Ali Table Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 15.1kg total weight
- 48.7% Recyclable (base and fixings)
- **51.3% Reusable** (top)
- 39.4% Recycled content (base and fixings)
- Packaging: 77.5% recycled cardboard 22.5% virgin fibre and protective biodegradable bubble wrap
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

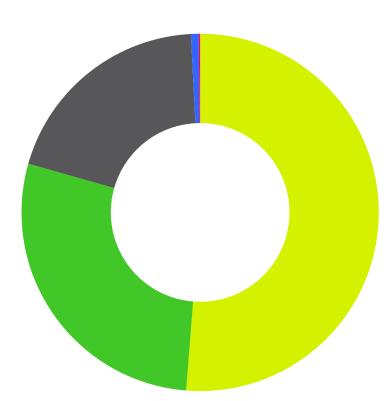


Material Percentage Split

0.7% Stainless Steel 26.7% Aluminium 0.1% Polyethylene

Ali Table Environmental Product Summary

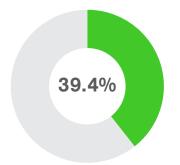
18.8% Mild Steel



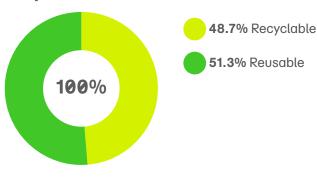
CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer FSC®certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The **Ali** table is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Ali 850 Circular Cafe Table with White MFMDF Top

The Ali table 4 star base is made from die cast aluminium. The stem and top plate are manufactured from mild steel with the surface of the base then finished with a polyester powder coat.

The table top is made from MFMDF and the raw edge is polished and finished with a hard-wearing spray lacquer.









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Always Lounge Chair Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 20kg total weight
- 87% Recyclable (steel frame, base, foam, fixings and feet)
- 4.6% Reusable (plywood internal frame and base)
- 36.2% Recycled Content (steel frame, steel sub frame base and fixings)
- Packaging: **78.5**% recycled cardboard 21.5% virgin fibre. **100**% Recyclable
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



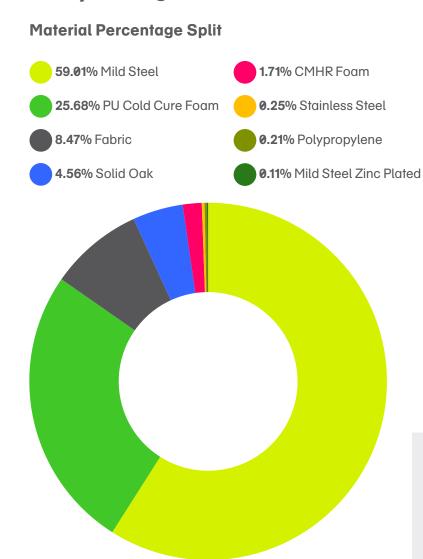






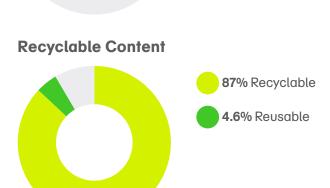


Always Lounge Chair Environmental Product Summary



36.2%

Post Consumer Recycled Content



Product Specific Design Statement

Always Lounge chair is available with 4 different base options but for this document we have used:

Always Lounge chair with a wooden base

The Always Lounge chair body has an internal steel frame for structure and secure connection to the base, and is topped with a moulded foam shape. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The wooden base is constructed with CNC cut, high quality solid oak which is sealed with spray matt lacquer. The Always Lounge seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

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Always Lounge 4 Star Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 24.5kg total weight
- 86.3% Recyclable (steel frame, base, foam, fixings and feet)
- 3.3% Reusable (plywood internal frame)
- 37.3% Recycled Content (steel frame, steel sub frame, base and fixings)
- Packaging: 78.5% recycled cardboard 21.5% virgin fibre. 100% Recyclable
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

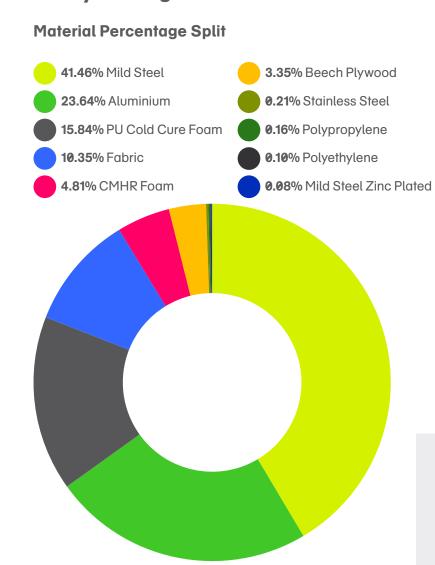






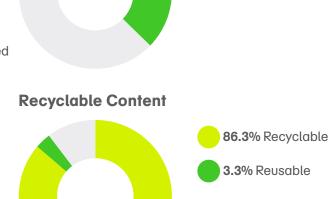


Always Lounge 4 Star Environmental Product Summary



Post Consumer Recycled Content

37.3%



Product Specific Design Statement

Always Lounge chair is available with 4 different base options but for this document we have used:

Always Lounge Chair on 4 Star Base

The Always Lounge chair body has an internal steel frame for structure and secure connection to the base, and is topped with a moulded foam shape. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The Always Lounge 4 star base and top plate are made from cast aluminium and are available in a polyester powder coated finish. The knock in glides can be easily removed for recycling.

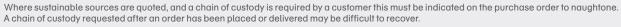
The seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

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Always Chair Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 9.68kg total weight
- 83.9% Recyclable (steel frame, base, foam, fixings and feet)
- 11.1% Reusable (plywood frame and base)
- 16.2% Recycled Content (steel frame, chip foam and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

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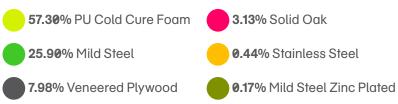




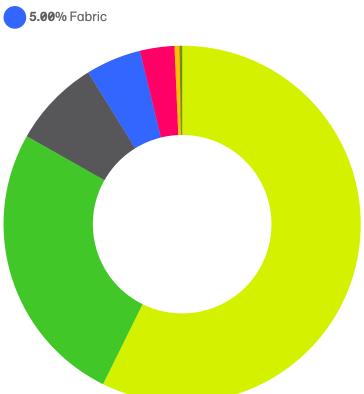


Always Chair Environmental Product Summary

Material Percentage Split

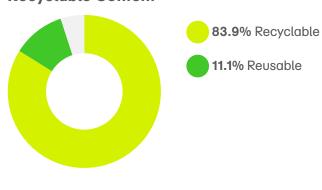






Recyclable Content

16.2%



Post Consumer Recycled Content

Product Specific Design Statement

Always chair is available with 4 different base options but for this document we have used:

Always Chair on Wooden Base

The Always chair body has an internal steel frame for structure and a secure connection to the base, and is topped with a moulded foam shape. The shell is then meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The wooden base is constructed with CNC cut high quality solid oak, which is sealed with spray matt lacquer. The Always seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

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Always 5 Star Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 12.6kg total weight
- 84.1% **Recyclable** (steel frame, base, foam, fixings and feet)
- 4.1% Reusable (plywood frame and base)
- 36.5% Recycled Content (steel frame, chip foam and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications









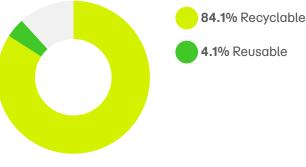


Always 5 Star Environmental Product Summary

Material Percentage Split 1.64% Nylon **40.49**% Aluminium 26.16% Mild Steel **0.27**% Mild Steel Zinc Plated **15.39%** CMHR Foam 0.15% Stainless Steel **11.77%** Fabric 0.02% Polypropylene 4.12% Beech Plywood

Post Consumer Recycled Content





Product Specific Design Statement

Always chair is available with 4 different base options but for this document we have used:

Always Chair on 5 Star Base with Gas Lift

The Always chair body has an internal steel frame for structure and a secure connection to the base, and is topped with a moulded foam shape. The shell is then meticulously upholstered to ensure the cover will remain neatly tailored to the product.

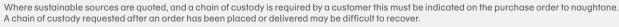
The Always 5 star base and top plate are made from cast aluminium and are available in a polyester powder coated finish. The hard wearing castors can be easily removed for recycling.

The seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

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Bounce Chair Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 6.5kg total weight
- 72.09% Recyclable (frame, fixings and feet)
- 27.01% Reusable (seat/back)
- 44.1% Recycled Content (frame and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

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Bounce Chair Environmental Product Summary

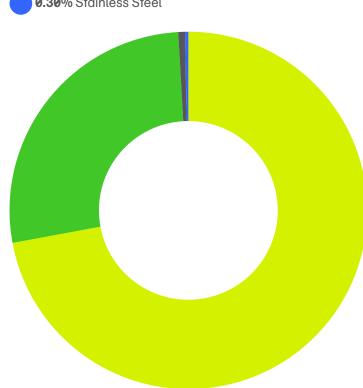
Material Percentage Split

72.09% Mild Steel

27.01% Veneered Plywood

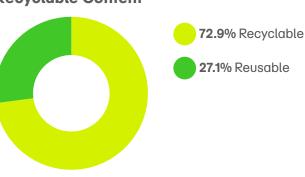
0.61% Polypropylene

0.30% Stainless Steel



Recyclable Content

44.1%



Post Consumer Recycled Content

Product Specific Design Statement

The **Bounce** Chair frame is machine bent from mild steel tube which is then weld jointed together and hand polished to a smooth surface. The frame also has strengthening sleeves internally to assist the strength and bounce of the cantilever shape. The frame is then finished with a polyester powder coat.

The Bounce chair seat and back are both made from moulded beech plywood and faced with either oak or walnut veneer. The surface finish is a hard wearing spray matt lacquer. The plywood pieces and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.



CSR Statement

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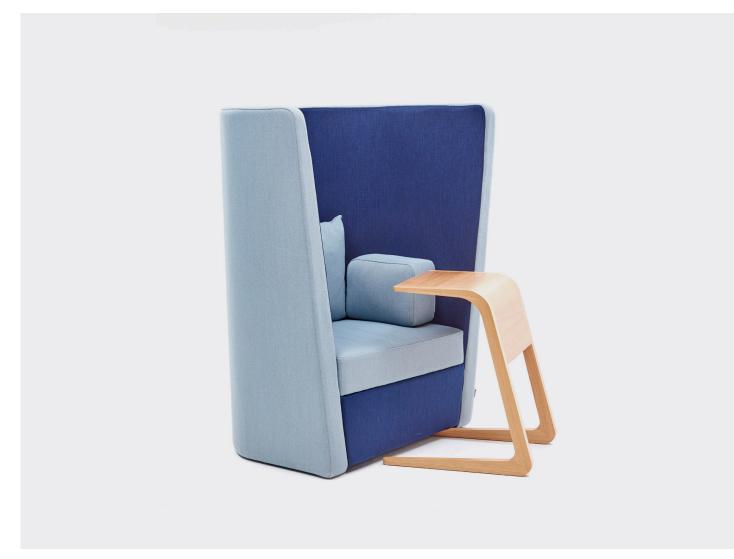




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Busby Chair Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 40kg total weight
- 14.5% Recyclable (foam, cushions, feet and fixings)
- 73.8% Reusable (plywood internal frame)
- 18.5% Recycled Content (plywood internal frame)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

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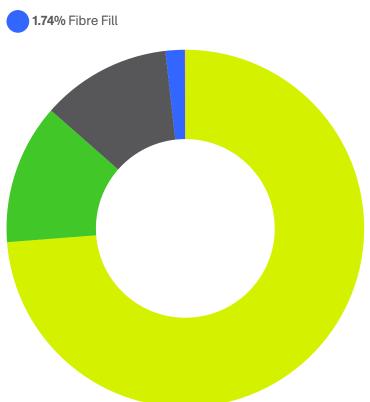


Busby Chair Environmental Product Summary

Material Percentage Split

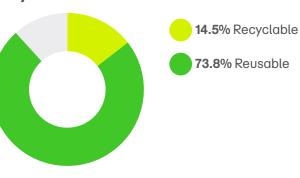






Recyclable Content

18.5%



Product Specific Design Statement

Post Consumer Recycled Content

Busby is a modern cocoon for everyday situations. Busby works particularly well as a haven for employees in open plan work spaces, suitable for one person to make confidential phone calls, and with the ability to place two or more pieces together for a more collaborative arrangement.

Busby was the product of a collaborative project with the BBC and the then student designer Samir Skalli. Busby now features heavily at the BBC's new home at Media City Salford.

Busby internal frame is constructed CNC cut plywood which is fabricated with CMHR foams. The loose bolster and scatter cushions are synthetic fibre filled.

CSR Statement

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Cloud Desk Environmental Product Summary



Environment attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 27.3kg total weight
- 63.4% Recyclable (steel frame, polypropylene, steel legs, brackets, foam, fixings and feet)
- 13.7% Reusable (desk top)
- 27.5% Recycled content (steel frame, steel legs, brackets and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

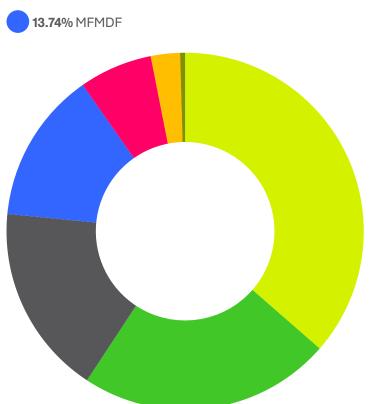
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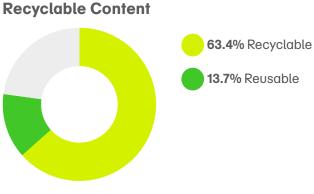
Cloud Desk Environmental Product Summary

Material Percentage Split 36.42% Mild Steel 6.62% Polypropylene **22.84%** Fabric 2.64% Mild Steel Zinc Plated 17.29% CMHR foam **0.45**% Stainless Steel





27.5%



Product specific design statement

Post Consumer Recycled Content

The Cloud range, both quilted and plain finish are a staple in the naughtone range and offer a visual and acoustic haven. The addition of a table to the 1.5 high booth is a natural addition to the cloud range. The result is a truly satisfying place to sit and concentrate.

As **Cloud Desk** uses the same surround as cloud seating, it integrates seamlessly with the seating products, perfect for planning flexible environments

The Cloud Desk surround is constructed with bent mild steel tube with thin polypropylene cladding.

The frame covered in upholstery foam then the fabric cover is pulled over the top.

The table base supports the upholstery surround and is also made from mild steel tube finished with polyester powder coat. Table tops have various finish options, all of which have an MDF core.

CSR Statement

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Cloud Plain Seating Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 90.8kg total weight
- 58% Recyclable (steel frame, polypropylene, steel legs, brackets, foam, fixings and feet)
- 34.8% Reusable (desk top)
- 23.9% Recycled Content (steel frame, steel legs, brackets and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications



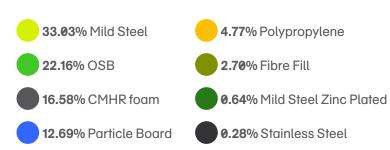
FSC www.fsc.org FSC' C134222 Promoting Sustainable Forest Management PEFC' PEFC' S7-2025 www.pefc.co.uk



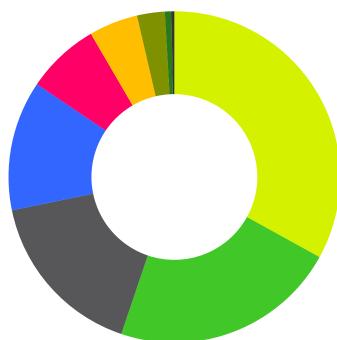


Cloud Plain Seating Environmental Product Summary

Material Percentage Split



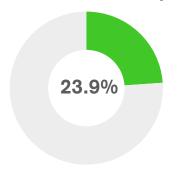




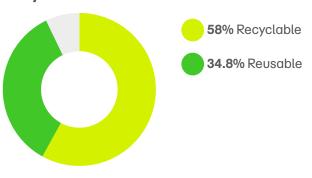
CSR Statement

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Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Cloud is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Cloud Plain 3 seat sofa

with high back and black steel legs

The Cloud back and side frame is constructed with bent mild steel tube with thin plywood cladding and dense foam inserts.

The outer screen and seat foam is CMHR and the back cushions are synthetic fibre filled.

The legs are made from mild tubular steel and powder coated in black.

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Cloud Quilt Seating Environmental Product Summary



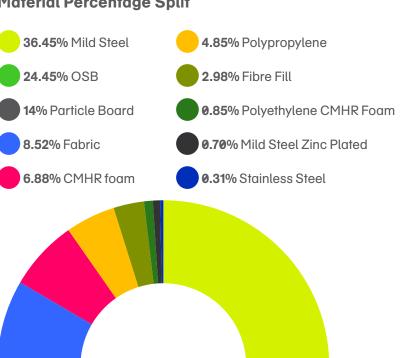
Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 90.8kg total weight
- 53% Recyclable (steel frame, polypropylene, steel legs, brackets, foam, fixings and feet)
- 38.5% Reusable (desk top)
- 26.4% Recycled content (steel frame, steel legs, brackets and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

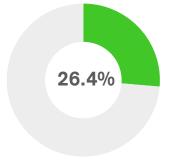


Material Percentage Split

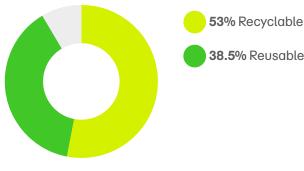


Cloud Quilt Seating Environmental Product Summary

Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Cloud is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Cloud Quilt 3 seat sofa

with high back and black steel legs

The Cloud back and side frame is constructed with bent mild steel tube with thin plywood cladding and dense foam inserts.

The signature quilting can be applied to any fabric and has a dacron core. The quilting is sewn into a sleeve which is simply pulled over the frame and secured with a hidden zip.

The seat foam is CMHR and the back cushions are synthetic fibre filled. The legs are made from mild tubular steel and powder coated in black.

CSR Statement

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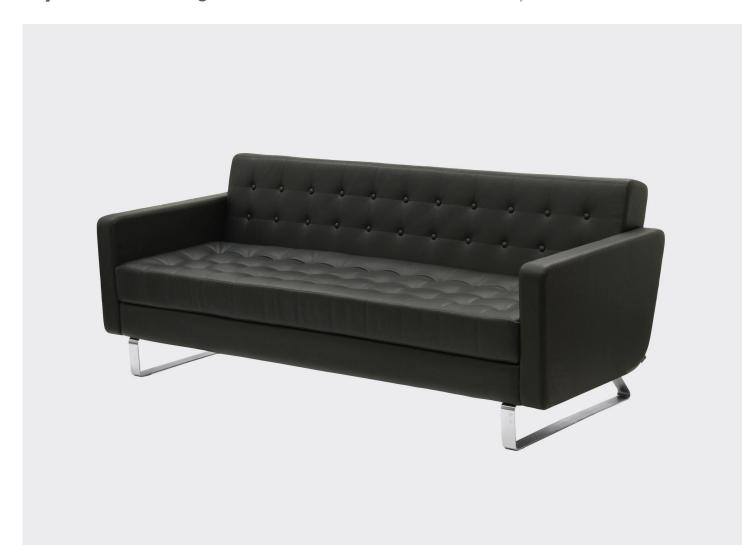




Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone A chain of custody requested after an order has been placed or delivered may be difficult to recover

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Clyde Club Seating Environmental Product Summary



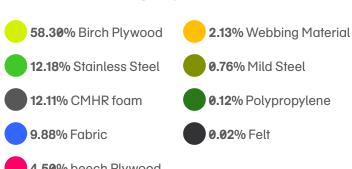
Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 62.3kg total weight
- 25.2% Recyclable (foam, base and fixings)
- 62.8% Reusable (plywood internal frame)
- 22.4% Recycled Content (base and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

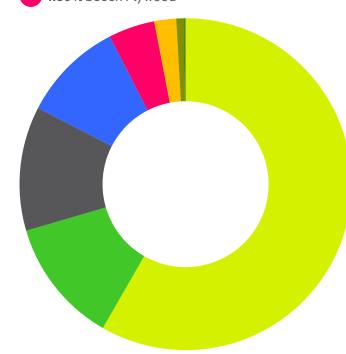
These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

Clyde Club Seating Environmental Product Summary

Material Percentage Split



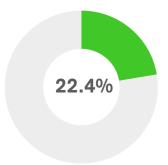




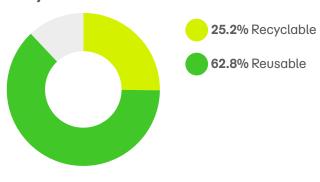
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Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Clyde Club is available in a range of sizes and finishes, for the purpose of this document we have a specific example from the range:

Clyde Club 2 Seat Sofa with 2 arms on stainless steel sled base

The Clyde Club inner frame is constructed from hardwood then topped with CMHR foams. The sled base is made from stainless steel bar, then weld jointed together and brush polished by hand.









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Construct Stool Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 7.7kg total weight
- 75.5% Recyclable (frame and fixings)
- 24.5% Reusable (top and feet)
- 46% Recycled Content (frame and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

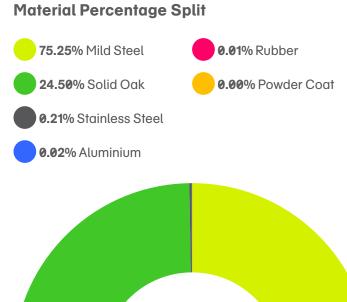
These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications



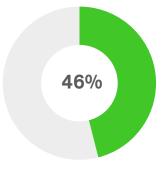




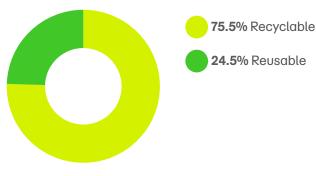
Construct Stool Environmental Product Summary



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Construct range is available in a variety of different heights and finishes but for the purpose of this document we have a specific example from the range:

Construct Low Stool with a solid oak top

The Construct low stool is made from laser cut, folded mild steel and held together by aluminium aircraft rivets then finished with a polyester powder coat.

The components are further attached with discreet welds.

The solid oak top is pieced together with individual planks, before being sanded smooth and CNC cut to the required size. It is then finished with a hard wearing spray matt lacquer.

The top and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

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Dalby Table Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 39.85kg total weight
- 14.3% Recyclable (top plates and fixings)
- 85.7% Reusable (top, legs and brackets)
- 26.83% Recycled Content (brackets, fixings and beams)
- Packaging: 94.6% recycled cardboard 5.4% virgin fibre and protective biodegradable bubble wrap
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications











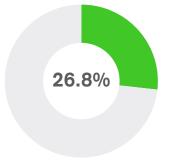
Dalby Table Environmental Product Summary

Material Percentage Split 63.13% Melamine Faced MDF 0.42% Mild Steel Zinc Plated **0.19**% Mild Steel 13.67% Stainless Steel **12.90**% Solid Oak 9.71% Veneered MDF

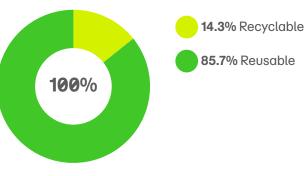
CSR Statement

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Recyclable Content



Product Specific Design Statement

The Dalby table is available in a range of shapes, sizes and finishes but for the purpose of this document we have a specific example from the range:

Dalby table 1600x800 with white MFMDF top

Dalby table legs are CNC cut from solid oak and hand finished before being matt lacquered.

The beams are oak veneered and matt lacquered to match. The table frame is component based and is delivered fully disassembled for efficient delivery and installation. The top is CNC cut and the MDF edge is then matt lacquered.







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Ever Sofa & Chair Environmental Product Summary



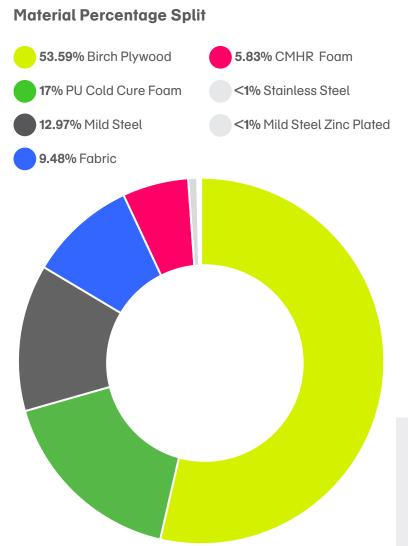
Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC®certified
- 51kg total weight
- 36.9% Recyclable
- 53.66% Reusable

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



Ever Sofa & Chair Environmental Product Summary



naughtone has always considered the environment

throughout our design and manufacturing process.

We understand that as we continue to grow, so does

our potential impact on our surroundings. As most of

our raw materials are simple, we have great control

FSC®certified upholstered products and use recycled

metals in our table ranges. The addition of our North

American manufacturing provision also helps to keep

continues to grow in the USA. Finally, naughtone offers

a Take-Back programme, where the client is able to

return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

manufacturing miles to a minimum, as our market

over their sources, and are proud be able to offer

CSR Statement

Post Consumer Recycled Content 21.9% Recyclable Content

Product Specific Design Statement

36.9% Recyclable

53.6% Reusable

The Ever Sofa is available in a range of sizes and finishes, but for the purpose of this document we have a specific example from the range:

Ever 2 Seat Sofa with Steel Base

Ever is constructed with a CNC cut plywood frame with high quality foams slot onto it, before being upholstered. The steel legs are made from laser cut, folded mild steel. The frame components are finished with a hard-wearing polyester powder coat.

The Ever range is designed for easy end-of-life recycling. We don't use any permanent fixings like nails or glue to construct the plywood frame inside the product and we don't use any glue to fabricate the foam to the plywood frame. Once the fabric cover is removed, the responsibly sourced materials can be easily separated using simple tools, for proper end of life recycling. Return it to naughtone via our Take-Back programme and we'll make sure the materials end up in the right place.







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Fiji Seating Environmental Product Summary



Environment attributes

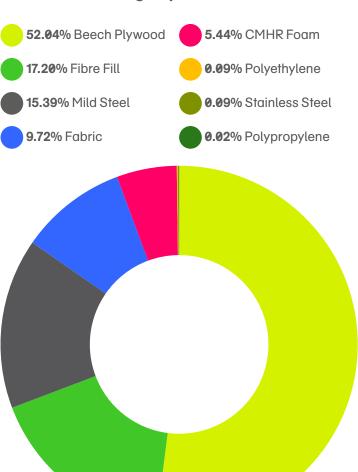
- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 46.5kg total weight
- 38.2% Recyclable
- 52% Reusable
- 9.4% Recycled content
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

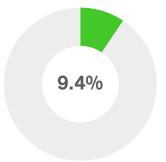


Fiji Seating Environmental Product Summary

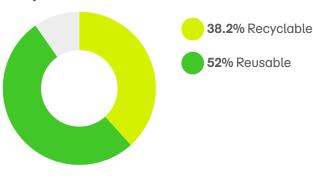
Material Percentage Split



Post Consumer Recycled Content



Recyclable Content



Product specific design statement

The Fiji lounge chair is available with 2 different base options, but for this document we have used:

Fiji Chair with hidden swivel

The Fiji Lounge chair body has an internal frame manufactured from wood, precisely CNC cut and then assembled by hand. The shell is then topped with the highest quality foams and meticulously upholstered to create a tailored outer shell and a rooshed interior.

CSR Statement

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Fold Table Environmental Product Summary



Environment attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- **62.3kg** total weight (Fold table 1600x800)
- 33.6% Recyclable(frame, fixings and feet)
- **66.4% Resuable** (top)
- 37% Post Consumer Recycled content (top, frame and fixings)
- Packaging: 83.5% recycled cardboard 16.5% virgin fibre and protective biodegradable bubble wrap
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



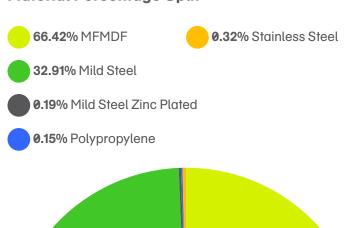


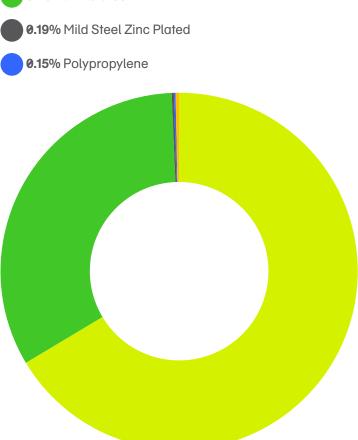




Fold Table Environmental Product Summary

Material Percentage Split

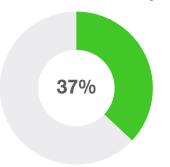




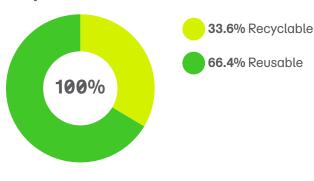
CSR Statement

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Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Fold table and bench is available in a range of sizes and finishes but for this document we have a specific example from the range:

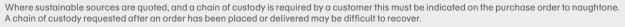
Fold Table 1600x800 with a white MFMDF top

The Fold table frame is made from laser cut, folded mild steel with the individual laser cut components being folded allowing for minimal additional welding. The frame is supplied un-assembled for bolt together construction.

The top and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

The frame components are finished with a zinc primed polyester powder coat.

The table top is CNC cut from white Melamine Faced Medium-density fibreboard, with the raw edge polished and finished with a hard-wearing spray lacquer.



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Frog Table Environmental Product Summary



Environment attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 25.2kg total weight
- 63.7% Recyclable (frame, fixings)
- **36.3% Reusable** (top)
- 47.9% Recycled Content (frame, top and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

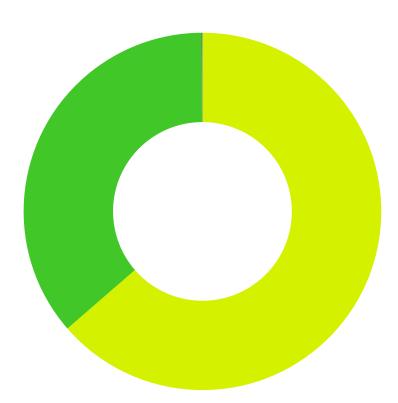


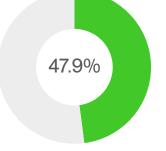
Frog Table Environmental Product Summary

Material Percentage Split

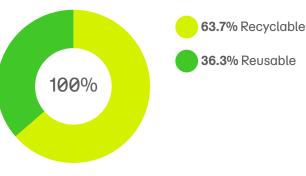








Recyclable Content



Post Consumer Recycled Content

Product Specific Design Statement

The frog table is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Frog Table 850dia with an oak veneer top

The frog base is supplied as a solid piece.

The 4 legs are machine bent from mild steel bar, with the top and base crosses being CNC cut from mild steel. The individual parts are finished with a polyester powder coat for a hard-wearing finish.

The table top is CNC cut from oak veneered MDF, with the raw edge polished and finished with a hard-wearing spray lacquer.

CSR Statement

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Hatch Modular Seating Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC®certified
- 43kg total weight
- 17.6% Recyclable (foam, legs, fixings and feet)
- **77.3**% **Reusable** (frame)
- Packaging: 78.5% recycled cardboard 12.5% virgin fibre. 100% recyclable
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

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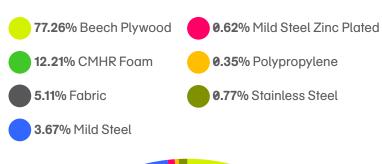


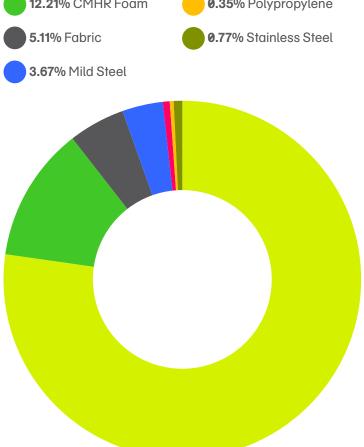




Hatch Modular Seating Environmental Product Summary

Material Percentage Split

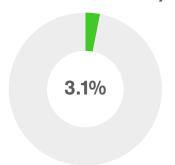




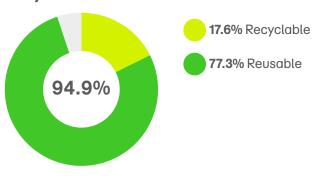
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Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Hatch range's characteristic quilted seating provides a tactile structure to the fabric and a satisfying repeat pattern. The example used is:

Hatch 2 seat 2 arms with steel legs

Hatch is designed to be effortless to plan into configurations with straightforward options in 1, 2 and 3 seat units. With a firm upright sit and compact dimensions, Hatch is perfect for modern commercial environments where the product must look after itself and space is a premium.

Available with 4 different leg options as standard and naughtone's wide fabric selection, Hatch can be tailored to suit any environment.

Hatch is constructed with a CNC plywood frame and high quality CMHR foams. The steel legs are made from laser cut, folded mild steel with the individual laser cut components being folded allowing for minimal additional welding. The frame components are finished with a zinc primed polyester powder coat.

The wooden legs are made from solid oak and solid walnut with a clear matt lacquered finish.

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Hudson Coatstand Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- 7.8kg total weight
- 51.6% Recyclable (frame)
- 21.5% Recycled Content (frame)

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

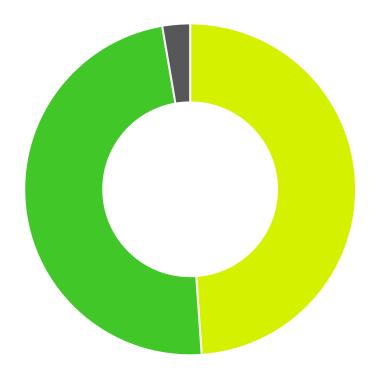
Hudson Coatstand Environmental Product Summary

Material Percentage Split

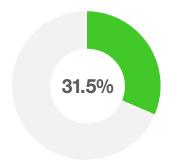
48.89% Mild Steel

48.41% Solid Oak

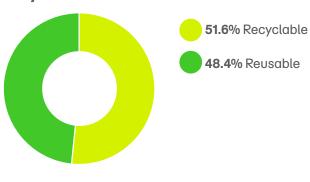
2.70% Mild Steel Zinc Plated



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Hudson coat stand is a simple construction of dowel legs held together with folded steel rails that are finished with a hard wearing polyester powdercoat.

CSR Statement

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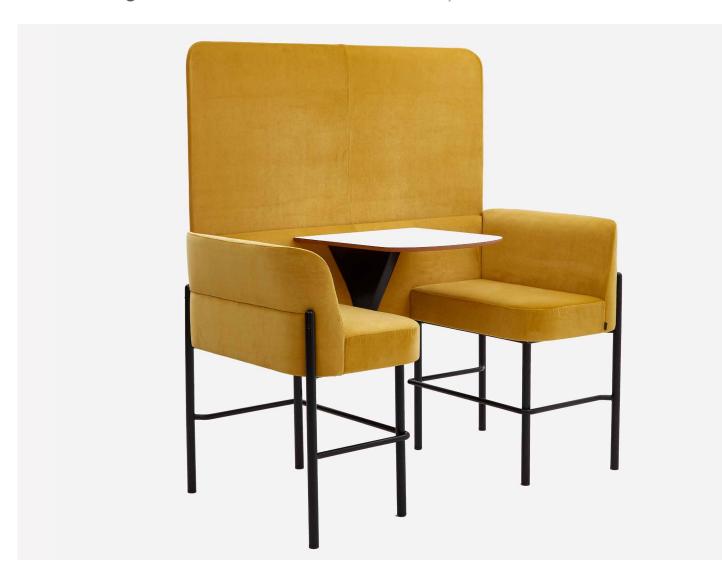




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Hue Seating Environmental Product Summary



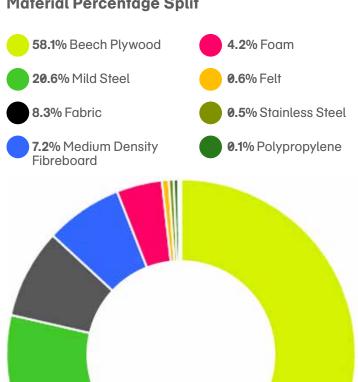
Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 115.8kg total weight
- 25.9% Recyclable (fixings, legs, brackets and plastic fixtures)
- 65.8% Reusable (frame, table top)
- 15.2% Recycled Content (fixings, legs, brackets, plastic fixtures and table top)

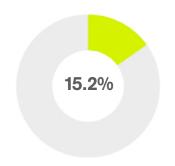
These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

Hue Seating Environmental Product Summary

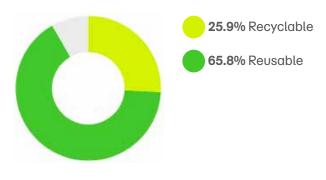
Material Percentage Split



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Hue is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Hue Bar Height with Screen

The inner frame of Hue is constructed from plywood then topped with high quality foams before being upholstered.

The Hue steel frame and legs are made from mild steel tube with the individual laser cut components being folded allowing for minimal additional welding. The legs are finished with a polyester powder coat.

The table top is CNC cut from oak veneer with the raw edge polished and finished with a hard-wearing spray lacquer.





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Hush Chair Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone UK production facility is ISO14001:2015 certified
- naughtone is FSC® certified
- 26.3kg total weight
- 31.3% Recyclable (base, foam, fixings and feet)
- 48.2% Reusable (plywood frame)
- 14.6% Recycled Content (base and fixings)
- Packaging: **78.5**% recycled cardboard 21.5% virgin fibre. **100**% Recyclable
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications





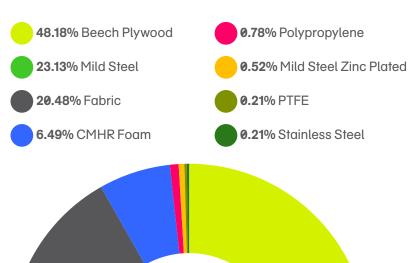






Hush Chair Environmental Product Summary

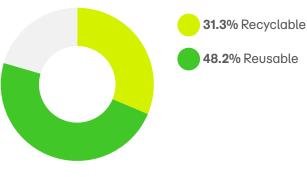
Material Percentage Split



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Hush chair is available with three different base options but for this document we have used:

Hush chair with sled base

The Hush chair inner shell is constructed from one solid moulded plywood form with the frame then being covered with CMHR foams and fully upholstered with fabric.

The Hush shell and base is assembled together with dry fixings allowing the upholstered shell to be easily broken down into separate materials with hand tools.

The Hush sled base is machine bent from mild steel rod, then weld jointed together and hand polished to a smooth surface. The steel rod is then finished with either chrome plating or polyester powder coat.

CSR Statement

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Hush 4 Star Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone UK production facility is ISO14001:2015 certified
- naughtone is FSC® certified
- 32.4kg total weight
- 37.9% Recyclable (base, foam, fixings and feet)
- 50% Reusable (plywood frame)
- 12.8% Recycled Content (base and fixings)
- Packaging: **78.5**% recycled cardboard 21.5% virgin fibre. **100**% Recyclable
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications





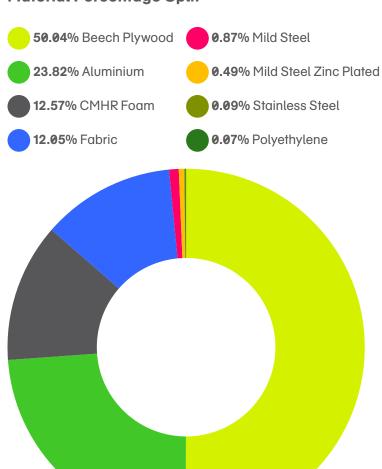






Hush 4 Star Environmental Product Summary

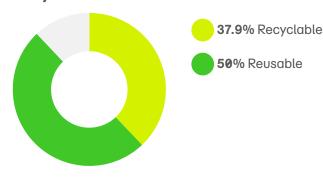
Material Percentage Split



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Hush chair is available with three different base options but for this document we have used:

Hush Chair on 4 Star Base

The Hush chair inner shell is constructed from one solid moulded plywood form with the frame then being covered with CMHR foams and fully upholstered with fabric.

The Hush shell and base is assembled together with dry fixings allowing the upholstered shell to be easily broken down into separate materials with hand tools.

The Hush 4 star base and top plate are made from cast aluminium and are available in a polyester powder coated finish. The knock in glides can be easily removed for recycling.

CSR Statement

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Hush Low Chair Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone UK production facility is ISO14001:2015 certified
- naughtone is FSC® certified
- 22.3kg total weight
- 35.5% Recyclable (base, foam, fixings and feet)
- 45.4% Reusable (plywood frame)
- 16.6% Recycled Content (base and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

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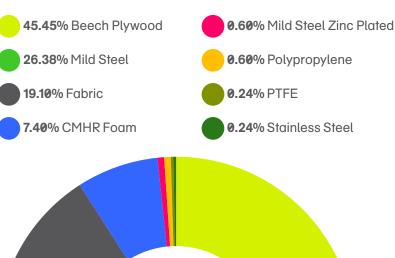




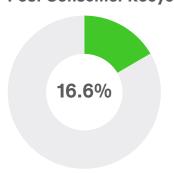


Hush Low Chair Environmental Product Summary

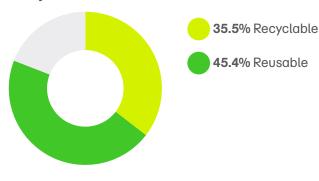
Material Percentage Split



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Hush Low is available with three different base options but for this document we have used:

Hush Low Chair with Sled Base

The inner shell of Hush Low is constructed from one solid moulded plywood form with the frame then being covered with CMHR foams and fully upholstered with fabric.

The Hush shell and base is assembled together with dry fixings allowing the upholstered shell to be easily broken down into separate materials with hand tools.

The Hush Low sled base is machine bent from mild steel rod, then weld jointed together and hand polished to a smooth surface. The steel rod is then finished with either chrome plating or polyester powder coat.

CSR Statement

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Hush Low 4 Star Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone UK production facility is **ISO14001:2015** certified
- naughtone is FSC® certified
- 26.26kg total weight
- 43.3% Recyclable (base, foam, fixings and feet)
- 44.7% Reusable (plywood frame)
- 15.6% Recycled Content (base and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications





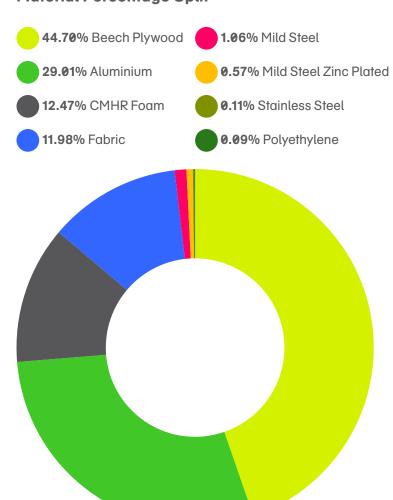






Hush Low 4 Star Environmental Product Summary

Material Percentage Split



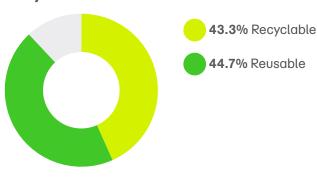
CSR Statement

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Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

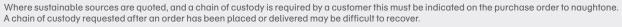
Hush Low is available with three different base options but for this document we have used:

Hush Low Chair on 4 Star Base

The inner shell of Hush Low is constructed from one solid moulded plywood form with the frame then being covered with CMHR foams and fully upholstered with fabric.

The Hush shell and base is assembled together with dry fixings allowing the upholstered shell to be easily broken down into separate materials with hand tools.

The Hush 4 star base and top plate are made from cast aluminium and are available in a polyester powder coated finish. The knock in glides can be easily removed for recycling.



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Hush Low Sofa Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone UK production facility is ISO14001:2015 certified
- naughtone is FSC® certified
- 32.7kg total weight
- 42.3% Recyclable (base, foam, fixings and feet)
- 42.9% Reusable (plywood frame)
- 17.3% Recycled content (base and fixings)
- Packaging: **78.5**% recycled cardboard 21.5% virgin fibre. **100**% Recyclable
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications







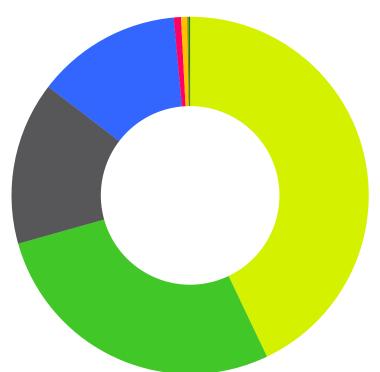


Hush Low Sofa Environmental Product Summary

Material Percentage Split 42.92% Beech Plywood 27.72% Mild Steel 0.56% Mild Steel Zinc Plated



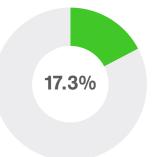




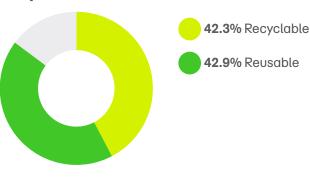
CSR Statement

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Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Hush Low Sofa is available with 2 different base options but for this document we have used:

Hush Low 2 Seat Sofa on Sled Base

The inner shell of Hush Low Sofa is constructed from one solid moulded plywood form with the frame then being covered with CMHR foams and fully upholstered with fabric.

The Hush shell and base is assembled together with dry fixings allowing the upholstered shell to be easily broken down into separate materials with hand tools.

The Hush Low sofa sled base is machine bent from mild steel rod, then weld jointed together and hand polished to a smooth surface. The steel rod is then finished with either chrome plating or polyester powder coat.

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Hush Sofa Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone UK production facility is ISO14001:2015 certified
- naughtone is FSC® certified
- 35.5kg total weight
- 32.8% Recyclable (base, foam, fixings and feet)
- 63.9% Reusable (plywood frame)
- 9.2% Recycled Content (base and fixings)
- Packaging: **78.5**% recycled cardboard 21.5% virgin fibre. **100**% Recyclable
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



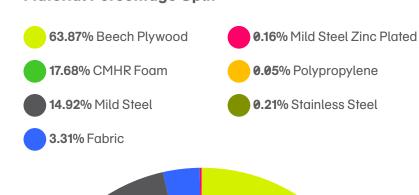






Hush Sofa Environmental Product Summary

Material Percentage Split



Post Consumer Recycled Content 9.2%

Recyclable Content





Product Specific Design Statement

Hush Sofa is available with 3 different base options but for this document we have used as an example:

Hush 2 Seat Sofa on Sled Base

The inner shell of Hush Sofa is constructed from one solid moulded plywood form with the frame then being covered with CMHR foams and fully upholstered with fabric.

The Hush shell and base is assembled together with dry fixings allowing the upholstered shell to be easily broken down into separate materials with hand tools.

The Hush sofa sled base is machine bent from mild steel rod, then weld jointed together and hand polished to a smooth surface. The steel rod is then finished with either chrome plating or polyester powder coat.

CSR Statement

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Knot Table Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC®certified
- 6.5kg total weight
- 54.3% Recyclable (base and fixings)
- 45.7% Reusable (top)
- 44.5% Recycled Content (base and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications









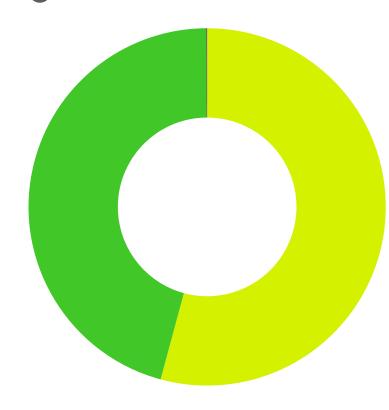
Knot Table Environmental Product Summary

Material Percentage Split





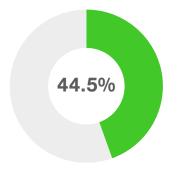




CSR Statement

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Post Consumer Recycled Content



Recyclable Content





45.7% Reusable

Product Specific Design Statement

Knot table is a perfect height and scale to work with a multitude of seating as it's light weight, and uncluttered making it intuitive to position around various types of seating. The off-centre stem makes it particularly useful to tuck into seating and use as a work surface.

Knot is useful and in naughtone style is also beautiful, the knotted tube design celebrates tube laser cutting techniques and a little bit of magic is added with the full round seamless end caps. Combined with one of our standard RAL colours on the base the result is an almost neon sign, cartoon like aesthetic that we hope will make you smile.

Knot table is made from mild steel tube, laser cut, then bent, then welded together. The end caps on the tube are machined mild steel, welded and polished into the tube ends. The base is finished with a hard-wearing polyester powder coat.

The table top is available in various finish options but all have an MDF core. The raw edge are polished and finished with a hard-wearing spray lacquer.

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Lasso Seating Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 14.2kg total weight
- 32.0% Recyclable (foam and feet)
- 56.8% Reusable (internal frame)
- 14.8% Recycled Content (internal frame and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.63)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications





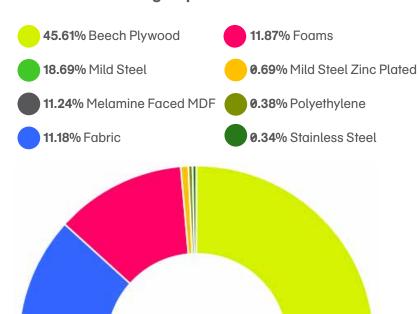






Lasso Seating Environmental Product Summary

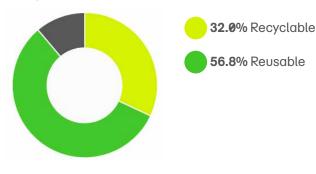
Material Percentage Split



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Lasso is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Lasso Stool with Table

The inner frame of Lasso is constructed from birch plywood then topped with high quality foams before being fully upholstered.

The metal ring is made from CNC formed and TIG welded mild steel then finished in a hard wearing polyester powder coat.

The table top is CNC cut from oak veneer then the raw edge polished and finished with a hard-wearing spray lacquer

CSR Statement

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Megaped Table Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone UK production facility is ISO14001:2015 certified
- naughtone is FSC®certified
- **55.1kg** total weight
- 57.5% Recyclable (base and fixings)
- **42.5% Reusable** (top)
- 42.6% Recycled Content (base, top and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

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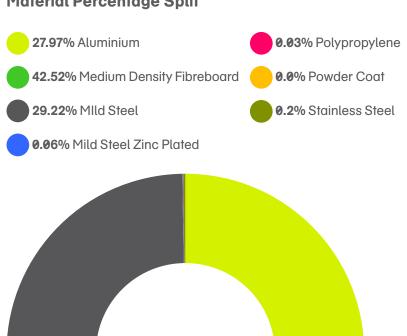




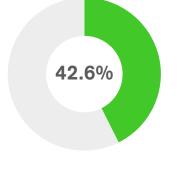


Megaped Table Environmental Product Summary

Material Percentage Split



Post Consumer Recycled Content



Recyclable Content





Product Specific Design Statement

The Megaped table is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Megaped 1200dia with a white MFMDF top

The Megaped base, top plate and stem are manufactured from mild steel, with the stem being a thick walled tube.

The surface of the base is finished with a polyester powder coat.

The table top is made from MFMDF with the raw edge being polished and finished with a hard wearing spray lacquer.

The stem, base and table top are supplied unassembled and bolt together easily with very few fixings.

CSR Statement

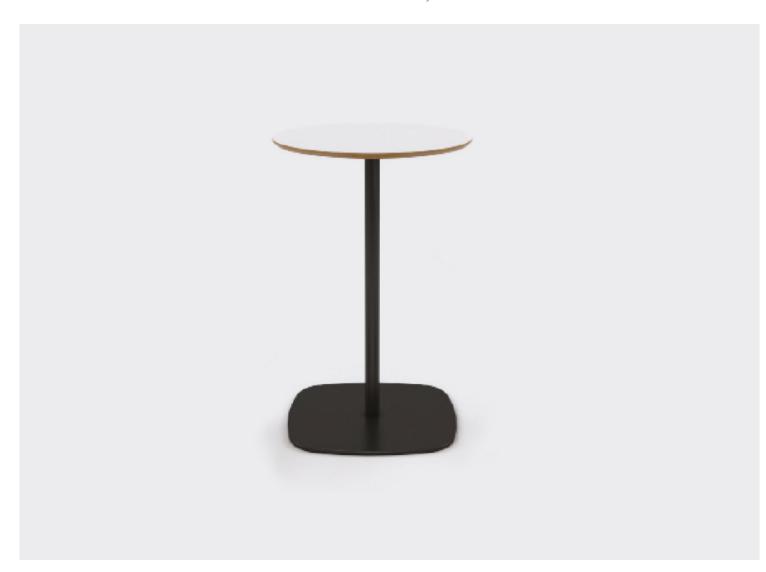
naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer FSC®certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.



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Ped Table Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 28.1kg total weight
- 52.8% Recyclable (base and fixings)
- 47.2% Reusable (top)
- 40.4% Recycled Content (base and fixings)
- Packaging: 77.5% recycled cardboard 22.5% virgin fibre and protective biodegradable bubble wrap
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications



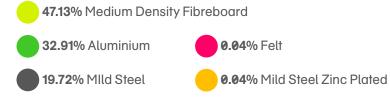




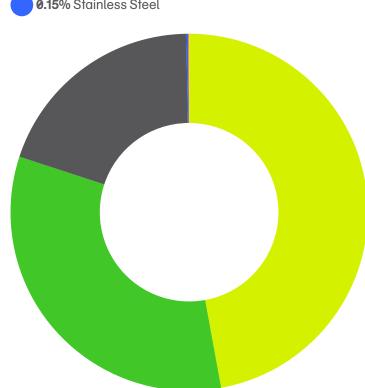


Ped Table Environmental Product Summary

Material Percentage Split



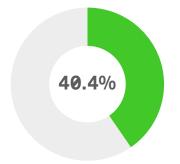




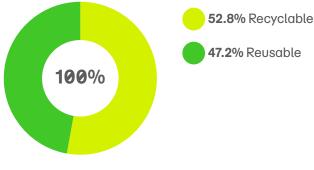
CSR Statement

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Post Consumer Recycled Content



Recyclable Content



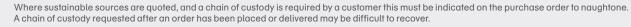
Product Specific Design Statement

The Ped table is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Ped table 850dia with a white MFMDF top

The Ped base, top plate and stem are manufactured from solid mild steel with the surface of the base then finished with a polyester powder coat.

The table top is made from MFMDF and the raw edge is polished and finished with a hard-wearing spray lacquer.



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Pinch Stool Environmental Product Summary

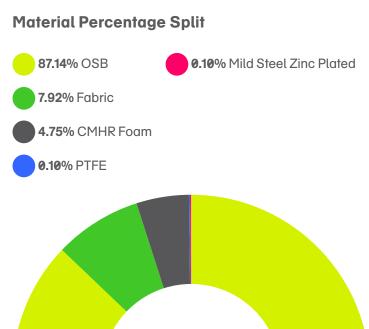


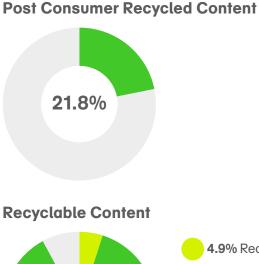
Environment Attributes

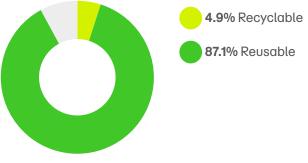
- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 9.8kg total weight
- 4.9% Recyclable (foam and feet)
- 87.1% Reusable (internal frame)
- 21.8% Recycled Content (internal frame and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

Pinch Stool Environmental Product Summary







Product Specific Design Statement

The Pinch stool is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Pinch stool

The Pinch stools inner frame is constructed from off-cut panels of Oriented strand board which are CNC cut in to flat jig-saw pieces and slotted together to form a rigid internal frame

CMHR foams are fabricated to the frame before it's fully upholstered.

The Pinch stool is supplied in a single piece and has no fixings.



CSR Statement

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Pollen Stool / Table Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC®certified
- 8.9kg total weight
- 51% Recyclable (frame, fixings and feet)
- 41.8% Reusable (top)
- 34.4% Recycled Content (frame, fixings and top)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

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Pollen Stool / Table Environmental Product Summary

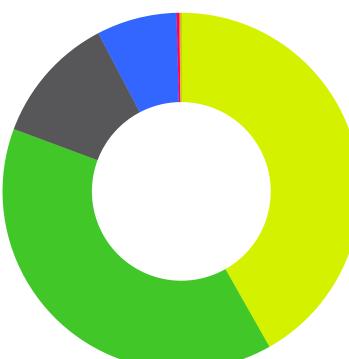
Material Percentage Split

41.79% Medium Density Fibreboard

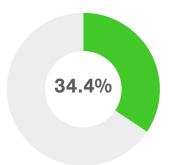




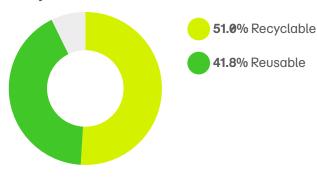




Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Pollen table is available in a range of finishes but for the purpose of this document we have a specific example from the range:

Pollen table with a MFMDF top

The Pollen wire base is machine bent from mild steel rod which is weld jointed together and polished by hand to a smooth surface. The base is then finished with either chrome plating or polyester powder coat.

The table top is made from MFMDF. The raw MDF edge is polished and finished with a hard wearing spray lacquer. The top and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

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Polly Chair Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is FSC® certified
- 6.9kg total weight
- 100% Recyclable (shell, frame, fixings)
- 33.8% Recycled Content (frame, fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

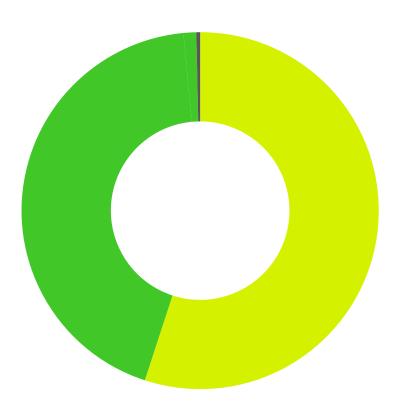
Polly Chair Environmental Product Summary

Material Percentage Split

55.01% Mild Steel

44.65% Polypropylene

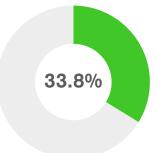
0.34% Stainless Steel



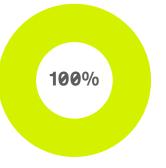
CSR Statement

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Recyclable Content



Product Specific Design Statement

100% Recyclable

The **Polly chair** is available in a range of finishes but for the purpose of this document we have a specific example from the range:

Polly Chair with 4 leg base

The Polly chair shell is injection moulded in 30% glass fibre filled polypropylene which is a recyclable material.

Steel inserts (for affixing bases) are screwed into 4 bosses on the underside of the chair; these can be easily turned out to leave an uncontaminated component for recycling.

The Polly chair 4 leg base is machine bent from mild steel tube and finished with a polyester powder coat.

Polypropylene feet are pushed in to the bottom of the chair legs and are easily removed for recycling. The 4 leg base also has 2 x silicon extrusions clipped to the underside of the frame for chair stacking purposes — again these are dry fixed and easily removed for recycling.

The 4 leg base in screwed to the chair shell with 4 x steel screws.











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Polly 5 Star Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 11.1kg total weight
- 100% Recyclable (shell, frame, fixings)
- 38% Recycled Content (frame, base, arms, fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



Polly 5 Star Environmental Product Summary

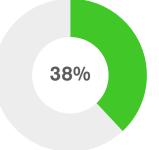
Material Percentage Split 0.31% Stainless Steel 70.38% Aluminium 22.91% Polypropylene 4.29% Mild Steel 2.07% Nylon

0.05% Mild Steel Zinc Plated 38% 100%

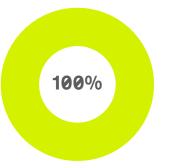
CSR Statement

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Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

100% Recyclable

The **Polly chair** is available in a range of finishes but for the purpose of this document we have a specific example from the range:

Polly Chair on 5 Star Base with Gas Lift

The Polly chair shell is injection moulded in 30% glass fibre filled polypropylene which is a recyclable material.

Steel inserts (for affixing bases) are screwed into 4 bosses on the underside of the chair; these can be easily turned out to leave an uncontaminated component for recycling.

The Polly 5 star base and top plate are made from cast aluminium and are available in either a polished or polyester powder coated finish. The pressure fit castors are removable for ease of recycling.











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Polly Wood Chair Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is FSC® certified
- 9kg total weight
- 48.1% Recyclable (shell, feet and fixings)
- **54.1% Reusable** (base)
- 8.5% Recycled Content (shell and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

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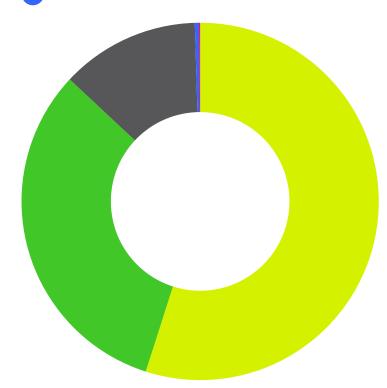
Polly Wood Chair Environmental Product Summary

Material Percentage Split





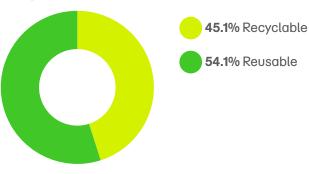
12.56% Mild Steel



CSR Statement

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Recyclable Content



Product Specific Design Statement

Polly Wood is available in a range of finishes but for the purpose of this document we have a specific example from the range:

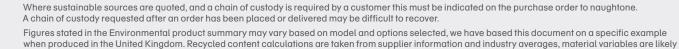
Polly Wood Chair

Polly Wood chair shell is injection moulded in 30% glass fibre filled polypropylene which is a recyclable material.

The base is made from CNC cut, high quality, solid oak or walnut.

Steel inserts (for affixing bases) are screwed into 4 bosses on the underside of the chair; these can be easily removed disassemble and leave an uncontaminated component for recycling.

Polypropylene feet are screwed in to the bottom of the chair legs and are easily removed for recycling.



This document will be reviewed and updated periodically and is subject to change without notice

to affect the figures which may result in higher or lower percentages



Portion Modular Seating Environmental Product Summary

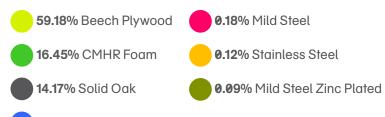


Environment Attributes

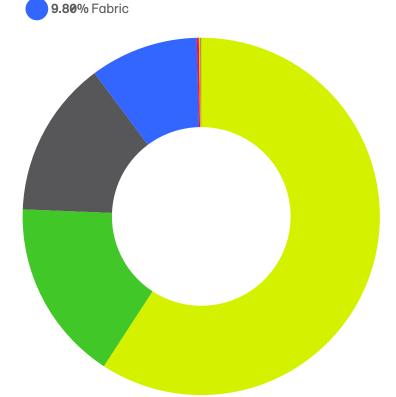
- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 77.8kg total weight
- 16.9% Recyclable (foam, base and fixings)
- 73.4% Reusable (frame and base)
- Packaging: 78.5% recycled cardboard 12.5% virgin fibre. 100% recyclable
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

Material Percentage Split



Portion Modular Seating Environmental Product Summary



Recyclable Content 16.9% Recyclable 73.4% Reusable

Product Specific Design Statement

The Portion is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Portion 2 Seat with 2 Arms with Solid Oak Legs

Portion is constructed with a CNC plywood frame and high quality CMHR foams.

The legs are turned from durable, high quality solid oak or walnut on a lathe to give them the tapered smooth finish.

The sled base option is handmade from stainless steel bar, which is then weld jointed together and brush polished by hand.

CSR Statement

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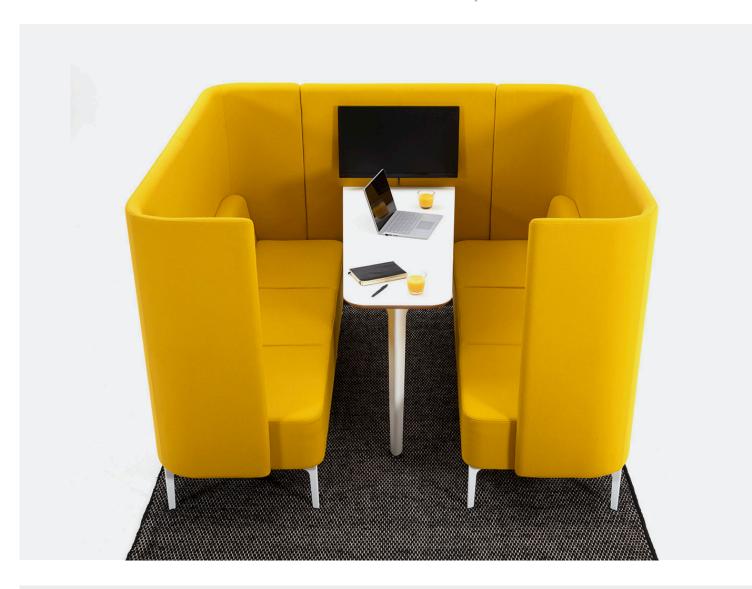




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Pullman Booth Environmental Product Summary



Environment Attributes

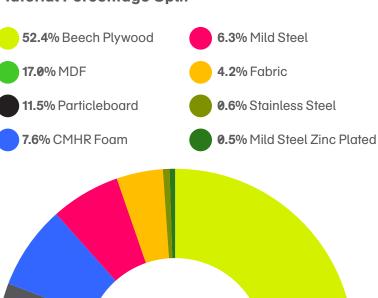
- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 178kg total weight
- 13.9% Recyclable (foam, fixings, legs, brackets and plastic fixtures)
- 75.3% Reusable (frame, table top)
- 89.2% Recycled Content (foam, fixings, legs, brackets, plastic fixtures and table top)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

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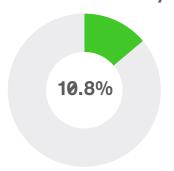


Pullman Booth Environmental Product Summary

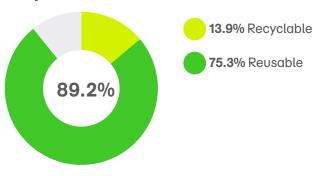
Material Percentage Split



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The **Pullman** Booth is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Pullman 3 Seat Booth with Steel Legs

The Pullman Booth frame is constructed from plywood and particle board then topped with CMHR foams before being upholstered.

The Pullman Booth legs are made from laser cut folded mild steel with the individual laser cut components being folded allowing for minimal additional welding. The legs are finished with a zinc primed polyester powder coat.

The table top is CNC cut from white Melamine Faced Medium-density fibreboard, with the raw edge polished and finished with a hard-wearing spray lacquer.

CSR Statement

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Pullman Chair Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 42.7kg total weight
- 15.7% Recyclable (foam, fixings, legs, brackets and plastic fixtures)
- 71.3% Reusable (frame, table top)
- 23.2% Recycled Content (foam, fixings, legs, brackets, plastic fixtures and table top)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

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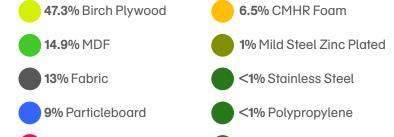
9

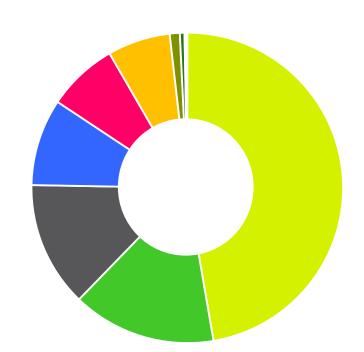
Pullman Chair Environmental Product Summary

<1% Polyethylene

Material Percentage Split

7.3% Mild Steel





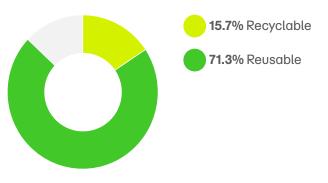
CSR Statement

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Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The **Pullman** Chair is available in a range of finishes but for the purpose of this document we have a specific example from the range:

Pullman Chair with Steel Legs and Tablet

The Pullman Chair frame is constructed from plywood and particle board then topped with CMHR foams before being upholstered.

The Pullman Chair legs are made from laser cut folded mild steel with the individual laser cut components being folded allowing for minimal additional welding. The legs are finished with a zinc primed polyester powder coat.

The tablet top is CNC cut from white Melamine Faced Medium-density fibreboard, with the raw edge polished and finished with a hard-wearing spray lacquer.









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Pullman Desk Environmental Product Summary



Environment Attributes

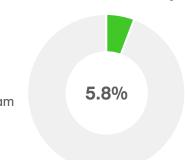
- naughtone is FISP and ISO14001 certified
- naughtone is FSC®certified
- 71kg total weight
- 6.1% Recyclable
- 83.2% Reusable
- 5.8% Recycled Content
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

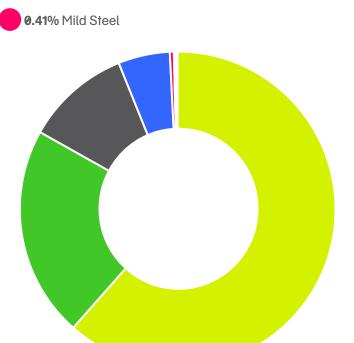


Pullman Desk Environmental Product Summary

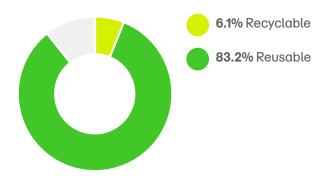
Material Percentage Split 61.52% Plywood <1% Stainless Steel <1% Mild Steel Zinc Plated 21.63% MDF <1% Polyethylene CMHR Foam 10.77% Fabric **5.29%** CMHR Foam <1% Polypropylene



Post Consumer Recycled Content







Product Specific Design Statement

The **Pullman** Desk is available in a range of finishes but for the purpose of this document we have a specific example from the range:

Pullman Desk with White MFMDF Top

The Pullman Chair frame is constructed from plywood and particle board then topped with CMHR foams before being upholstered.

The tablet top is CNC cut from white melamine faced Medium-density fibreboard, with the raw edge polished and finished with a hard-wearing spray lacquer.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer FSC®certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.









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Pullman Sofa Environmental Product Summary



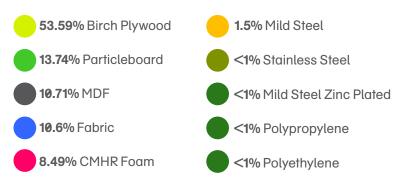
Environment Attributes

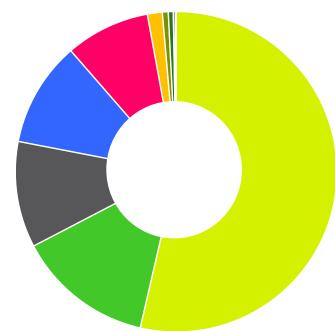
- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 80kg total weight
- 11.4% Recyclable (foam, fixings, legs, brackets and plastic fixtures)
- 78.0% Reusable (frame, table top)
- 21.1% Recycled Content (foam, fixings, legs, brackets, plastic fixtures and table top)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

Pullman Sofa Environmental Product Summary

Material Percentage Split

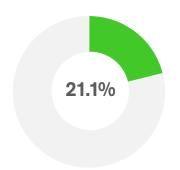




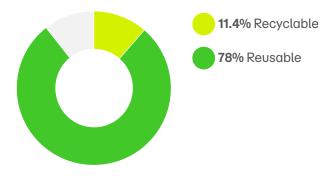
CSR Statement

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Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The **Pullman** Sofa is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Pullman 3 Seat Sofa with Steel Legs

The Pullman Sofa frame is constructed from plywood and particle board then topped with CMHR foams before being upholstered.

The Pullman Sofa legs are made from laser cut folded mild steel with the individual laser cut components being folded allowing for minimal additional welding. The legs are finished with a zinc primed polyester powder coat.









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Rhyme Modular Seating Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 125kg total weight
- 30.7% Recyclable (foam, plinth, fixings and feet)
- 67% Reusable (frame)
- 30% Recycled Content (plinth and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications





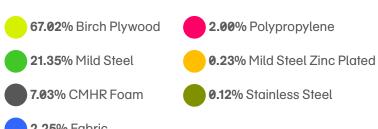


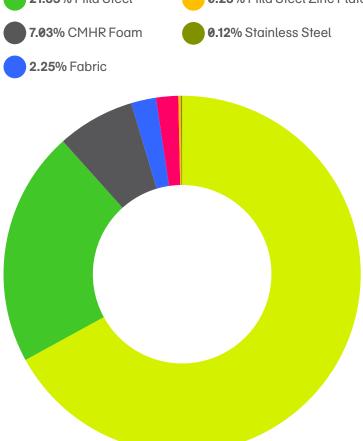




Rhyme Modular Seating Environmental Product Summary

Material Percentage Split

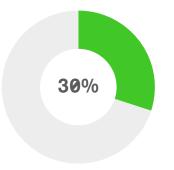




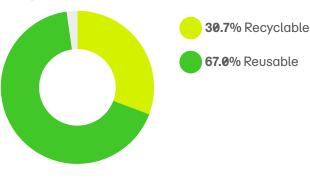
CSR Statement

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Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Rhyme seating has a number of different modules within the range, all of which have a very similar percentage of materials within them.

For the purpose of this document we have a specific example from the range:

Rhyme End A

Rhyme seating is constructed with a CNC cut birch plywood frame. This method produces a very precise and stiff frame, ideal for the accuracy required in modular seating components. The frame is then covered with CMHR foams, then upholstered with the customer selected fabric.

The plinth is constructed from laser cut and bent mild steel, this is then finished with polyester powder coat. All components could be separated by hand for end of life recycling.

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Riley Table Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is **FSC**® certified
- 4.8kg total weight
- 100% Reusable
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

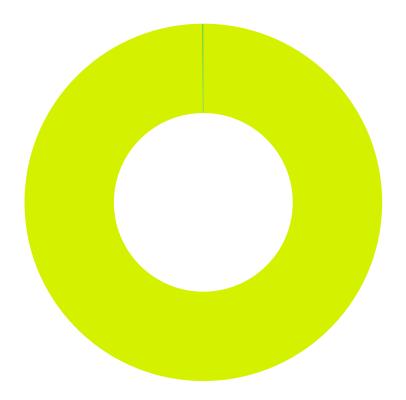
These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

Riley Table Environmental Product Summary

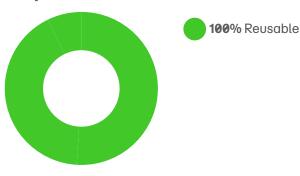
Material Percentage Split

99.92% Solid Oak

0.08% Felt



Recyclable Content



Product Specific Design Statement

The Riley table is available in two different finishes but for the purpose of this document we have a specific example from the range:

Riley table oak

The Riley table legs are hand made in solid oak and the surface is then finished with a hard wearing spray matt lacquer.

The table top is made from moulded beech plywood and faced with oak veneer. This is glue assembled to the legs to provide a robust single piece finished table.

CSR Statement

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Ruby Wood Chair Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is FSC® certified
- 8.34kg total weight
- 47.4% Recyclable (shell, feet and fixings)
- **52.6% Reusable** (base)
- 1.6% Recycled Content (shell and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications



Promotina



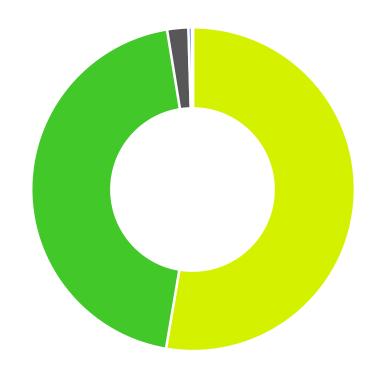




Ruby Wood Chair Environmental Product Summary

Material Percentage Split

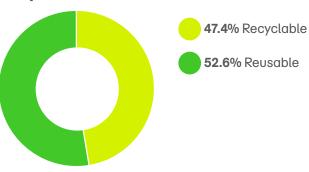




CSR Statement

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Recyclable Content



Product Specific Design Statement

Ruby Wood is available in a range of finishes but for the purpose of this document we have a specific example from the range:

Ruby Wood Chair

Ruby Wood chair shell is injection moulded in 30% glass fibre filled polypropylene which is a recyclable material.

The base is made from CNC cut, high quality, solid oak or walnut.

Steel inserts (for affixing bases) are screwed into 4 bosses on the underside of the chair; these can be easily removed disassemble and leave an uncontaminated component for recycling.

Polypropylene feet are screwed in to the bottom of the chair legs and are easily removed for recycling.

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Ruby Chair Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is FSC® certified
- 7.28kg total weight
- 100% Recyclable (shell, frame, fixings)
- 27.9% Recycled Content (frame, fixings)

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



Ruby Chair Environmental Product Summary

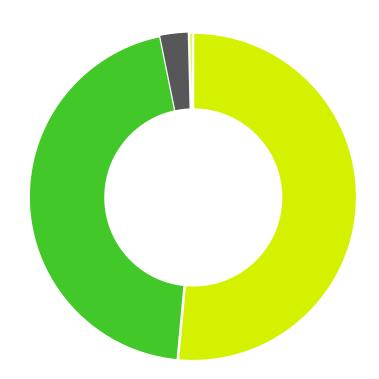
Material Percentage Split

51.47% Polypropylene

45.33% Mild Steel

2.81% Polyethylene

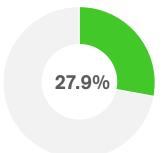
<1% Mild Steel Zinc Plated



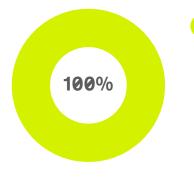
CSR Statement

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Recyclable Content



Product Specific Design Statement

100% Recyclable

The **Ruby chair** is available in a range of finishes but for the purpose of this document we have a specific example from the range:

Ruby Chair with 4 leg base

The Ruby chair shell is injection moulded in glass fibre filled polypropylene which is a recyclable material.

Steel inserts (for affixing bases) are screwed into 4 bosses on the underside of the chair; these can be easily turned out to leave an uncontaminated component for recycling.

The Ruby chair 4 leg base is machine bent from mild steel tube and finished with a polyester powder coat.

Polypropylene feet are pushed in to the bottom of the chair legs and are easily removed for recycling. The 4 leg base also has 2 x silicon extrusions clipped to the underside of the frame for chair stacking purposes — again these are dry fixed and easily removed for recycling.

The 4 leg base in screwed to the chair shell with 4 x steel screws.







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Ruby Chair Environmental Product Summary



Environment Attributes

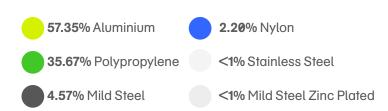
- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 13.1kg total weight
- 100% Recyclable (shell, frame, fixings)
- 31.6% Recycled Content (frame, fixings)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

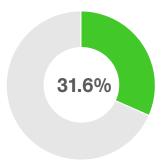


Ruby Chair Environmental Product Summary

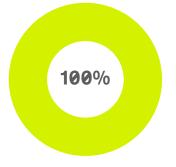
Material Percentage Split



Post Consumer Recycled Content



Recyclable Content





Product Specific Design Statement

100% Recyclable

The **Ruby chair** is available in a range of finishes but for the purpose of this document we have a specific example from the range:

Ruby Chair with 5 star base

The Ruby chair shell is injection moulded in glass fibre filled polypropylene which is a recyclable material.

Steel inserts (for affixing bases) are screwed into 4 bosses on the underside of the chair; these can be easily turned out to leave an uncontaminated component for recycling.

The Ruby 5 star base and top plate are made from cast aluminium and are available in either a polished or polyester powder coated finish. The pressure fit castors are removable for ease of recycling.

CSR Statement

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Ruby Wood Chair Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 8.34kg total weight
- 47.4% Recyclable (shell, feet and fixings)
- **52.6% Reusable** (base)
- 1.6% Recycled Content (shell and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications



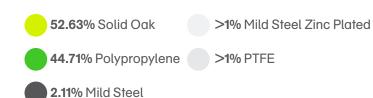


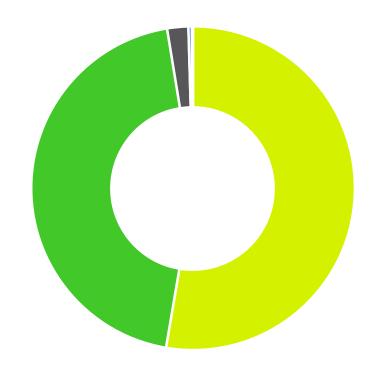




Ruby Wood Chair Environmental Product Summary

Material Percentage Split

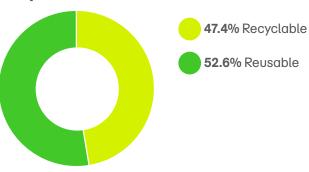




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Recyclable Content



Product Specific Design Statement

Ruby Wood is available in a range of finishes but for the purpose of this document we have a specific example from the range:

Ruby Wood Chair

Ruby Wood chair shell is injection moulded in 30% glass fibre filled polypropylene which is a recyclable material.

The base is made from CNC cut, high quality, solid oak or walnut.

Steel inserts (for affixing bases) are screwed into 4 bosses on the underside of the chair; these can be easily removed disassemble and leave an uncontaminated component for recycling.

Polypropylene feet are screwed in to the bottom of the chair legs and are easily removed for recycling.

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Sideboard Storage Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is FSC® certified
- 74.7kg total weight
- 8.9% Recyclable (base and fixings)
- 91.1% Reusable (carcass)
- 28.2% Recycled Content (carcass, base and fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

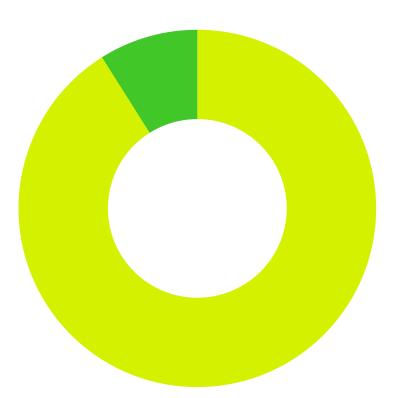
Sideboard Storage Environmental Product Summary

Material Percentage Split

91.05% Medium Density Fibreboard

8.95% Mild Steel

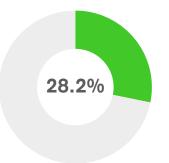
0.01% Felt



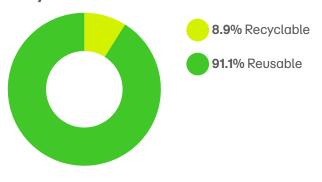
CSR Statement

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Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Sideboard is available in a range of sizes and finishes, for the purpose of this document we have a specific example from the range:

Sideboard 1600 with Sled Base

Sideboard is carefully constructed by hand from MDF and quality soft close components. The entire unit is then finished with a semi matt finish spray lacquer.

The sled base is handmade from cold drawn mild steel bar before being weld jointed together and coated with a hard wearing zinc plated polyester powdercoat.









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Symbol Modular Seating Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC®certified
- 43kg total weight
- 16.9% Recyclable (foam, legs, fixings and feet)
- **77.9% Reusable** (frame)
- Packaging: 78.5% recycled cardboard 12.5% virgin fibre. 100% recyclable
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

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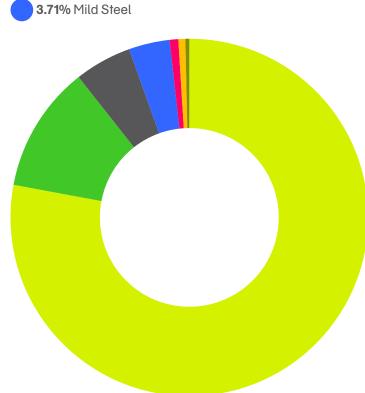
Symbol Modular Seating Environmental Product Summary

Material Percentage Split





CSR Statement



naughtone has always considered the environment

throughout our design and manufacturing process.

We understand that as we continue to grow, so does

our potential impact on our surroundings. As most of

our raw materials are simple, we have great control

FSC®certified upholstered products and use recycled

metals in our table ranges. The addition of our North

American manufacturing provision also helps to keep

continues to grow in the USA. Finally, naughtone offers

manufacturing miles to a minimum, as our market

a 'bring back' programme, where the client is able

happy to breakdown and recycle the parts for you.

to return the product to our factory, where we will be

over their sources, and are proud be able to offer

Product Specific Design Statement

The Symbol seating range has a paired down aesthetic, designed to feel like part of the architecture and provide building blocks for furniture landscapes.

16.9% Recyclable

77.9% Reusable

Symbol sofa 2 seat 2 arms with wooden legs

Post Consumer Recycled Content

3.1%

Recyclable Content

With a firm upright sit and compact dimensions, Symbol is perfect for modern commercial environments where the product must look after itself and space is a premium.

Available with 4 different leg options as standard and naughtone's wide fabric selection, Symbol can be tailored to suit any environment.

Symbol is constructed with a CNC plywood frame and high quality CMHR foams

The wooden legs are made from solid oak and solid walnut with a clear matt lacquered finish.

The steel legs are made from laser cut, folded mild steel with the individual laser cut components being folded allowing for minimal additional welding.

The frame components are finished with a zinc primed polyester powder coat.











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Tun Table Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 15.kg total weight
- 57.6% Recyclable
- 42.4% Reusable

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

Tun Table Environmental Product Summary

Material Percentage Split



<0.1% Stainless Steel

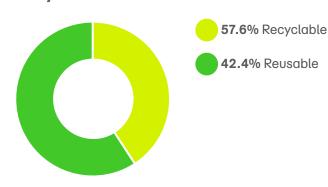


<0.1% Polyethylene



Recyclable Content

45.7%



Post Consumer Recycled Content

Product Specific Design Statement

The **Tun** table is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Tun 920 Coffee Table with Steel Base and Oak Top

The **Tun Low Coffee Table** has a bump formed steel base finished in a polyester powder coat.

The table top is made from an oak veneered MDF with a polished reverse chamfer edge.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer FSC® certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a Take-Back programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.







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Trace Table Environmental Product Summary



Environment Attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 15.7kg total weight (Trace table 600dia)
- 100% Recyclable (frame and glass top)
- 31.5% Post Consumer Recycled Content (frame and top)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications







Trace Table Environmental Product Summary

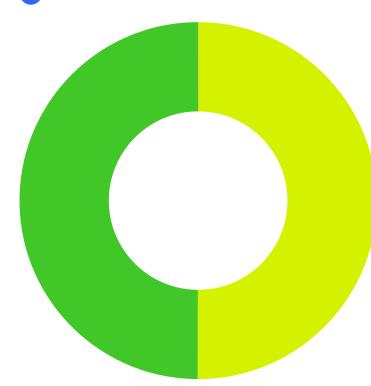
Material Percentage Split



49.93% Glass

0.02% Felt

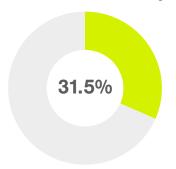




CSR Statement

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Post Consumer Recycled Content



Recyclable Content



100% Recyclable

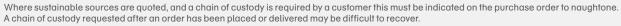
Product Specific Design Statement

The Trace table is available in a variety of shapes, sizes and finishes but for the purpose of this document we have a specific example:

Trace coffee table with a clear glass top

Trace is handmade from cold drawn mild steel bar, then weld jointed together and hand polished to create a smooth surface. The finished single piece frame is finished with a zinc primed polyester powder coat.

The clear glass top is made from toughened glass which is cut by a CNC router and the square edge is then polished. The glass top sits into the frame without fixings and is easily disassembled.



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Viv Chair Environmental Product Summary



Environment attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is FSC® certified
- 8.5kg total weight
- 55.9% Recyclable (base, foam, feet, fixings)
- 39.5% Reusable (plywood frame and base)
- 31% Recycled Content (base, chip foam, fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications



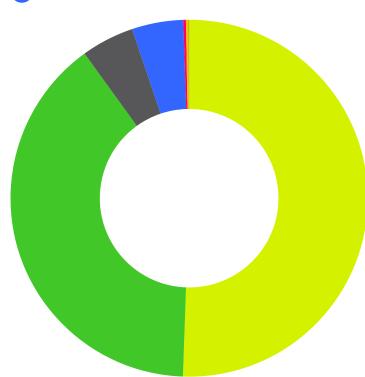




Viv Chair Environmental Product Summary

Material Percentage Split

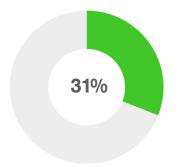




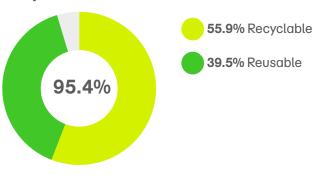
CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer FSC® certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

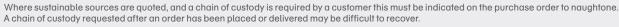
The Viv chair is available in a variety of different sizes, but for this document we have used:

Viv Chair on a sled base

The Viv chair inner shell is constructed from a 3D formed plywood, providing a comfortable bucketed seat. This is then covered with CMHR foams and then fully upholstered with fabric.

The Viv chair base is machine bent from mild steel rod which is then weld jointed together and polished by hand to a smooth surface. The steel rod is finished with either chrome plating or polyester powder coat.

The Viv seat and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.



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Viv 5 Star Environmental Product Summary



Environment attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 12.5kg total weight
- 92.1% Recyclable (base, foam, feet, shell, arms, fixings)
- 33.8% Recycled Content (base, arms, fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

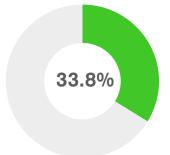
Viv 5 Star Environmental Product Summary

Material Percentage Split 2.96% CMHR Foam 62.58% Aluminium 20.57% Polypropylene 1.84% Nylon 0.27% Stainless Steel **7.91%** Fabric 0.05% Mild Steel Zinc Plated 3.82% Mild Steel

CSR Statement

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Post Consumer Recycled Content



Recyclable Content



92.1% Recyclable

Product Specific Design Statement

The Viv chair is available in a variety of different sizes, but for this document we have used:

Viv Armchair on 5 Star Base with Gas Lift

The Viv chair inner shell is constructed from a 3D formed plywood, providing a comfortable bucketed seat. This is then covered with CMHR foams and then fully upholstered with fabric.

The Viv 5 star base and top plate are made from cast aluminium and are available in either a polished or polyester powder coated finish. The pressure fit castors are removable for ease of recycling.

The Viv seat and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.











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Viv Highback Lounge Environmental Product Summary



Environment attributes

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 20.2kg total weight
- 49.6% Recyclable (base, foam, feet, shell, arms, fixings)
- 22.2% Recycled Content (base, arms, fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications





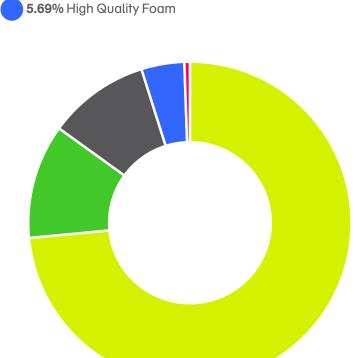




Viv Highback Lounge Environmental Product Summary

Material Percentage Split

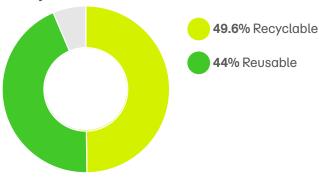




Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Viv Highback is available in a variety of different sizes, but for this document we have used:

Viv Highback Lounge Armchair with 4 Star Base

The inner shell of Viv Highback Lounge is constructed from a 3D formed plywood, providing a comfortable bucketed seat. This is then covered with high quality foams and fully upholstered with fabric.

The base and arms of Viv Highback Lounge are made from cast aluminium and are available in either a polished or polyester powder coated finish. The pressure fit castors are removable for ease of recycling.

The seat and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

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Viv Wood Environmental Product Summary



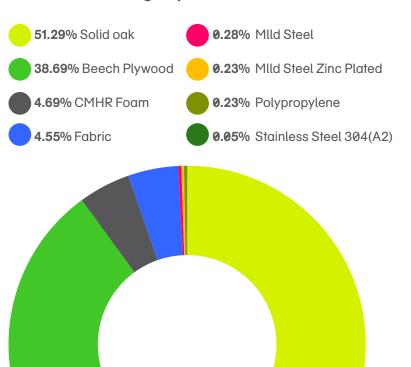
Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is FSC® certified
- 10.1kg total weight
- 5.5% Recyclable (foam and fixings)
- 90% Reusable (plywood frame and base)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

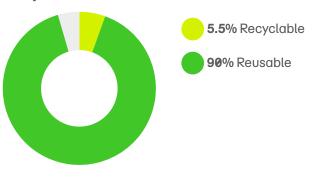
These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

Viv Wood Environmental Product Summary

Material Percentage Split



Recyclable Content



Product Specific Design Statement

The Viv Wood chair is available in a variety of different sizes, but for this document we have used:

Viv Wood Chair

The Viv Wood chair inner shell is constructed from a 3D formed plywood, providing a comfortable bucketed seat. This is then covered with CMHR foams and then fully upholstered with fabric.

The Viv timber base is cut from solid Oak, sealed with spray matt lacquer and traditionally assembled by hand. The Viv Wood seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

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1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.



Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

naughtone

Useful Beautiful Furniture British Designed Since 2005

UK Showroom

6 Bakers Yard Clerkenwell London EC1R3DD T:+44(0)2038922788

US Showroom

Suite 10–110 222 Merchandise Mart Plaza Floor 10 Chicago IL 60654

naughtone HQ

Knaresborough Tech Park Manse Lane Knaresborough HG58LF

T:+44(0)1423816500 E:sales@naughtone.com

www.naughtone.com