

Hush Chair Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone UK production facility is **ISO14001:2015** certified
- naughtone is **FSC® certified**
- **26.3kg** total weight
- **31.3% Recyclable** (base, foam, fixings and feet)
- **48.2% Reusable** (plywood frame)
- **14.6% Recycled Content** (base and fixings)
- Packaging: **78.5%** recycled cardboard 21.5% virgin fibre. **100%** Recyclable
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- **Health Product Declarations** (HPD) reports available

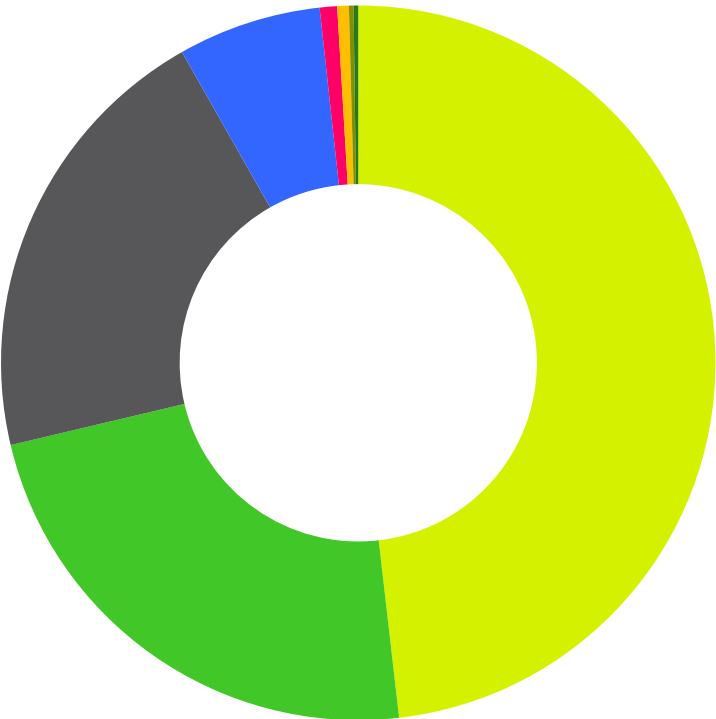
These attributes can help you to achieve criteria towards **LEED, BREEAM, Ska** and **WELL** building certifications



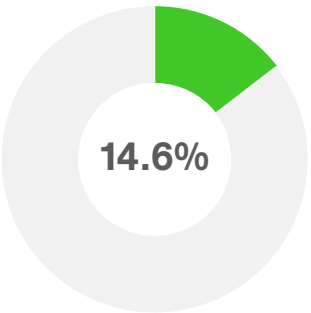
Hush Chair Environmental Product Summary

Material Percentage Split

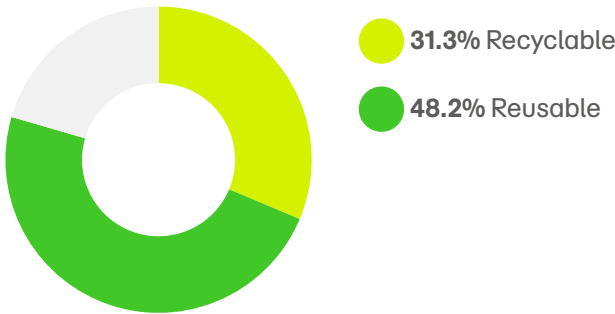
- | | |
|----------------------|------------------------------|
| 48.18% Beech Plywood | 0.78% Polypropylene |
| 23.13% Mild Steel | 0.52% Mild Steel Zinc Plated |
| 20.48% Fabric | 0.21% PTFE |
| 6.49% CMHR Foam | 0.21% Stainless Steel |



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Hush chair is available with three different base options but for this document we have used:

Hush chair with sled base

The Hush chair inner shell is constructed from one solid moulded plywood form with the frame then being covered with CMHR foams and fully upholstered with fabric.

The Hush shell and base is assembled together with dry fixings allowing the upholstered shell to be easily broken down into separate materials with hand tools.

The Hush sled base is machine bent from mild steel rod, then weld jointed together and hand polished to a smooth surface. The steel rod is then finished with either chrome plating or polyester powder coat.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.



FSC® certified products available upon request



naughtone offers PEFC certified products



Hush 4 Star Environmental Product Summary



Environment Attributes

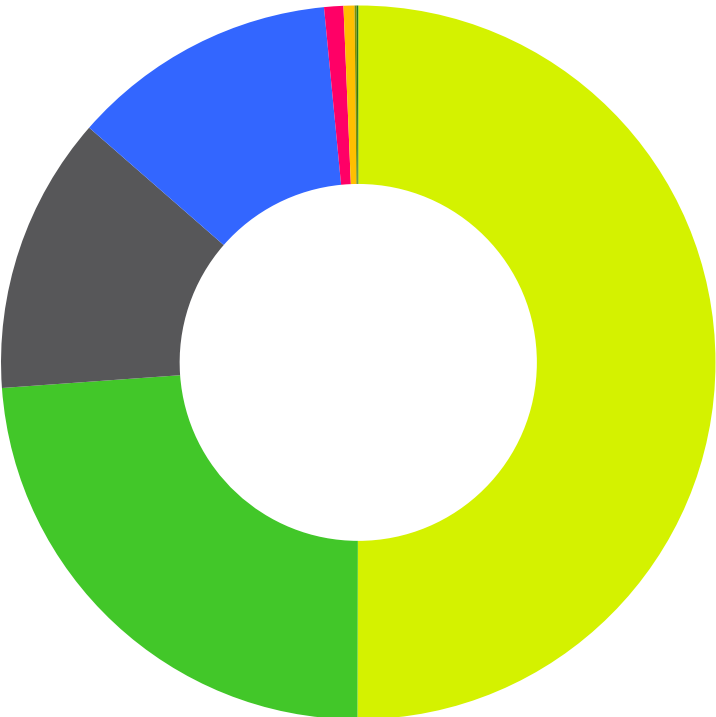
- naughtone is **FISP** and **ISO14001** certified
 - naughtone UK production facility is **ISO14001:2015** certified
 - naughtone is **FSC® certified**
 - **32.4kg** total weight
 - **37.9% Recyclable** (base, foam, fixings and feet)
 - **50% Reusable** (plywood frame)
 - **12.8% Recycled Content** (base and fixings)
 - Packaging: **78.5%** recycled cardboard 21.5% virgin fibre. **100%** Recyclable
 - **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
 - **Health Product Declarations** (HPD) reports available
- These attributes can help you to achieve criteria towards **LEED, BREEAM, Ska** and **WELL** building certifications



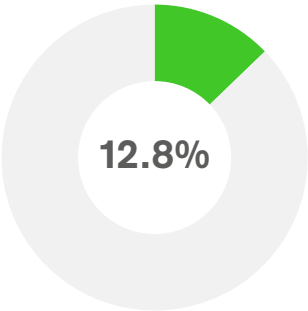
Hush 4 Star Environmental Product Summary

Material Percentage Split

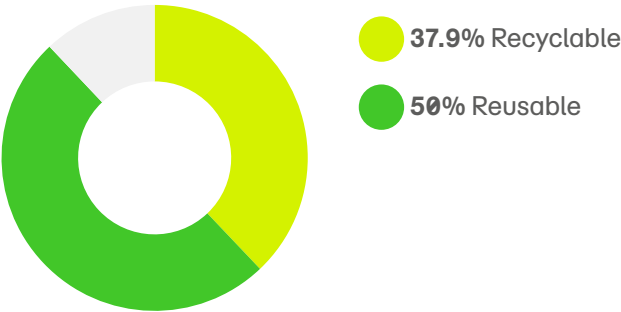
- 50.04% Beech Plywood
- 23.82% Aluminium
- 12.57% CMHR Foam
- 12.05% Fabric
- 0.87% Mild Steel
- 0.49% Mild Steel Zinc Plated
- 0.09% Stainless Steel
- 0.07% Polyethylene



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Hush chair is available with three different base options but for this document we have used:

Hush Chair on 4 Star Base

The Hush chair inner shell is constructed from one solid moulded plywood form with the frame then being covered with CMHR foams and fully upholstered with fabric.

The Hush shell and base is assembled together with dry fixings allowing the upholstered shell to be easily broken down into separate materials with hand tools.

The Hush 4 star base and top plate are made from cast aluminium and are available in a polyester powder coated finish. The knock in glides can be easily removed for recycling.

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