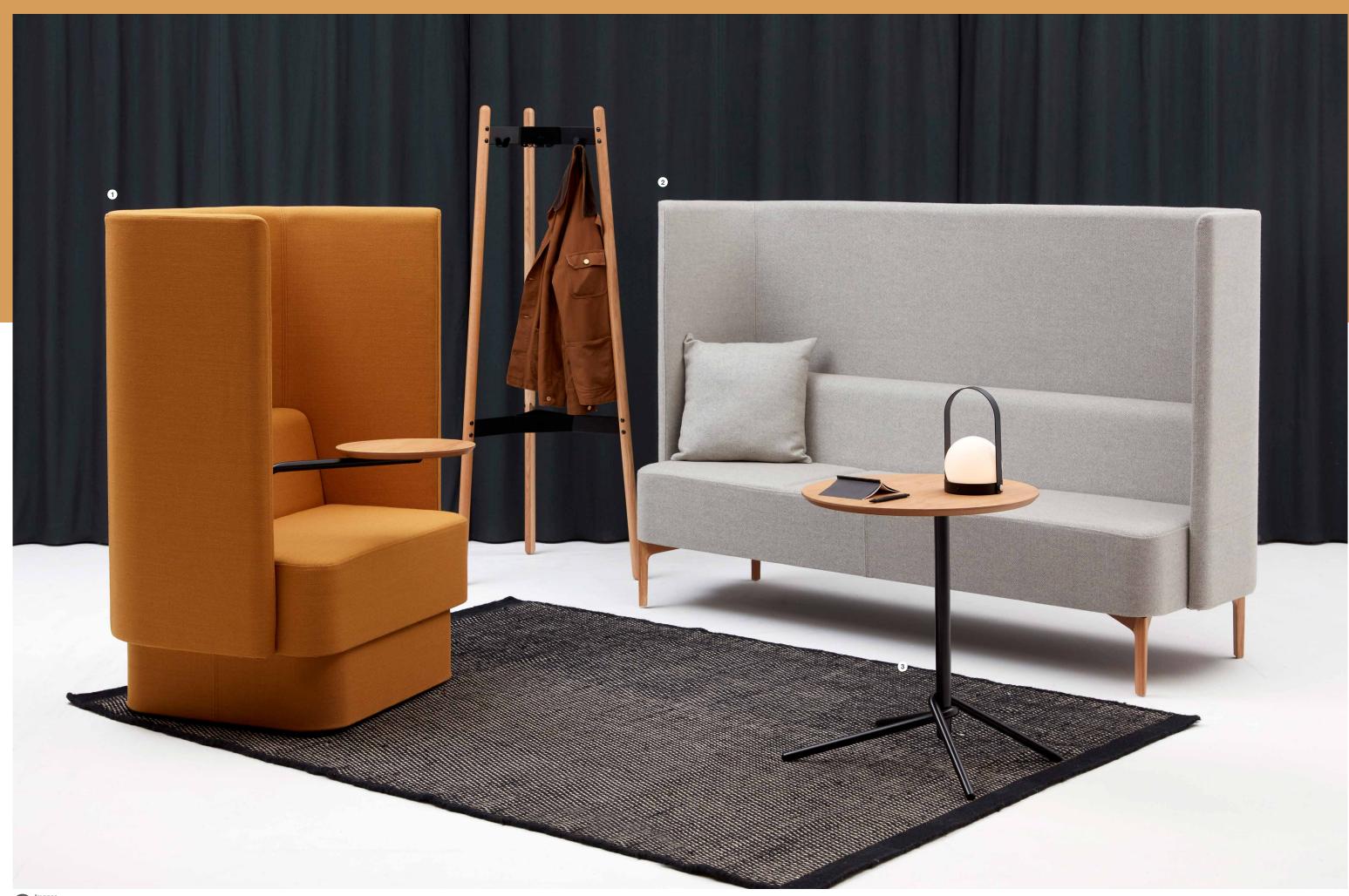




1 Pullman 2 Seat Sofa 2 Knot Table 3 Ali Table 4 Viv 4 Leg Chair Pullman designed by naughtone 2020



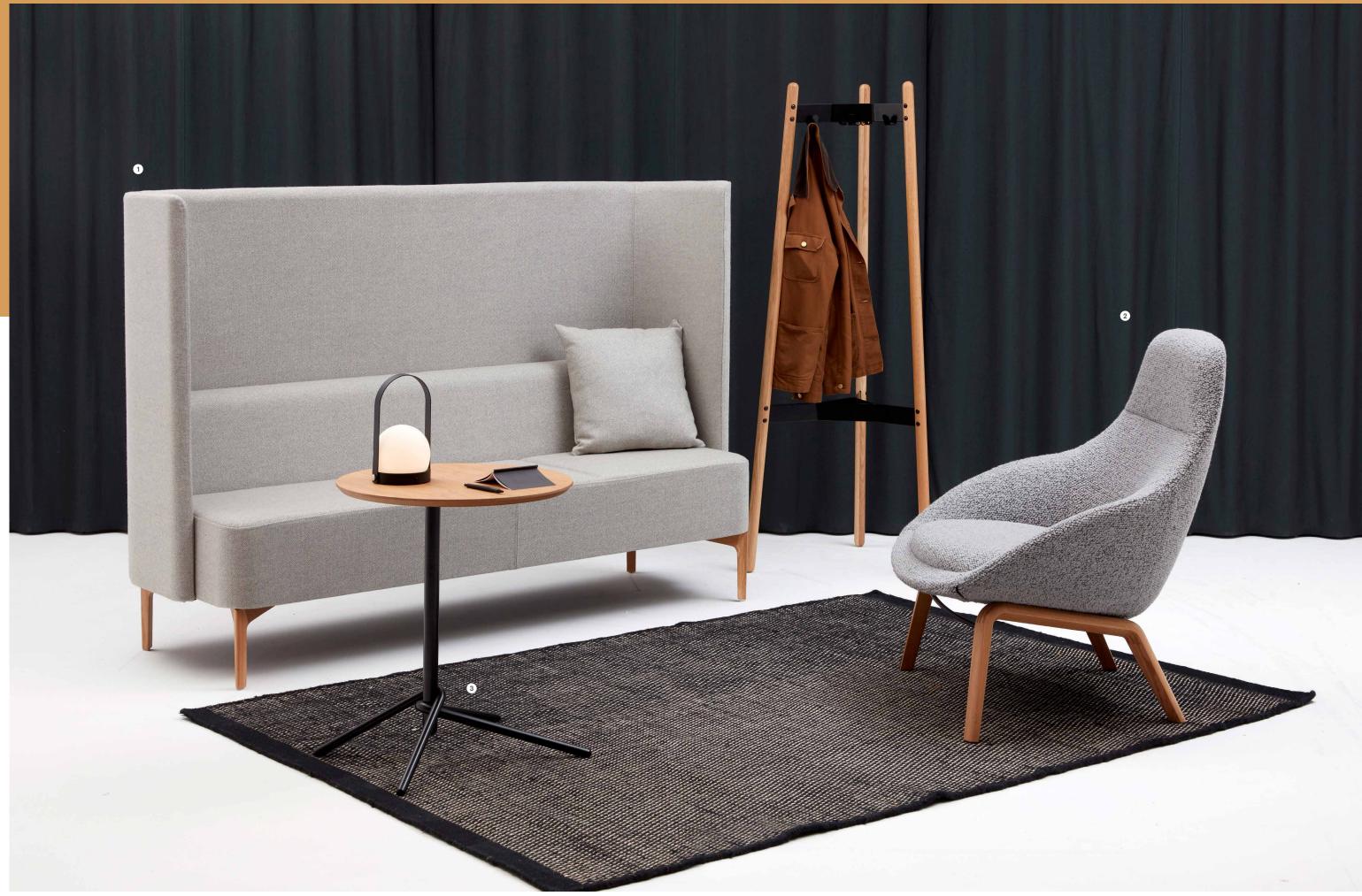
1 Pullman Chair with Upholstered Swivelling Plinth 2 Pullman 3 Seat Sofa 3 Knot Table Pullman Sofa designed by naughtone 2020



1 Pullman 2 Seat Sofa 2 Viv Chair 3 Ali Table Pullman Sofa designed by naughtone 2020



1 Pullman 3 Seat Sofa 2 Always Lounge 3 Knot Table Pullman Sofa designed by naughtone 2020



Pullman Sofa Technical Specifications

Testing

Our seating is designed to meet or exceed all EN performance requirements per **EN16139:2013**, which includes the following tests:

- Seat and back static load test
- Seat front edge static load test
- Vertical static load on back
- Foot rest and leg rest static load test
- Arm sideways static load test
- Arm downwards static load test
- Vertical upwards static load on arm rests

- Seat and back durability test
- Seat front edge durability test
- Leg forward static load test
- Leg sideways static load test
- Seat impact test
- Back impact test
- Arm impact test

Flammability

The cold cure foam material has been tested to meet the following standards:

British standard 5852:2006 Part 2

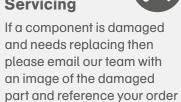
California Technical Bulletin 117-2013

Italian standards **UNI 9175-CLASS 1.IM**

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

www.kvadrat.dk www.camirafabrics.com www.butefabrics.com www.panaz.com www.maharam.com www.vescom.com www.ultrafabricsllc.com www.crestleather.com

Servicing

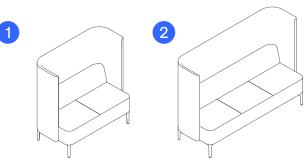


Warranty

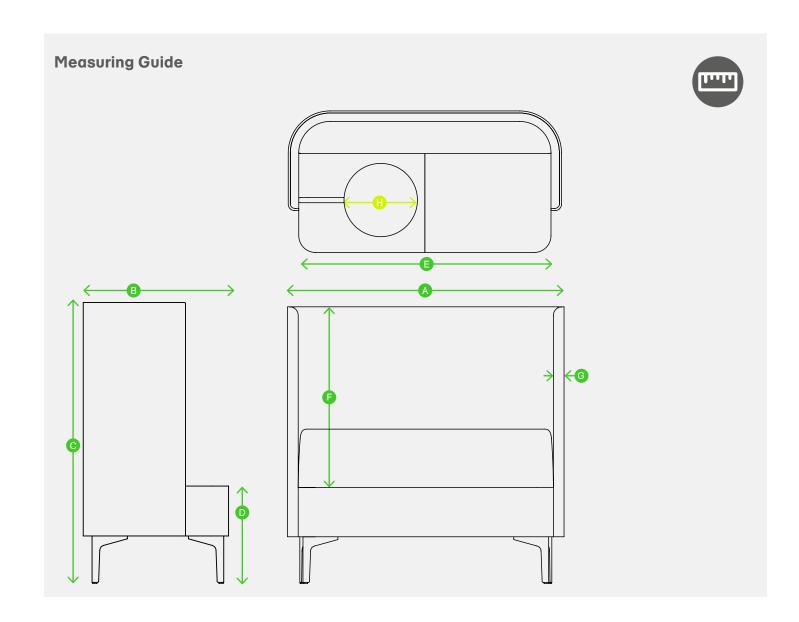
number, we will be happy to facilitate any replacements.

naughtone offers a **10 Year** naughtone.com/warranty

Pullman Sofa Technical Specifications



Product Code and Description All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch	A Width	B Depth	C Height Overall	D Seat Height	E Seat Width	F Height from Seat to Top	G Surround Thickness	H Tablet Diameter	i Weight	
PUL2H Pullman 2 Seat Sofa with Legs	1300 mm 51 in	675 mm 26.5 in	1300 mm 51 in	450 mm 18 in	1080 mm 42.5 in	850 mm 34 in	60 mm 2 in	350 mm 14 in	76 kg 168 lbs	
PUL3H Pullman 3 Seat Sofa with Legs	1900 mm 75 in	675 mm 26.5 in	1300 mm 25.5 in	450 mm 18 in	1780 mm 70 in	850 mm 34 in	60 mm 2 in	350 mm 14 in	80 kg 177 lbs	



Pullman Sofa Environmental Product Summary



Environment Attributes

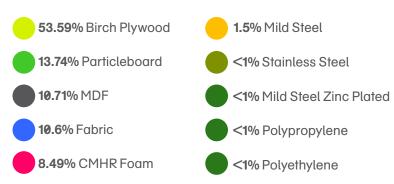
- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 80kg total weight
- 11.4% Recyclable (foam, fixings, legs, brackets and plastic fixtures)
- 78.0% Reusable (frame, table top)
- 21.1% Recycled Content (foam, fixings, legs, brackets, plastic fixtures and table top)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

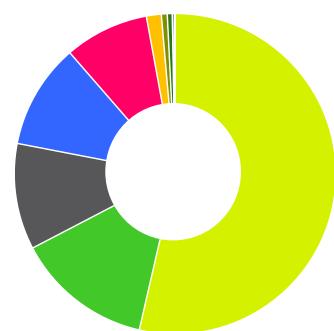
These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications



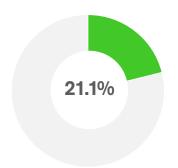
Pullman Sofa Environmental Product Summary

Material Percentage Split

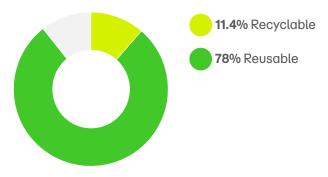




Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The **Pullman** Sofa is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Pullman 3 Seat Sofa with Steel Legs

The Pullman Sofa frame is constructed from plywood and particle board then topped with CMHR foams before being upholstered.

The Pullman Sofa legs are made from laser cut folded mild steel with the individual laser cut components being folded allowing for minimal additional welding. The legs are finished with a zinc primed polyester powder coat.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer FSC® certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.









Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice



1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.



Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

naughtone

Useful Beautiful Furniture British Designed Since 2005

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