

Always Lounge Chair Environmental Product Summary



Environment Attributes

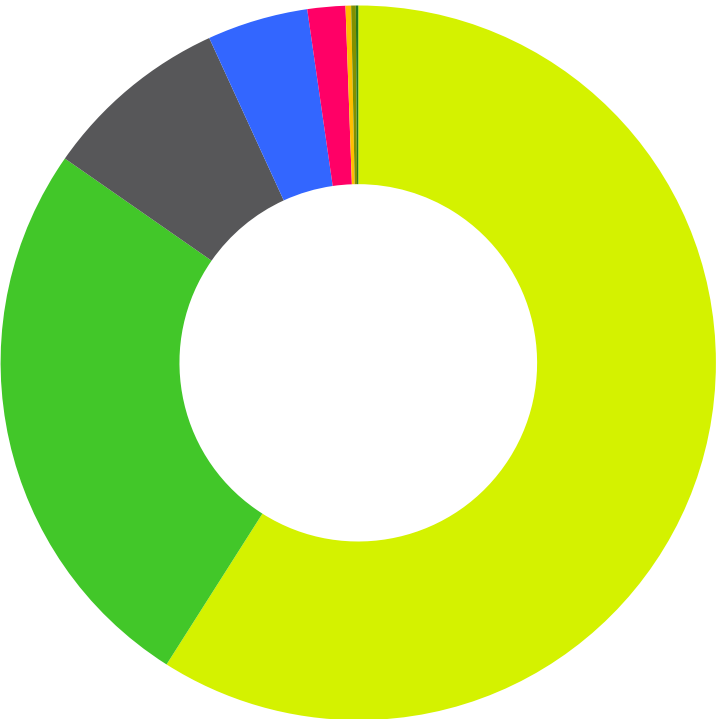
- naughtone is **FISP** and **ISO14001** certified
 - naughtone is **FSC®certified**
 - **20kg** total weight
 - **87% Recyclable** (steel frame, base, foam, fixings and feet)
 - **4.6% Reusable** (plywood internal frame and base)
 - **36.2% Recycled Content** (steel frame, steel sub frame base and fixings)
 - **Packaging: 78.5% recycled cardboard 21.5% virgin fibre. 100% Recyclable**
 - **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
 - **Health Product Declarations** (HPD) reports available
- These attributes can help you to achieve criteria towards **LEED, BREEAM, Ska** and **WELL** building certifications



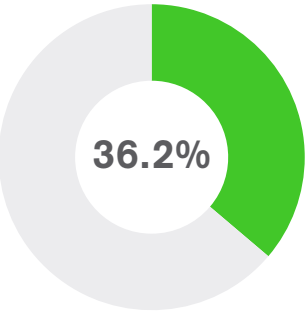
Always Lounge Chair Environmental Product Summary

Material Percentage Split

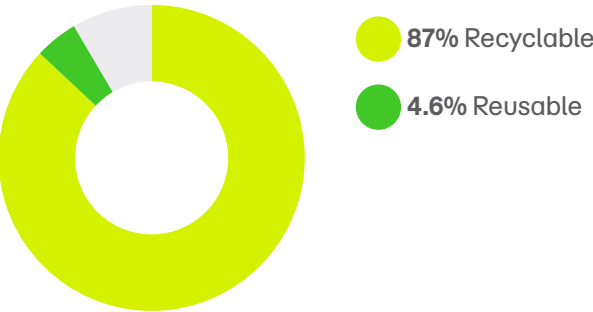
- 59.01% Mild Steel
- 25.68% PU Cold Cure Foam
- 8.47% Fabric
- 4.56% Solid Oak
- 1.71% CMHR Foam
- 0.25% Stainless Steel
- 0.21% Polypropylene
- 0.11% Mild Steel Zinc Plated



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Always Lounge chair is available with 4 different base options but for this document we have used:

Always Lounge chair with a wooden base

The Always Lounge chair body has an internal steel frame for structure and secure connection to the base, and is topped with a moulded foam shape. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The wooden base is constructed with CNC cut, high quality solid oak which is sealed with spray matt lacquer. The Always Lounge seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.



Always Lounge 4 Star Environmental Product Summary



Environment Attributes

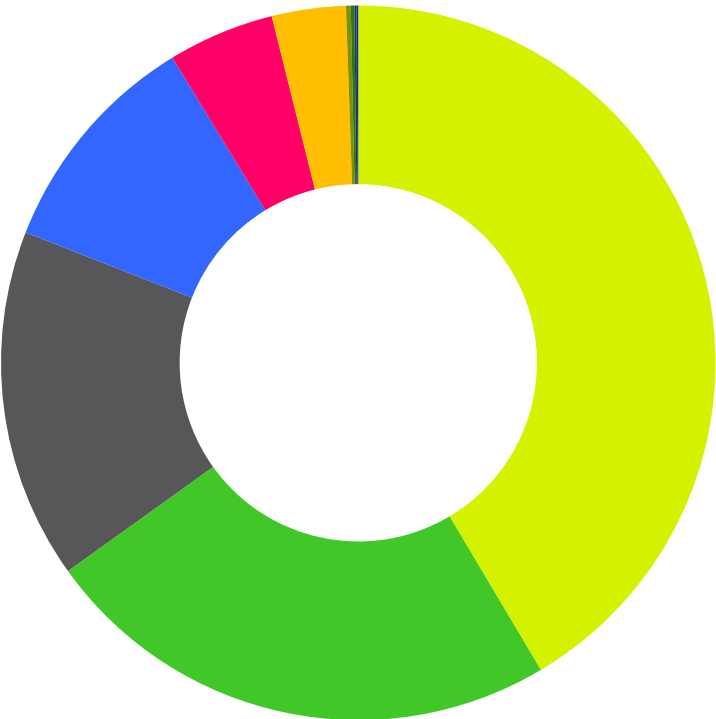
- naughtone is **FISP** and **ISO14001** certified
 - naughtone is **FSC®certified**
 - **24.5kg** total weight
 - **86.3% Recyclable** (steel frame, base, foam, fixings and feet)
 - **3.3% Reusable** (plywood internal frame)
 - **37.3% Recycled Content** (steel frame, steel sub frame, base and fixings)
 - Packaging: **78.5%** recycled cardboard 21.5% virgin fibre. **100%** Recyclable
 - **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
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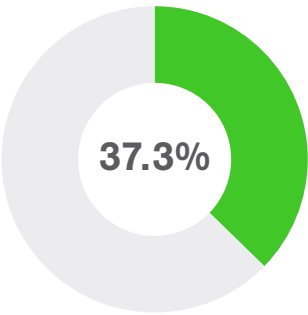
Always Lounge 4 Star Environmental Product Summary

Material Percentage Split

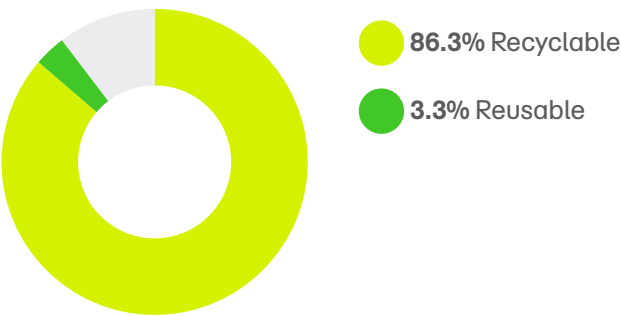
- | | |
|--------------------------|------------------------------|
| 41.46% Mild Steel | 3.35% Beech Plywood |
| 23.64% Aluminium | 0.21% Stainless Steel |
| 15.84% PU Cold Cure Foam | 0.16% Polypropylene |
| 10.35% Fabric | 0.10% Polyethylene |
| 4.81% CMHR Foam | 0.08% Mild Steel Zinc Plated |



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Always Lounge chair is available with 4 different base options but for this document we have used:

Always Lounge Chair on 4 Star Base

The Always Lounge chair body has an internal steel frame for structure and secure connection to the base, and is topped with a moulded foam shape. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The Always Lounge 4 star base and top plate are made from cast aluminium and are available in a polyester powder coated finish. The knock in glides can be easily removed for recycling.

The seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

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