

Pullman Sofa Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®certified**
- **80kg** total weight
- **11.4% Recyclable** (foam, fixings, legs, brackets and plastic fixtures)
- **78.0% Reusable** (frame, table top)
- **21.1% Recycled Content** (foam, fixings, legs, brackets, plastic fixtures and table top)
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

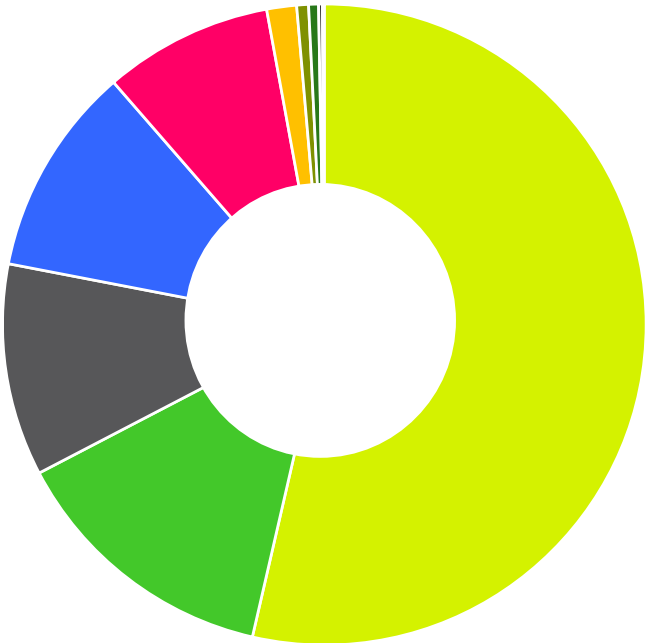
These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



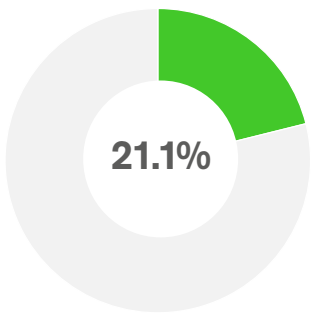
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Material Percentage Split

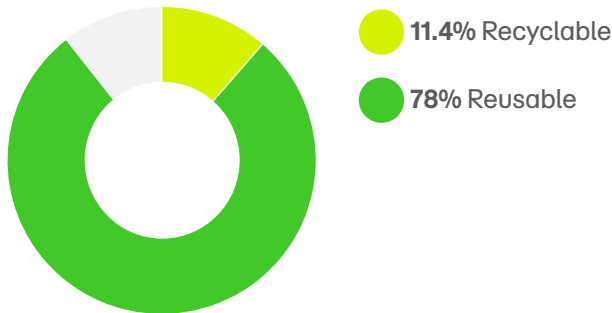
- |                      |                            |
|----------------------|----------------------------|
| 53.59% Birch Plywood | 1.5% Mild Steel            |
| 13.74% Particleboard | <1% Stainless Steel        |
| 10.71% MDF           | <1% Mild Steel Zinc Plated |
| 10.6% Fabric         | <1% Polypropylene          |
| 8.49% CMHR Foam      | <1% Polyethylene           |



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The **Pullman** Sofa is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

**Pullman 3 Seat Sofa with Steel Legs**

The Pullman Sofa frame is constructed from plywood and particle board then topped with CMHR foams before being upholstered.

The Pullman Sofa legs are made from laser cut folded mild steel with the individual laser cut components being folded allowing for minimal additional welding. The legs are finished with a zinc primed polyester powder coat.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.

