

Ali Table Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®**certified
- **15.1kg** total weight
- **48.7% Recyclable** (base and fixings)
- **51.3% Reusable** (top)
- **39.4% Recycled content** (base and fixings)
- **Packaging:** **77.5%** recycled cardboard **22.5%** virgin fibre and protective biodegradable bubble wrap
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

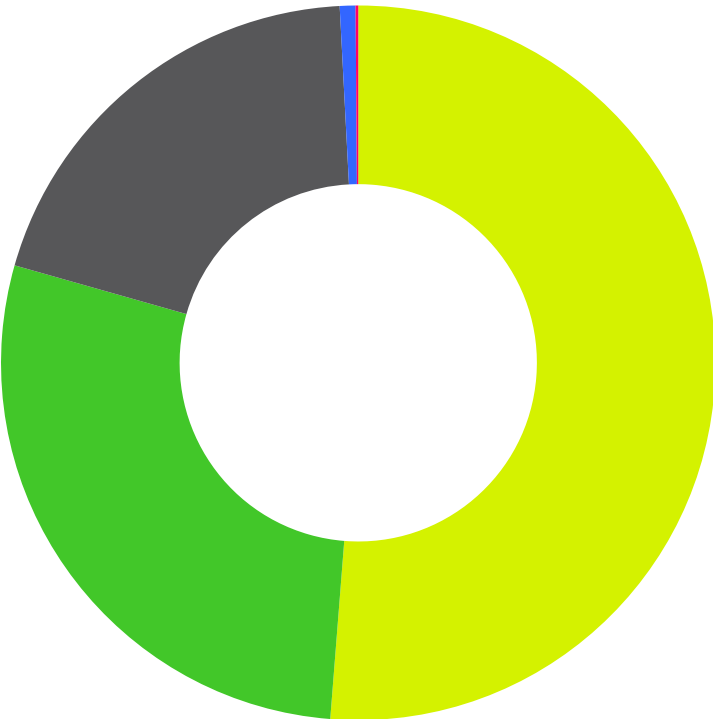
These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



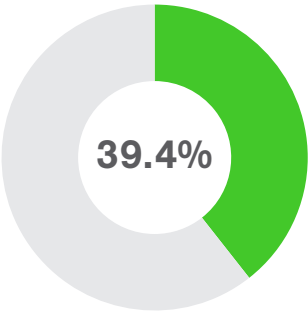
Ali Table Environmental Product Summary

Material Percentage Split

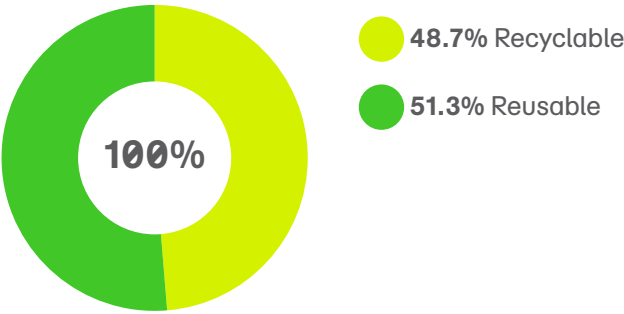
- 48.7% Melamine Faced MDF
- 26.7% Aluminium
- 18.8% Mild Steel
- 0.7% Stainless Steel
- 0.1% Polyethylene



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The **Ali** table is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Ali 850 Circular Cafe Table with White MFMDf Top

The **Ali** table 4 star base is made from die cast aluminium. The stem and top plate are manufactured from mild steel with the surface of the base then finished with a polyester powder coat.

The table top is made from MFMDf and the raw edge is polished and finished with a hard-wearing spray lacquer.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

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Always Lounge Chair Environmental Product Summary



Environment Attributes

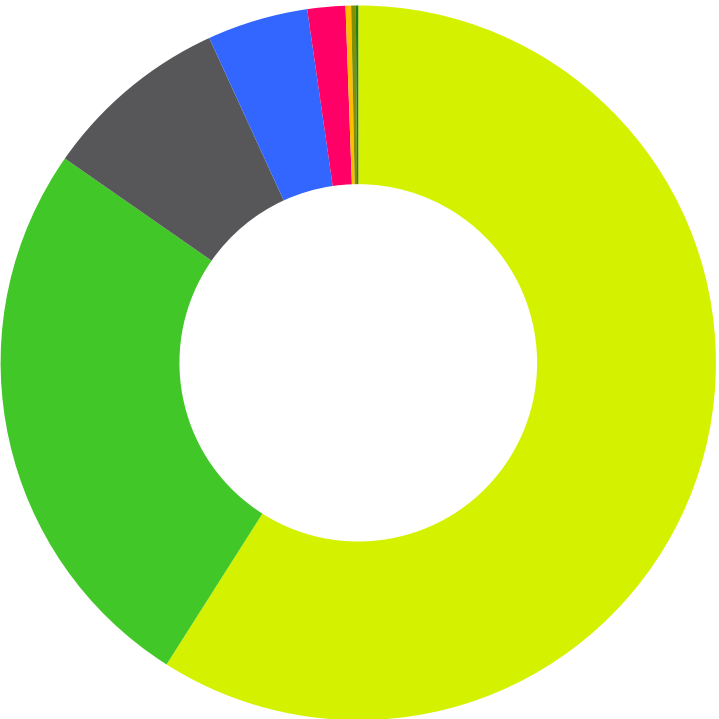
- naughtone is **FISP** and **ISO14001** certified
 - naughtone is **FSC®certified**
 - **20kg** total weight
 - **87% Recyclable** (steel frame, base, foam, fixings and feet)
 - **4.6% Reusable** (plywood internal frame and base)
 - **36.2% Recycled Content** (steel frame, steel sub frame base and fixings)
 - **Packaging: 78.5% recycled cardboard 21.5% virgin fibre. 100% Recyclable**
 - **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
 - **Health Product Declarations** (HPD) reports available
- These attributes can help you to achieve criteria towards **LEED, BREEAM, Ska** and **WELL** building certifications



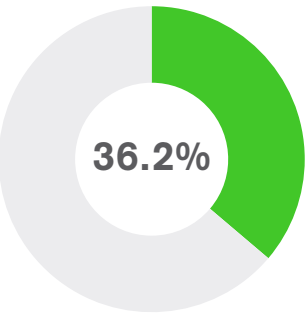
Always Lounge Chair Environmental Product Summary

Material Percentage Split

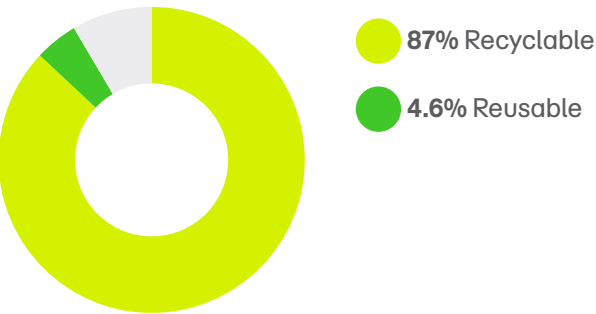
- | | |
|--------------------------|------------------------------|
| 59.01% Mild Steel | 1.71% CMHR Foam |
| 25.68% PU Cold Cure Foam | 0.25% Stainless Steel |
| 8.47% Fabric | 0.21% Polypropylene |
| 4.56% Solid Oak | 0.11% Mild Steel Zinc Plated |



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Always Lounge chair is available with 4 different base options but for this document we have used:

Always Lounge chair with a wooden base

The Always Lounge chair body has an internal steel frame for structure and secure connection to the base, and is topped with a moulded foam shape. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The wooden base is constructed with CNC cut, high quality solid oak which is sealed with spray matt lacquer. The Always Lounge seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

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Always Lounge 4 Star Environmental Product Summary



Environment Attributes

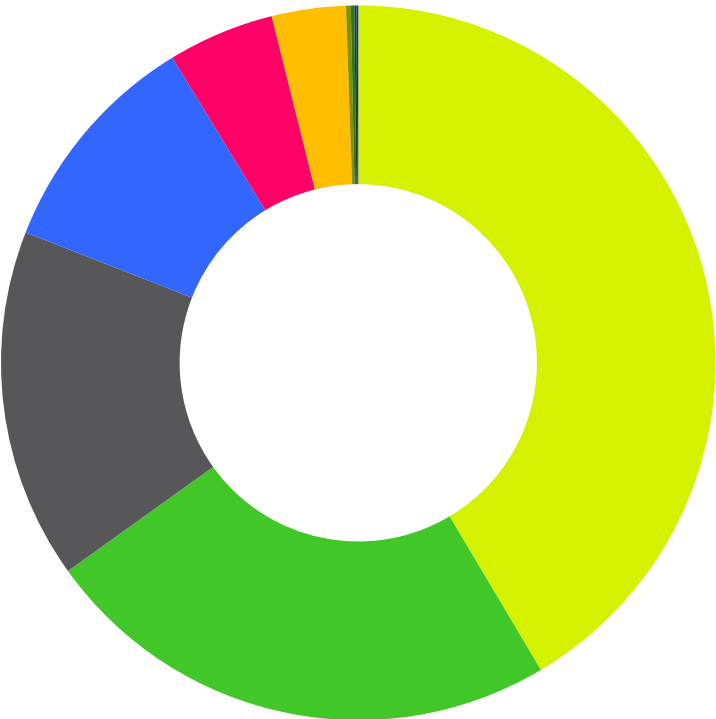
- naughtone is **FISP** and **ISO14001** certified
 - naughtone is **FSC®certified**
 - **24.5kg** total weight
 - **86.3% Recyclable** (steel frame, base, foam, fixings and feet)
 - **3.3% Reusable** (plywood internal frame)
 - **37.3% Recycled Content** (steel frame, steel sub frame, base and fixings)
 - Packaging: **78.5%** recycled cardboard 21.5% virgin fibre. **100%** Recyclable
 - **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
 - **Health Product Declarations** (HPD) reports available
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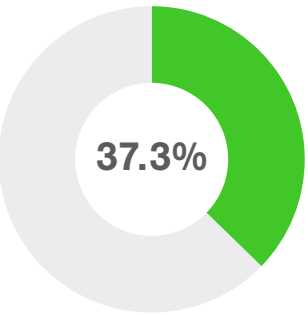
Always Lounge 4 Star Environmental Product Summary

Material Percentage Split

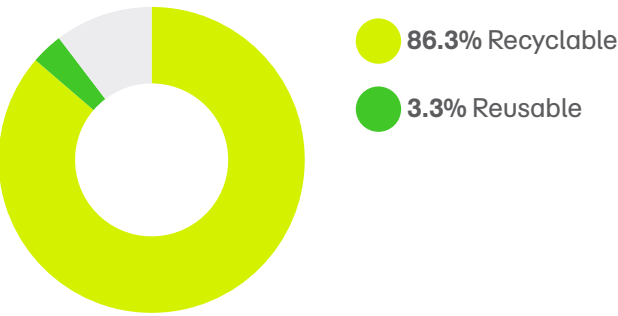
- | | |
|--------------------------|------------------------------|
| 41.46% Mild Steel | 3.35% Beech Plywood |
| 23.64% Aluminium | 0.21% Stainless Steel |
| 15.84% PU Cold Cure Foam | 0.16% Polypropylene |
| 10.35% Fabric | 0.10% Polyethylene |
| 4.81% CMHR Foam | 0.08% Mild Steel Zinc Plated |



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Always Lounge chair is available with 4 different base options but for this document we have used:

Always Lounge Chair on 4 Star Base

The Always Lounge chair body has an internal steel frame for structure and secure connection to the base, and is topped with a moulded foam shape. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The Always Lounge 4 star base and top plate are made from cast aluminium and are available in a polyester powder coated finish. The knock in glides can be easily removed for recycling.

The seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

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Always Chair Environmental Product Summary



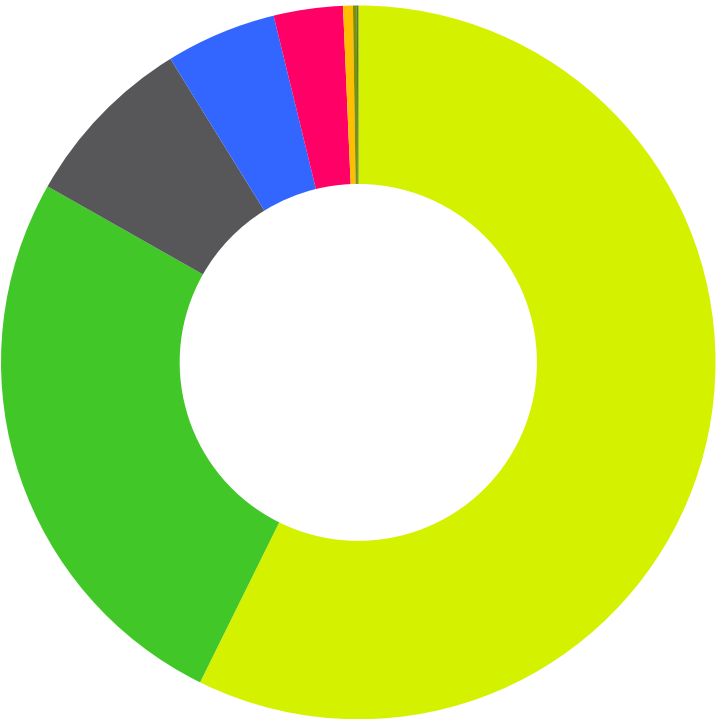
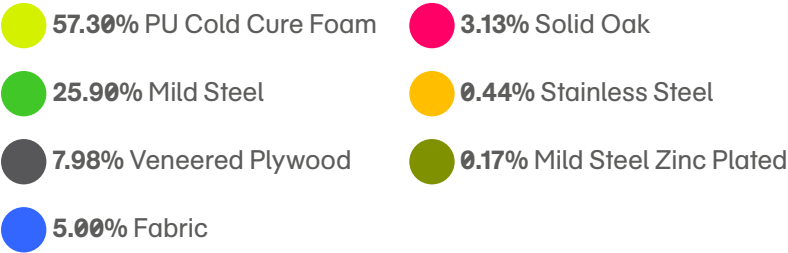
Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
 - naughtone is **FSC®certified**
 - **9.68kg** total weight
 - **83.9% Recyclable** (steel frame, base, foam, fixings and feet)
 - **11.1% Reusable** (plywood frame and base)
 - **16.2% Recycled Content** (steel frame, chip foam and fixings)
 - **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
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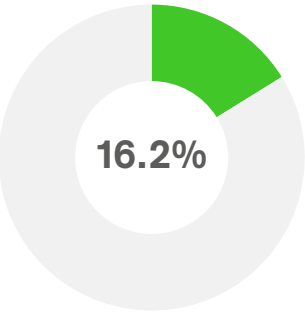


Always Chair Environmental Product Summary

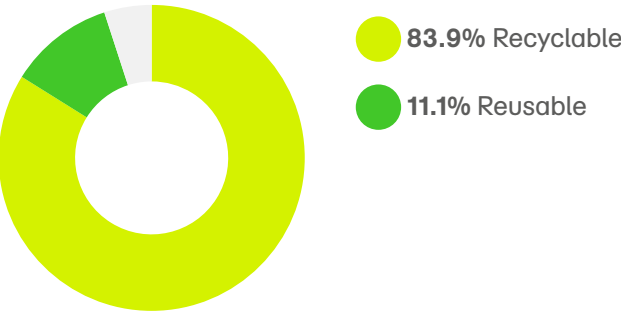
Material Percentage Split



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Always chair is available with 4 different base options but for this document we have used:

Always Chair on Wooden Base

The Always chair body has an internal steel frame for structure and a secure connection to the base, and is topped with a moulded foam shape. The shell is then meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The wooden base is constructed with CNC cut high quality solid oak, which is sealed with spray matt lacquer. The Always seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

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Always 5 Star Environmental Product Summary



Environment Attributes

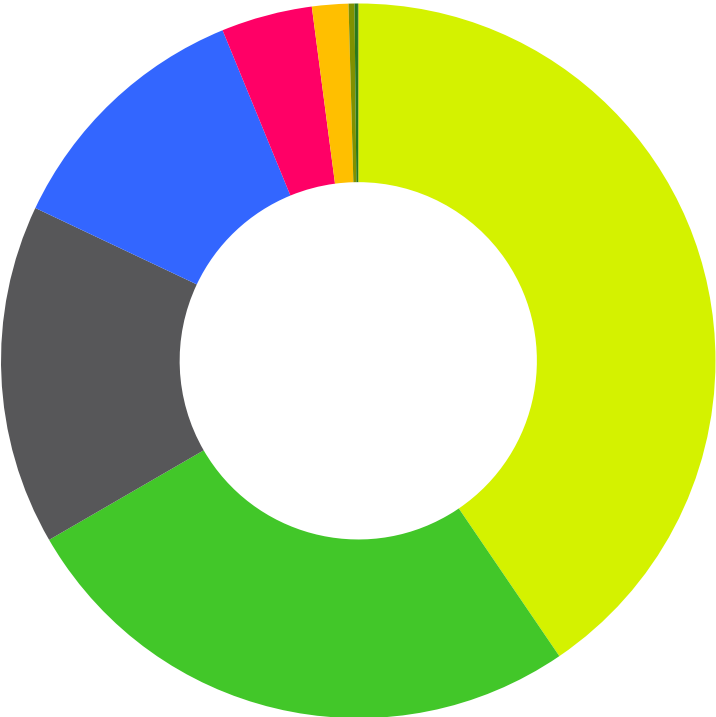
- naughtone is **FISP** and **ISO14001** certified
 - naughtone is **FSC®certified**
 - **12.6kg** total weight
 - **84.1% Recyclable** (steel frame, base, foam, fixings and feet)
 - **4.1% Reusable** (plywood frame and base)
 - **36.5% Recycled Content** (steel frame, chip foam and fixings)
 - **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
 - **Health Product Declarations** (HPD) reports available
- These attributes can help you to achieve criteria towards **LEED, BREEAM, Ska** and **WELL** building certifications



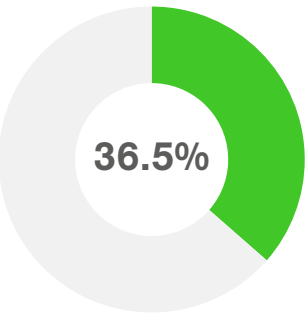
Always 5 Star Environmental Product Summary

Material Percentage Split

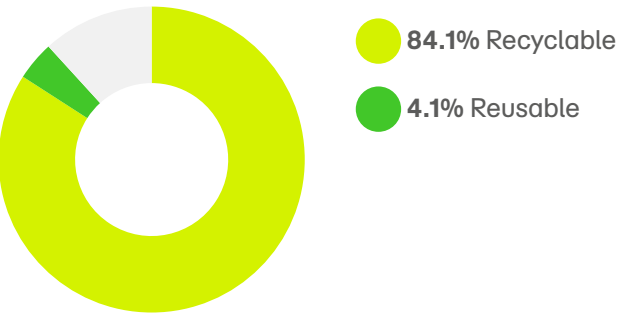
- 40.49% Aluminium
- 26.16% Mild Steel
- 15.39% CMHR Foam
- 11.77% Fabric
- 4.12% Beech Plywood
- 1.64% Nylon
- 0.27% Mild Steel Zinc Plated
- 0.15% Stainless Steel
- 0.02% Polypropylene



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Always chair is available with 4 different base options but for this document we have used:

Always Chair on 5 Star Base with Gas Lift

The Always chair body has an internal steel frame for structure and a secure connection to the base, and is topped with a moulded foam shape. The shell is then meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The Always 5 star base and top plate are made from cast aluminium and are available in a polyester powder coated finish. The hard wearing castors can be easily removed for recycling.

The seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

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Bounce Chair Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®**certified
- **6.5kg** total weight
- **72.09% Recyclable** (frame, fixings and feet)
- **27.01% Reusable** (seat/back)
- **44.1% Recycled Content** (frame and fixings)
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

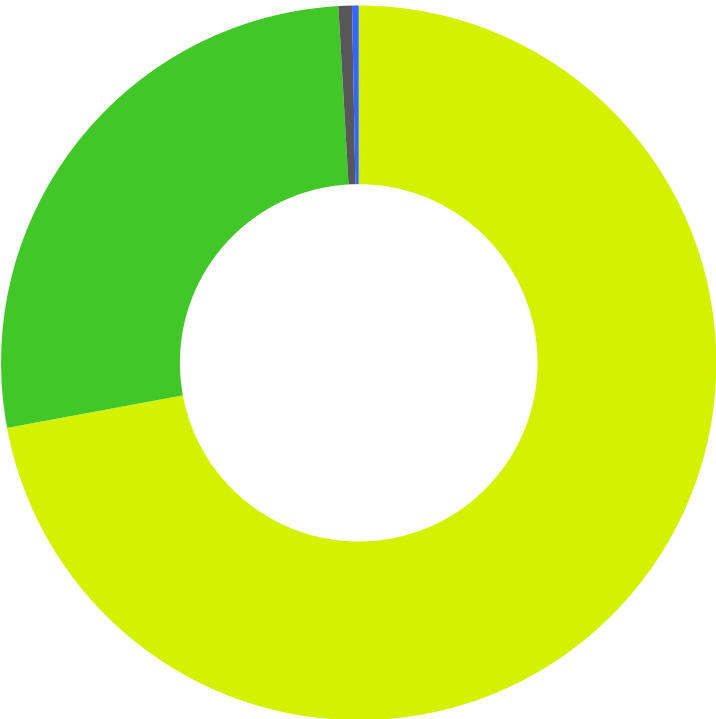
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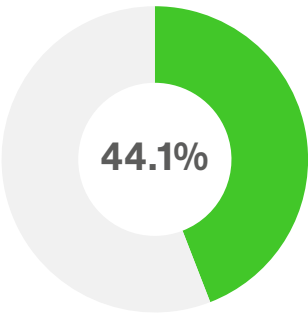
Bounce Chair Environmental Product Summary

Material Percentage Split

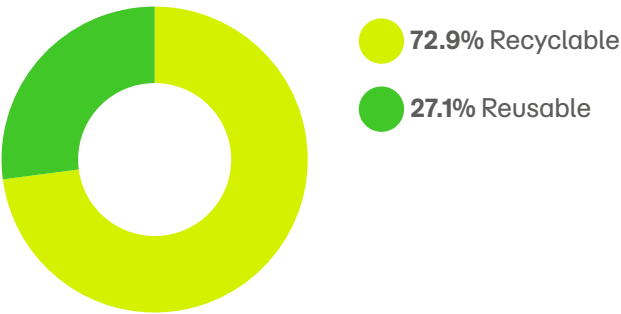
- 72.09% Mild Steel
- 27.01% Veneered Plywood
- 0.61% Polypropylene
- 0.30% Stainless Steel



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The **Bounce Chair** frame is machine bent from mild steel tube which is then weld jointed together and hand polished to a smooth surface. The frame also has strengthening sleeves internally to assist the strength and bounce of the cantilever shape. The frame is then finished with a polyester powder coat.

The Bounce chair seat and back are both made from moulded beech plywood and faced with either oak or walnut veneer. The surface finish is a hard wearing spray matt lacquer. The plywood pieces and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

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FSC® certified products available upon request



naughtone offers PEFC certified products



Busby Chair Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®** certified
- **40kg** total weight
- **14.5% Recyclable** (foam, cushions, feet and fixings)
- **73.8% Reusable** (plywood internal frame)
- **18.5% Recycled Content** (plywood internal frame)
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

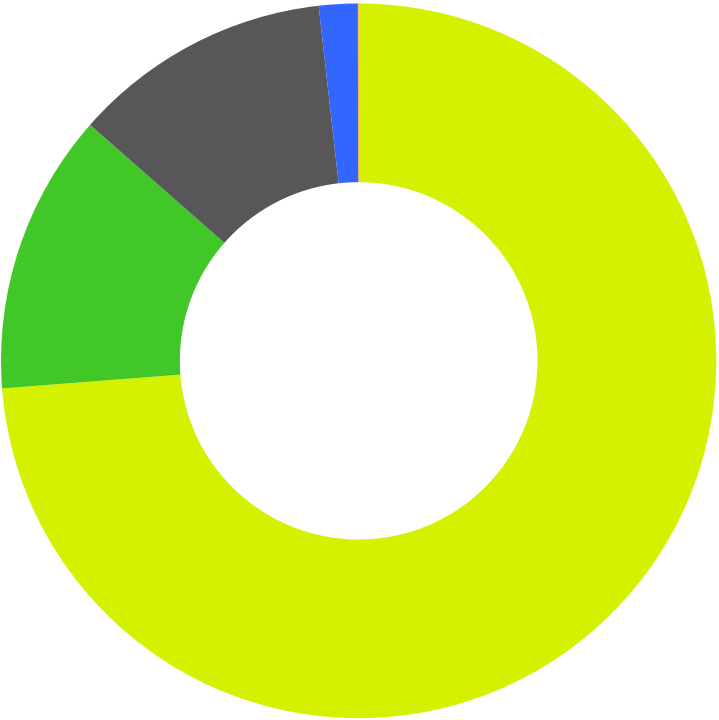
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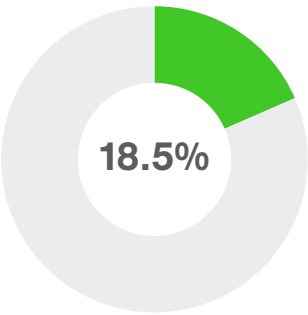
Busby Chair Environmental Product Summary

Material Percentage Split

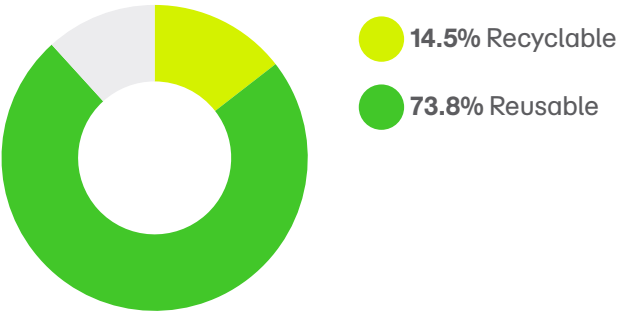
- 73.77% Plywood
- 12.71% CMHR Foam
- 11.74% Fabric
- 1.74% Fibre Fill
- 0.02% PTFE
- 0.02% Mild Steel Zinc Plated



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Busby is a modern cocoon for everyday situations. Busby works particularly well as a haven for employees in open plan work spaces, suitable for one person to make confidential phone calls, and with the ability to place two or more pieces together for a more collaborative arrangement.

Busby was the product of a collaborative project with the BBC and the then student designer Samir Skalli. Busby now features heavily at the BBC's new home at Media City Salford.

Busby internal frame is constructed CNC cut plywood which is fabricated with CMHR foams. The loose bolster and scatter cushions are synthetic fibre filled.

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Construct Stool Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®** certified
- **7.7kg** total weight
- **75.5% Recyclable** (frame and fixings)
- **24.5% Reusable** (top and feet)
- **46% Recycled Content** (frame and fixings)
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

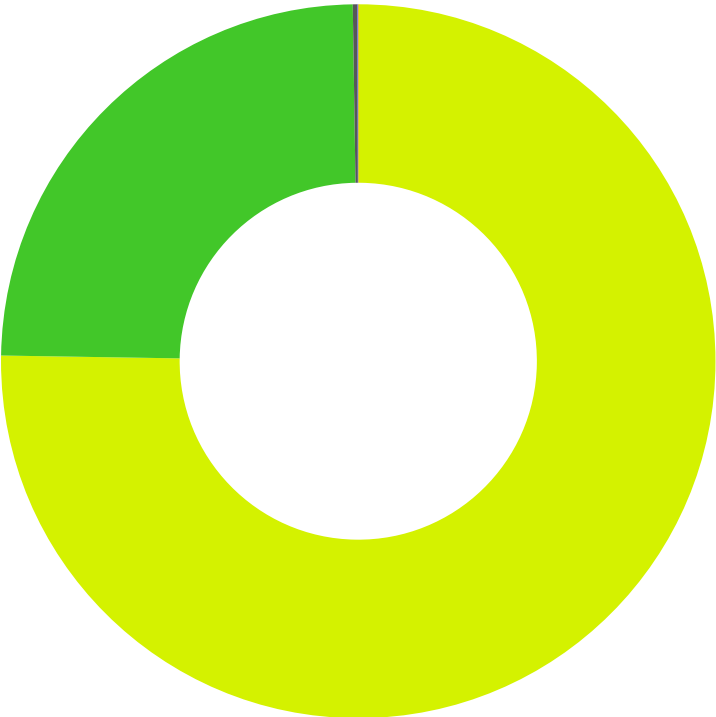
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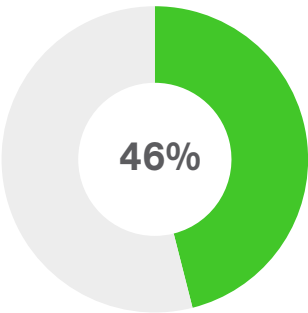
Construct Stool Environmental Product Summary

Material Percentage Split

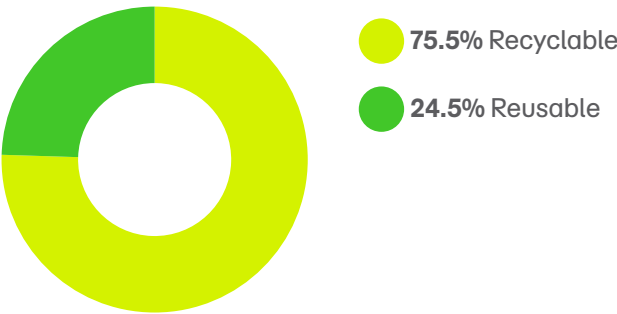
- 75.25% Mild Steel
- 24.50% Solid Oak
- 0.21% Stainless Steel
- 0.02% Aluminium
- 0.01% Rubber
- 0.00% Powder Coat



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Construct range is available in a variety of different heights and finishes but for the purpose of this document we have a specific example from the range:

Construct Low Stool with a solid oak top

The Construct low stool is made from laser cut, folded mild steel and held together by aluminium aircraft rivets then finished with a polyester powder coat.

The components are further attached with discreet welds.

The solid oak top is pieced together with individual planks, before being sanded smooth and CNC cut to the required size. It is then finished with a hard wearing spray matt lacquer.

The top and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

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Fold Table Environmental Product Summary



Environment attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®** certified
- **62.3kg** total weight (Fold table 1600x800)
- **33.6% Recyclable**(frame, fixings and feet)
- **66.4% Resuable** (top)
- **37% Post Consumer Recycled content** (top, frame and fixings)
- Packaging: **83.5%** recycled cardboard 16.5% virgin fibre and protective biodegradable bubble wrap
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

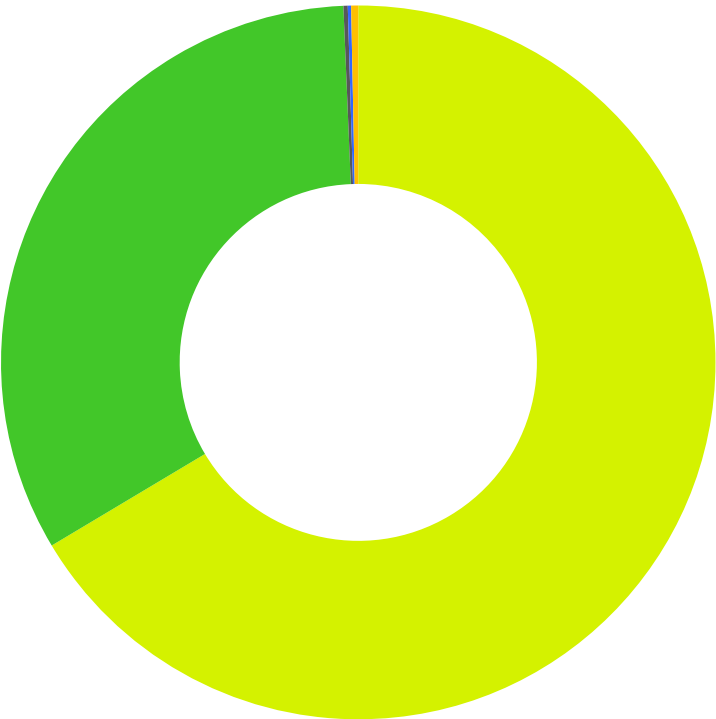
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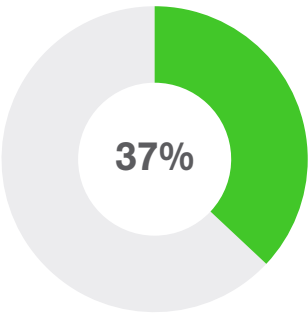
Fold Table Environmental Product Summary

Material Percentage Split

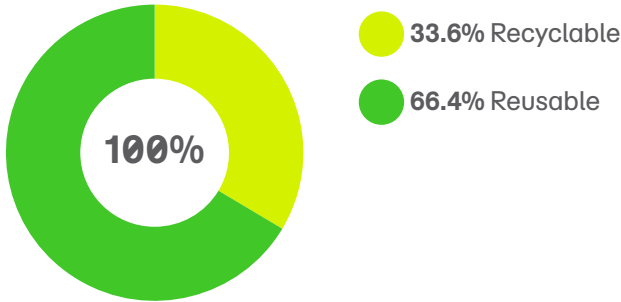
- 66.42% MF MDF
- 0.32% Stainless Steel
- 32.91% Mild Steel
- 0.19% Mild Steel Zinc Plated
- 0.15% Polypropylene



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Fold table and bench is available in a range of sizes and finishes but for this document we have a specific example from the range:

Fold Table 1600x800 with a white MF MDF top

The Fold table frame is made from laser cut, folded mild steel with the individual laser cut components being folded allowing for minimal additional welding. The frame is supplied un-assembled for bolt together construction.

The top and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

The frame components are finished with a zinc primed polyester powder coat.

The table top is CNC cut from white Melamine Faced Medium-density fibreboard, with the raw edge polished and finished with a hard-wearing spray lacquer.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.



FSC® certified products available upon request

naughtone offers PEFC certified products

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover. Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result

Hudson Coatstand Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- **7.8kg** total weight
- **51.6% Recyclable** (frame)
- **21.5% Recycled Content** (frame)

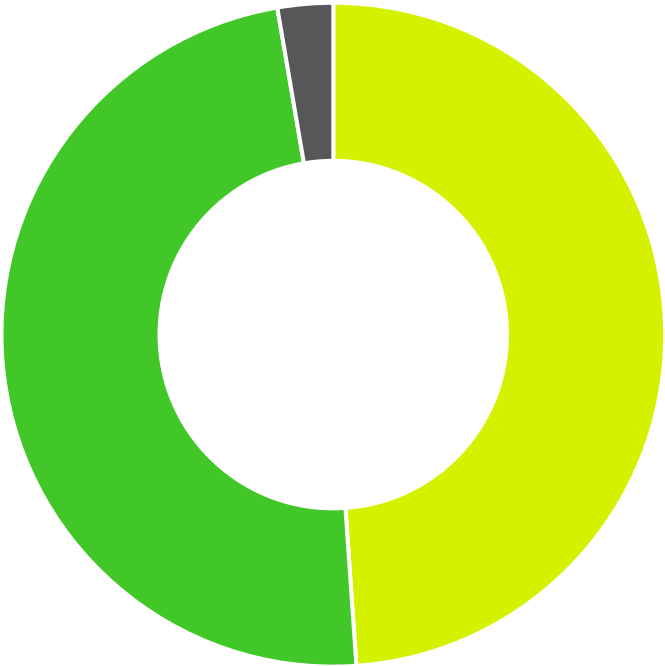
These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



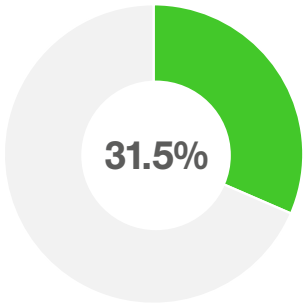
Hudson Coatstand Environmental Product Summary

Material Percentage Split

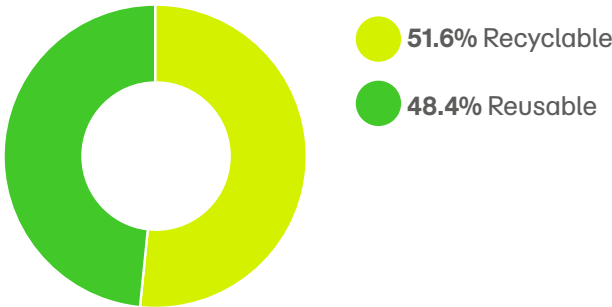
- **48.89%** Mild Steel
- **48.41%** Solid Oak
- **2.70%** Mild Steel Zinc Plated



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Hudson coat stand is a simple construction of dowel legs held together with folded steel rails that are finished with a hard wearing polyester powdercoat.

CSR Statement

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This document will be reviewed and updated periodically and is subject to change without notice.

